

Razer X Multi-Jaw Demolition Tool (GRX 395)

PARTS MANUAL



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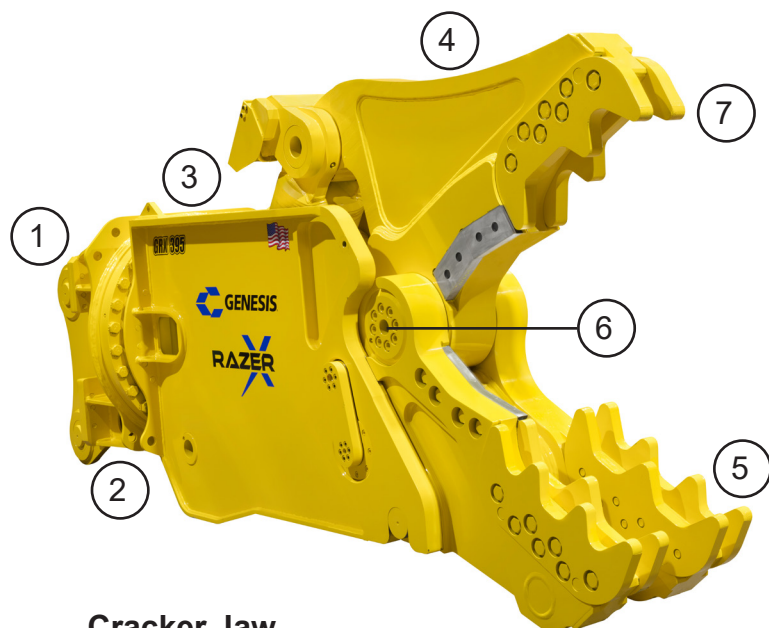
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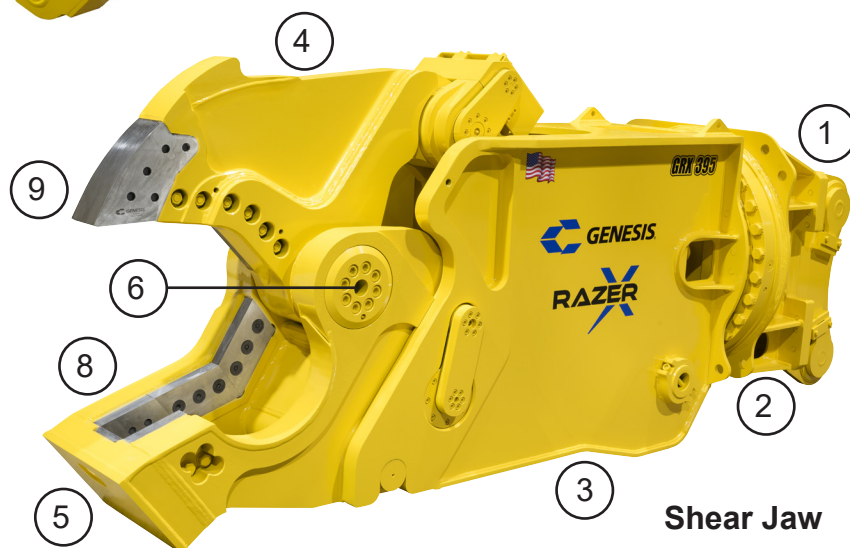
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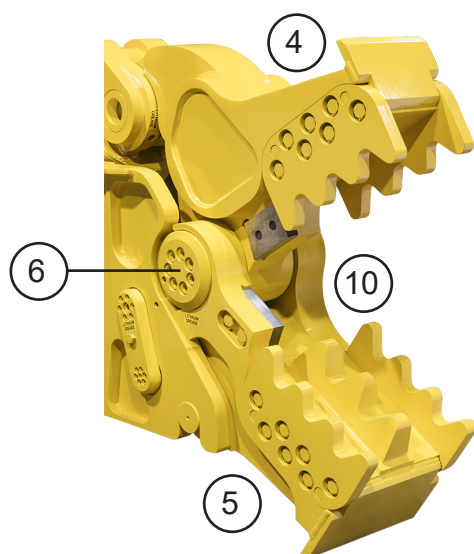
GENERAL ARRANGEMENT



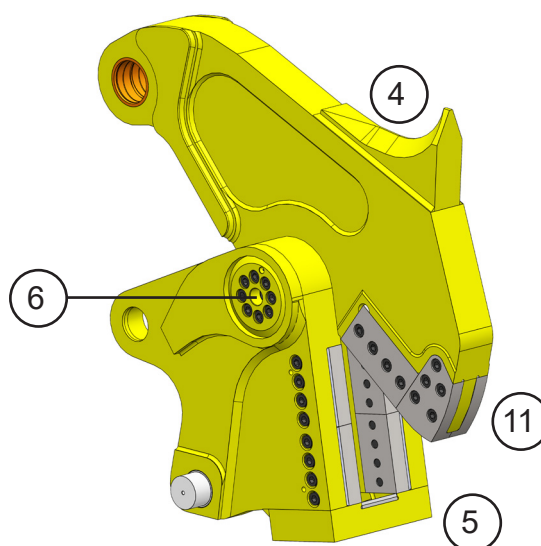
Cracker Jaw



Shear Jaw



Pulverizer Jaw



Tank Jaw

GENERAL ARRANGEMENT

ITEM	QTY	PART NUMBER				DESCRIPTION
		Cracker Jaw	Shear Jaw	Pulverizer Jaw	Tank Jaw	
1		*				Assembly Lugs
2		See page 26 & 28				Assembly Sub-Head
3		3502447				Wtmg Body
4	1	3502474	3502405	3502619	3503178	Wtmg Upper Jaw
5	1	3502503	3502409	3502620	3503153	Wtmg Lower Jaw
6		See page 6				Assembly Pivot Group
7		See page 8	—	—		Assembly Blade Kit Cracker Jaw
8		—	See page 10	—		Assembly Lower Blades Shear Jaw
9		—	See page 12	—		Assembly Upper Blades Shear Jaw
10		—	—	See page 14		Assembly Blade Kit Pulverizer Jaw
11					See page 16	Assembly Blade Kit Tank Jaw

* Part number is Serial Number specific. For replacement parts call the Genesis Parts Department.

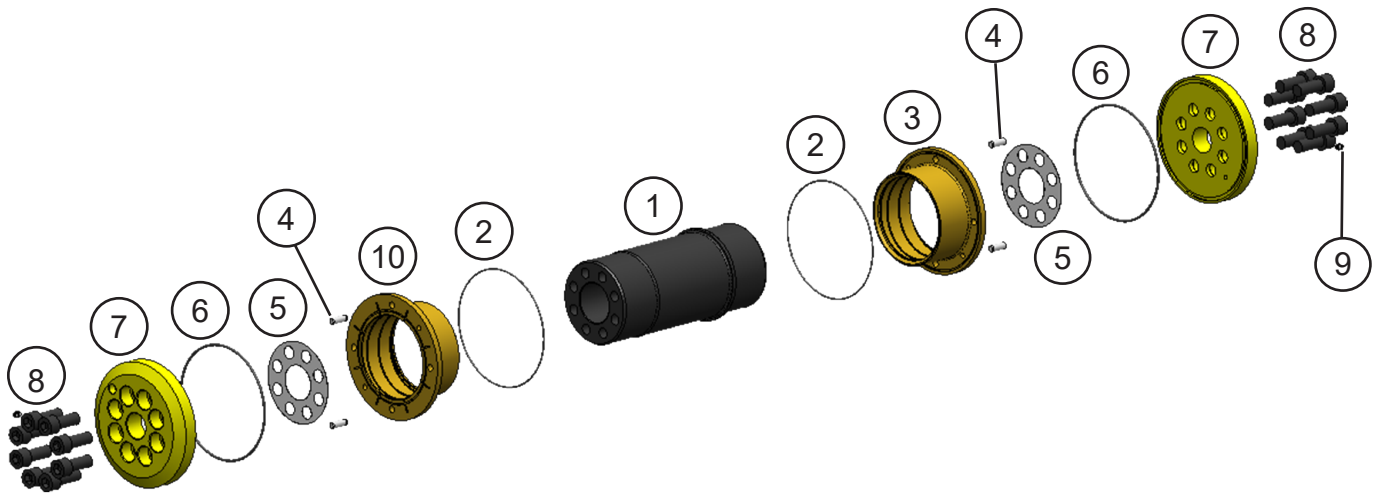
USA

715-395-3488

Europe

+49 83 31 9 25 98 0

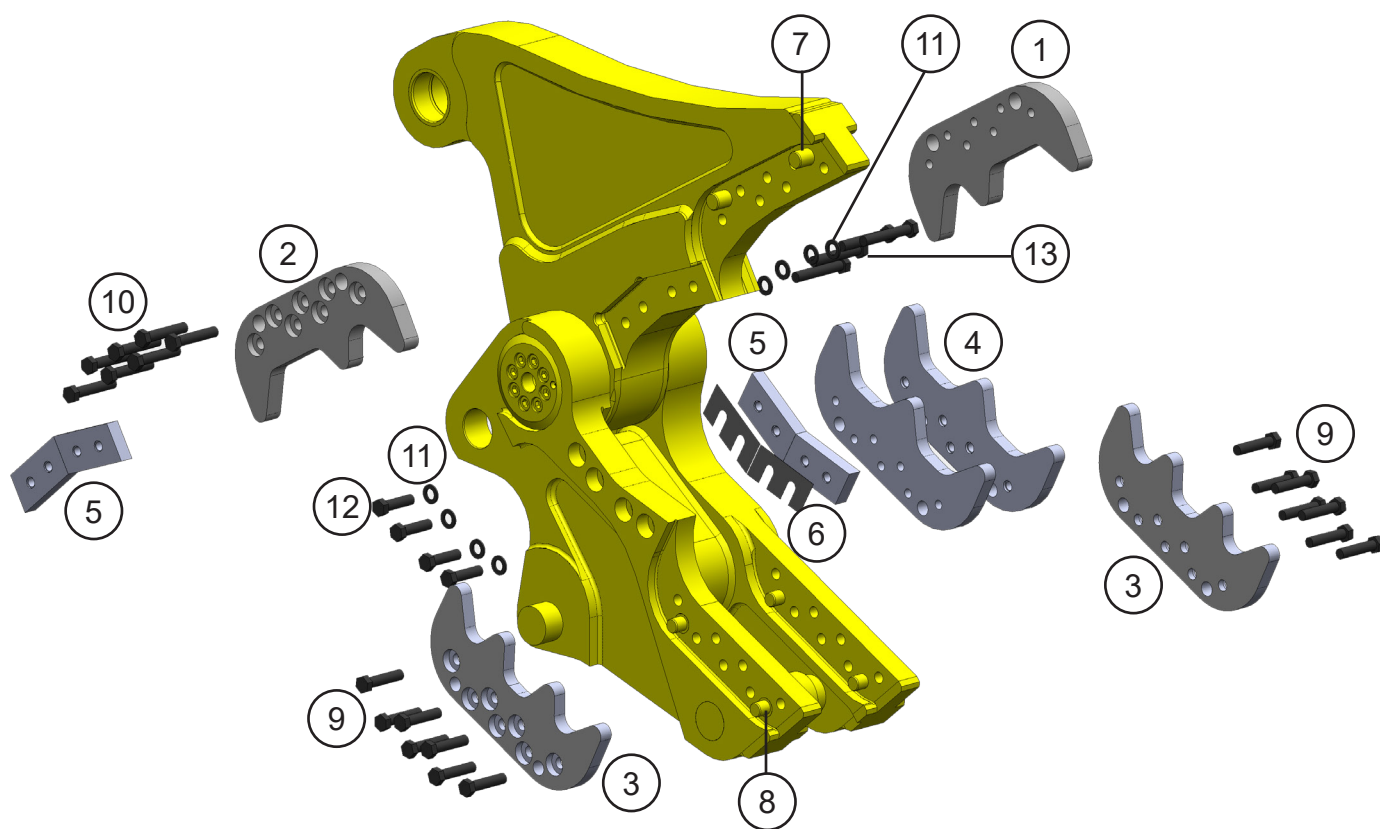
ASSEMBLY PIVOT GROUP



ASSEMBLY PIVOT GROUP

ITEM	QTY	PART NUMBER				DESCRIPTION
		Cracker Jaw	Shear Jaw	Pulverizer Jaw	Tank Jaw	
1	1	3502509	3502461	3502652	3503187	Mach Main Shaft
2	2	S0190270				O-Ring
3	1	3501100			3502414	Mach Bearing
4	4	6300134				Mach Dowel
5	2	3500360				Shim Set
6	2	S0190372				O-Ring
7	2	3501099				Mach End Cap
8	16	F0624060				Socket Head Capscrew M24 x 3 x 60
9	2	6200002				Grease Fitting
10	1	3501100	3502414	3501100	3502414	Mach Bearing

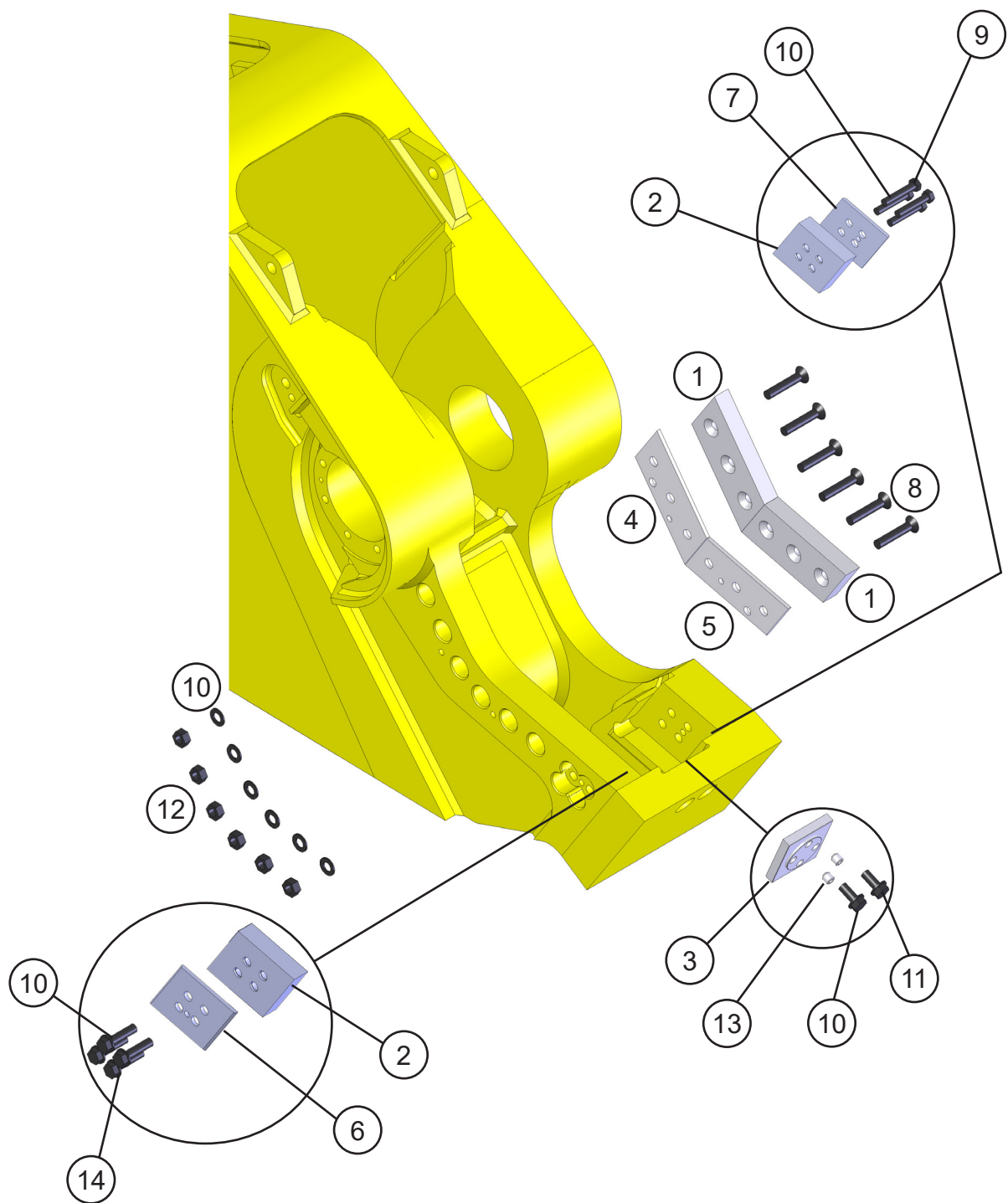
ASSEMBLY BLADE KIT CRACKER JAW



ASSEMBLY BLADE KIT CRACKER JAW

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3502293	Mach Tooth Upper LH
2	1	3502291	Mach Tooth Upper RH
3	2	3502094	Mach Tooth Lower Outside
4	2	3502090	Mach Tooth Lower Inside
5	4	3502013	Mach Blade
6	2	3502035	Shim Set
7	2	3502513	Mach Pin Teeth Upper
8	4	3502512	Mach Pin Teeth Lower
9	14	F0127120	Hex Head Capscrew M27 x 3 x 120
10	7	F0127140	Hex Head Capscrew M27 x 3 x 140
11	8	F1202750	Flat Washer M27
12	4	F0127100	Hex Head Capscrew M27 x 3 x 100
13	4	F0127160	Hex Head Capscrew M27 x 3 x 160

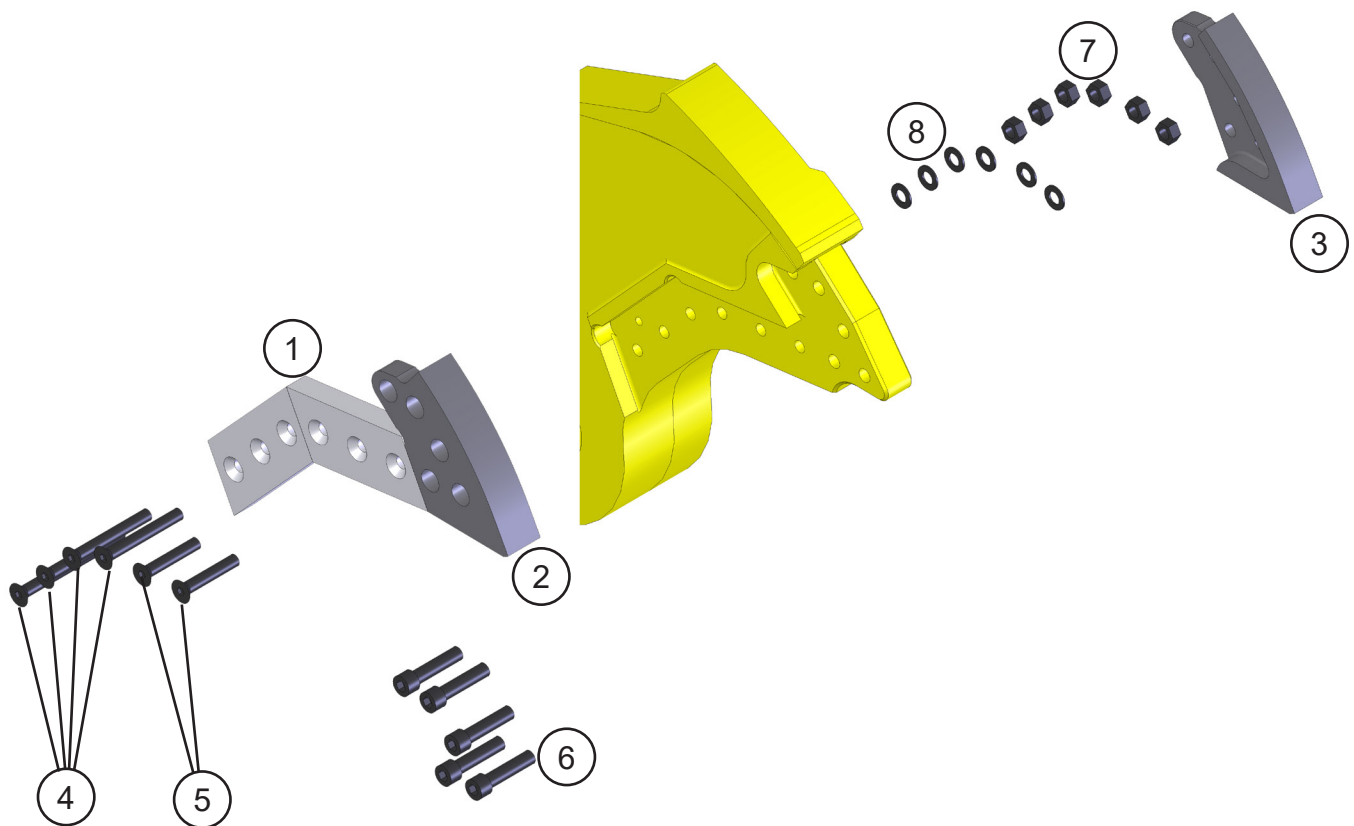
ASSEMBLY LOWER BLADES SHEAR JAW



ASSEMBLY LOWER BLADES SHEAR JAW

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1106876	Mach Blade
2	2	1105941	Mach Blade Guide
3	1	1101955	Mach Blade Razor
4	1	1106877	Mach Adjust Plate
5	1	1106879	Mach Adjust Plate
6	1	1106413	Mach Guide Blade Adjust Plate
7	1	1106414	Mach Guide Blade Adjust Plate
8	6	F0588450	Flat Head Capscrew $\frac{7}{8}$ - 9 x 4 $\frac{1}{2}$
9	4	F0288450	Hex Head Capscrew $\frac{7}{8}$ - 9 x 4 $\frac{1}{2}$
10	16	F1300088	Flat Washer Narrow $\frac{7}{8}$
11	2	F0288200	Hex Head Capscrew $\frac{7}{8}$ - 9 x 2
12	6	F0908809	Hex Nut $\frac{7}{8}$ - 9
13	2	F2588088	Set Screw Socket Head $\frac{7}{8}$ - 9 x $\frac{7}{8}$
14	4	F0288350	Hex Head Capscrew $\frac{7}{8}$ - 9 x 3 $\frac{1}{2}$
SHIM SET			
		1105397	Shim Set, Blade
		1106477	Shim Set, Guide Blade

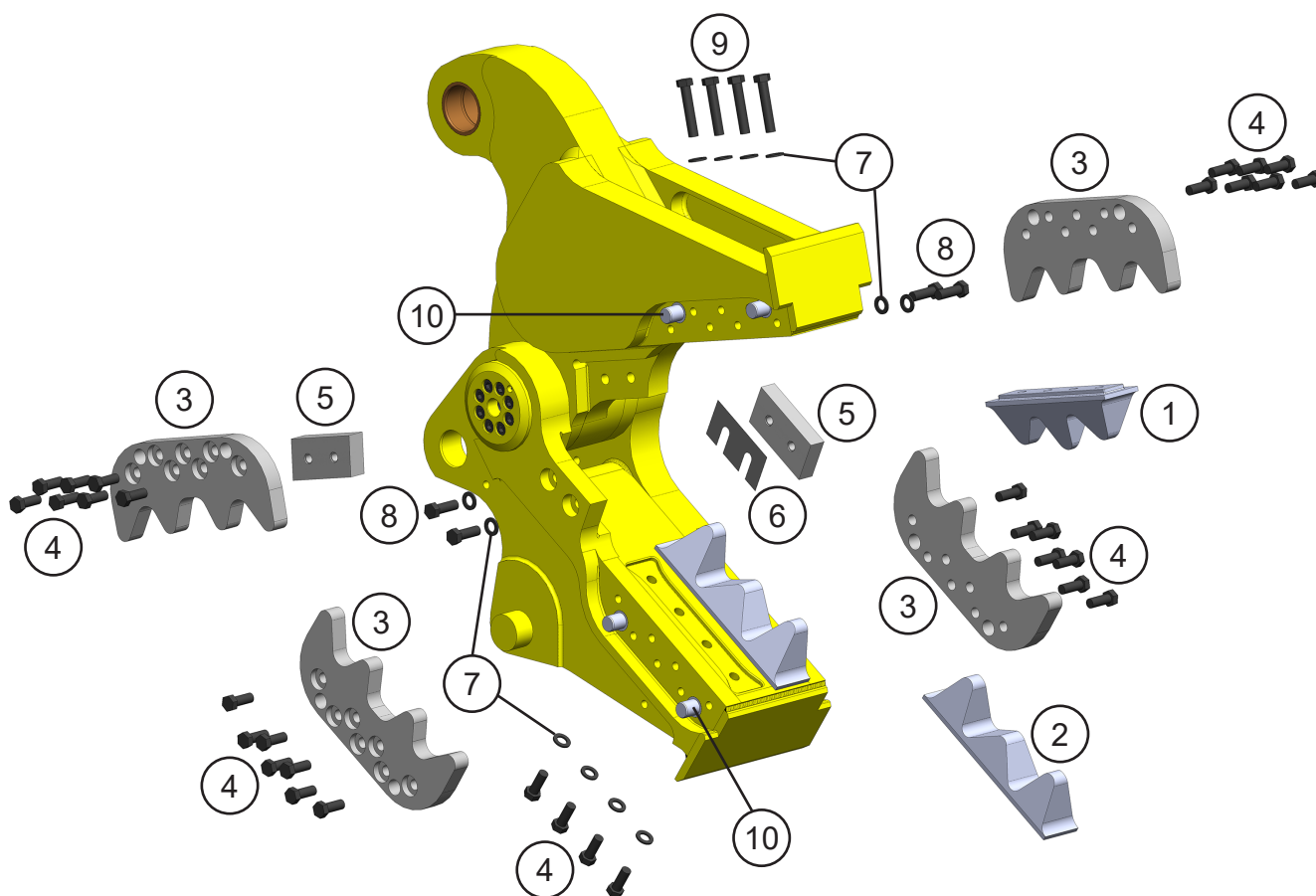
ASSEMBLY UPPER BLADES SHEAR JAW



ASSEMBLY UPPER BLADES SHEAR JAW

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1106876	Mach Blade
2	1	1105939	Mach Blade Tip Right
3	1	1105940	Mach Blade Tip Left
4	4	F0588600	Flat Head Capscrew $\frac{7}{8}$ - 9 x 6
5	2	F0588500	Flat Head Capscrew $\frac{7}{8}$ - 9 x 5
6	5	1103609	Mach Bolt Socket Head Capscrew 1 - 8 x 4½
7	6	F0908809	Hex Nut $\frac{7}{8}$ - 9
8	6	F1300088	Flat Washer Narrow $\frac{7}{8}$

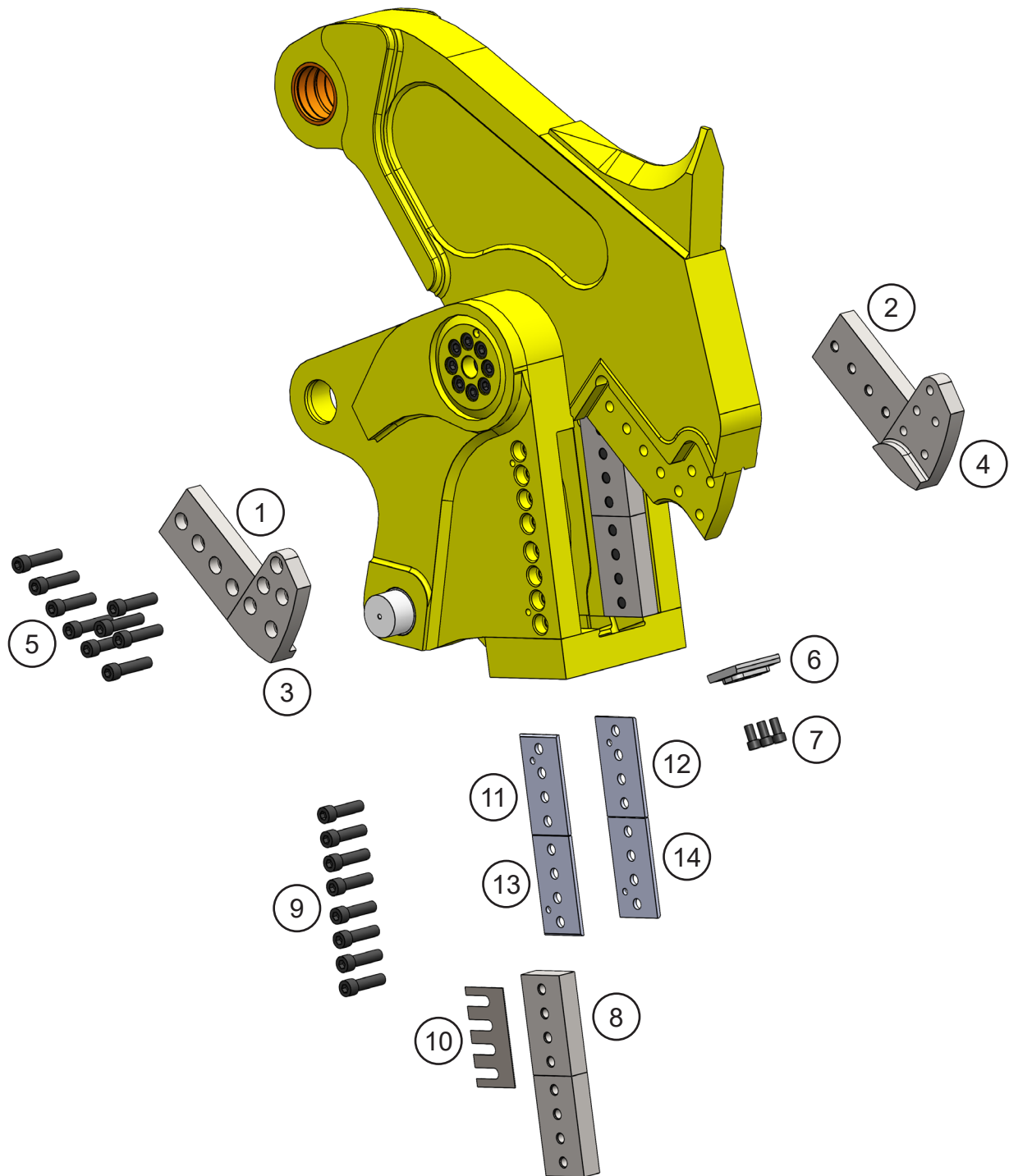
ASSEMBLY BLADE KIT PULVERIZER JAW



ASSEMBLY BLADE KIT PULVERIZER JAW

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3502658	Mach Tooth Inside Upper
	1	3502642	Cast Tooth Inside Upper
2	2	3502657	Mach Tooth Inside Lower
	2	3502644	Cast Tooth Inside Lower
3	4	3502297	Mach Tooth Outside
4	36	F0127070	Hex Head Capscrew M27 x 3 x 70
5	2	3502299	Mach Blade
6	1	3502301	Shim Set
7	16	F1202750	Flat Washer M27
8	4	F0127080	Hex Head Capscrew M27 x 3 x 80
9	4	F0127140	Hex Head Capscrew M27 x 3 x 140
10	8	3502647	Mach Teeth Pin

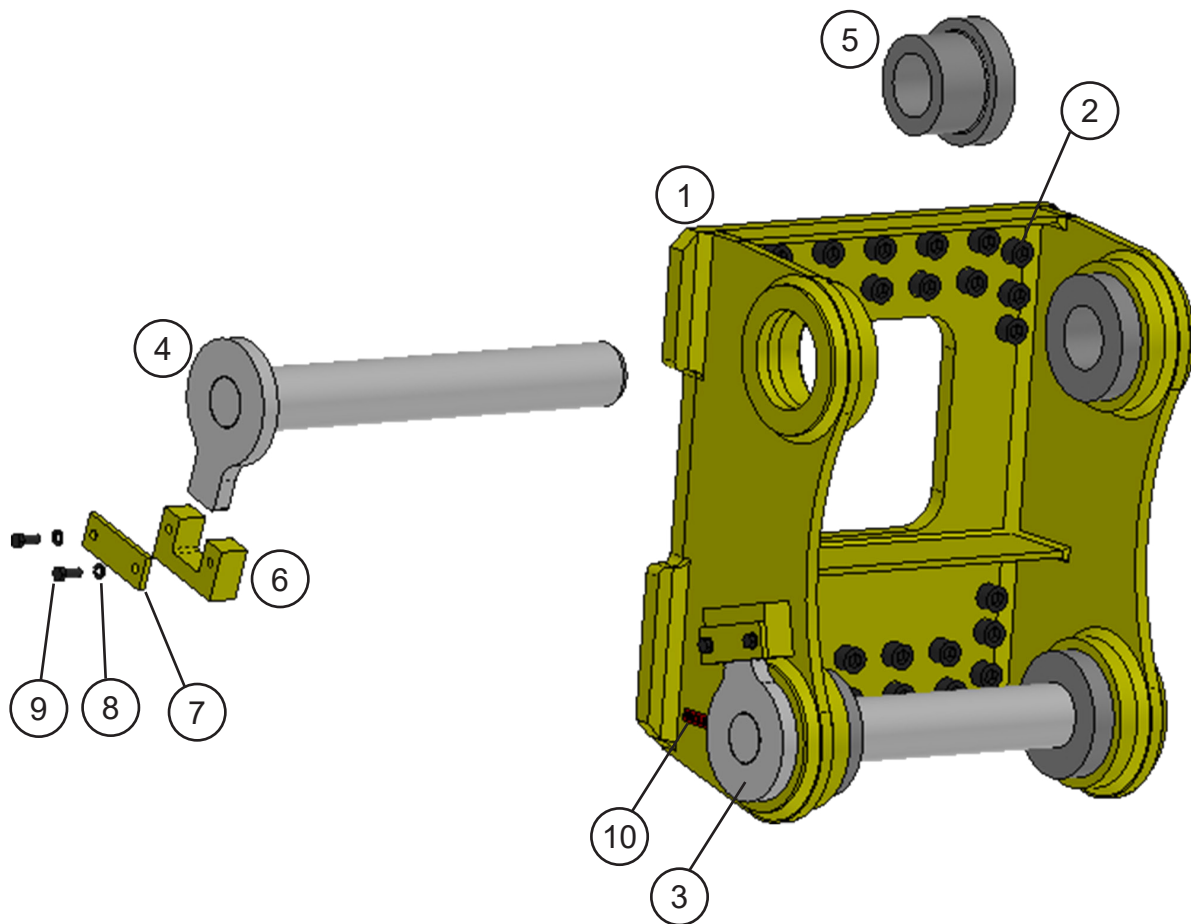
ASSEMBLY BLADE KIT TANK JAW



ASSEMBLY BLADE KIT TANK JAW

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3503196	Mach Blade
2	1	3503197	Mach Blade
3	1	3503198	Mach Blade Tip RH
4	1	3503199	Mach Blade Tip LH
5	9	F0710425	Socket Head Capscrew 1-8 x 4.25
6	1	3502364	Mach Blade Razor
7	3	F0775150	Socket Head Capscrew $\frac{3}{4}$ -10 x 1.50
8	4	3503200	Mach Blade
9	16	F0710375	Socket Head Capscrew 1-8 x 3.75
10	4	3503201	Shim Set
11	1	3503189	Mach Adjust Plate
12	1	3503190	Mach Adjust Plate
13	1	3503191	Mach Adjust Plate
14	1	3503192	Mach Adjust Plate

ASSEMBLY LUGS



ASSEMBLY LUGS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	**	Wtmg Lugs
2	*	**	Bracket Fasteners
3	1	**	Wldt Stick Pin
4	1	**	Wldt Link Pin
5	*	**	Mach Spacer Sleeve
6	2	**	Mach Pin Keeper
7	2	**	Bar Strap
8	4	**	Washer
9	4	**	Hex Head Capscrew
10	1	**	Stick Pin Decal

* Quantity is dependent upon the bracket.

** Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

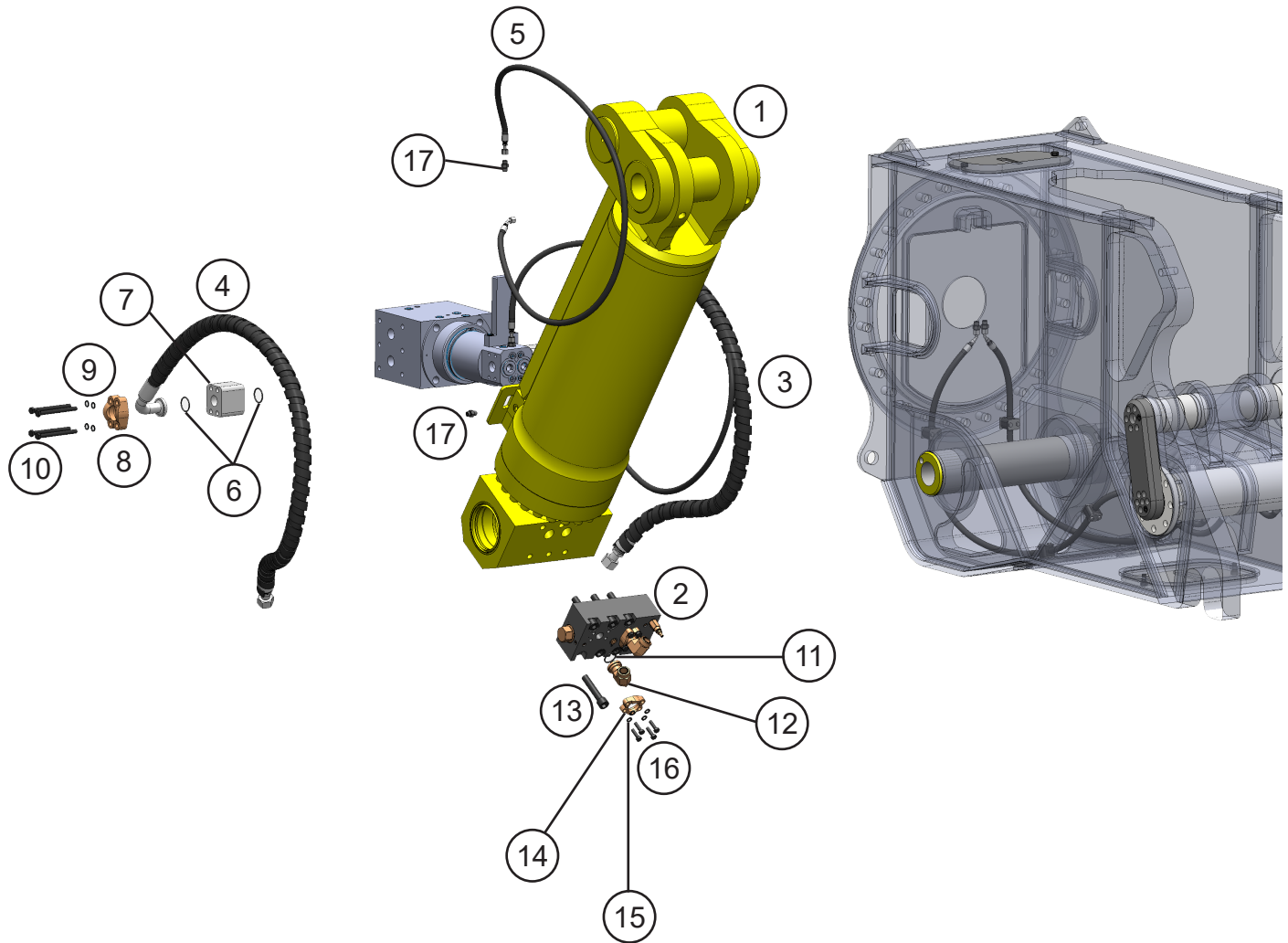
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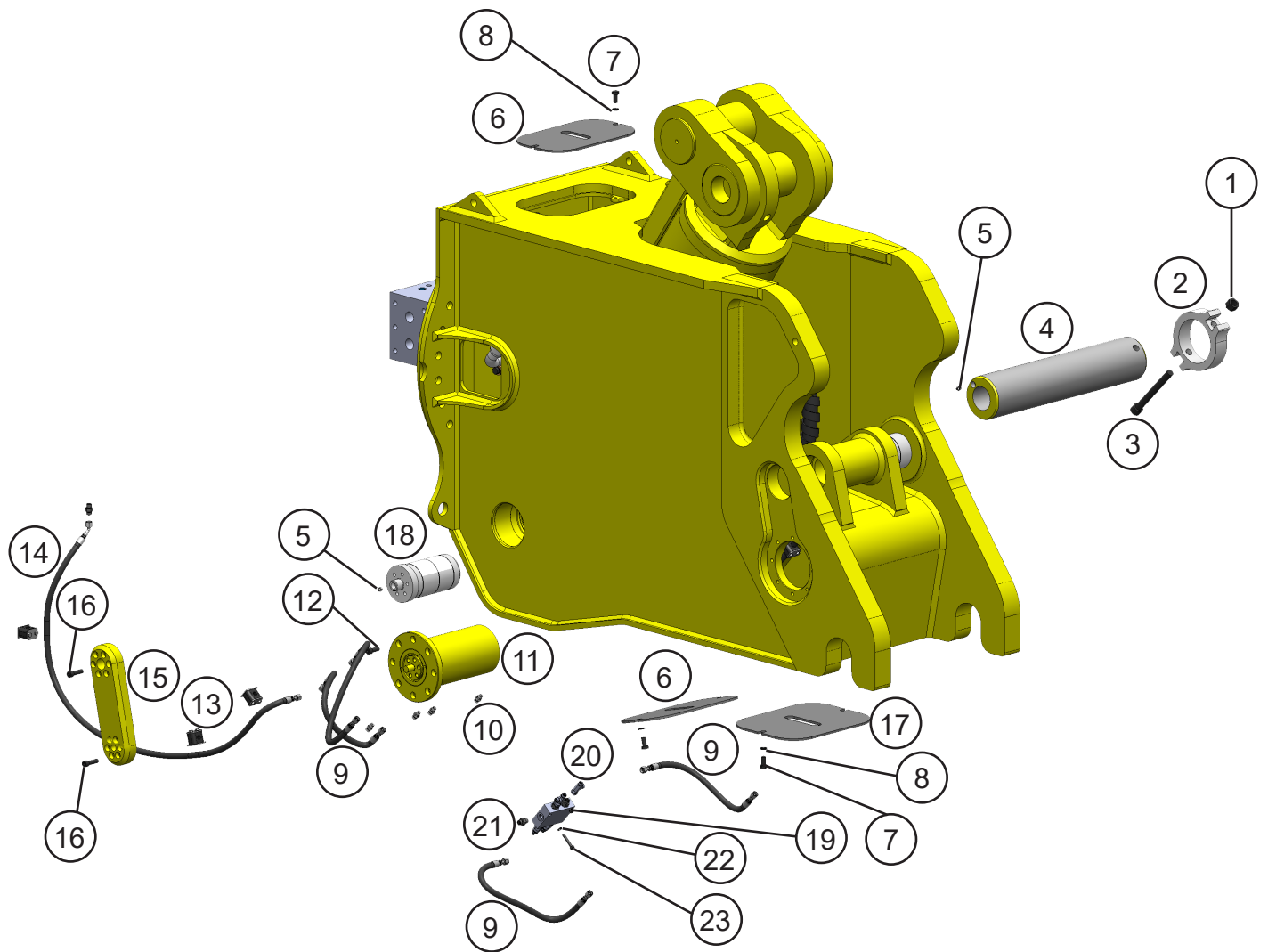
ASSEMBLY MAIN CYLINDER



ASSEMBLY MAIN CYLINDER

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6350209	Hydraulic Cylinder
2	1	6300763	Valve - GenFlow
3	1	3502460	Hose
4	1	3502459	Hose
5	2	3502466	Hose
6	4	S0190222	O-Ring
7	2	6310256	Mach Port Spacer
8	4	H0262125	Split Flange Half 1.25 Code 62
9	8	F1900050	Nord Lock Washer
10	8	F0112130	Hex Head Capscrew M12 x 1.75 x 130
11	2	S0190219	O-Ring
12	2	6310004	Flange Adapter
13	6	F0620100	Socket Head Capscrew M20 x 2.5 x 100
14	4	H0261100	Split Flange Half 1.00 Code 61
15	8	F1401000	Lock Washer M10
16	8	F0110035	Hex Head Capscrew M10 x 1.50 x 35
17	4	6310011	Adapter

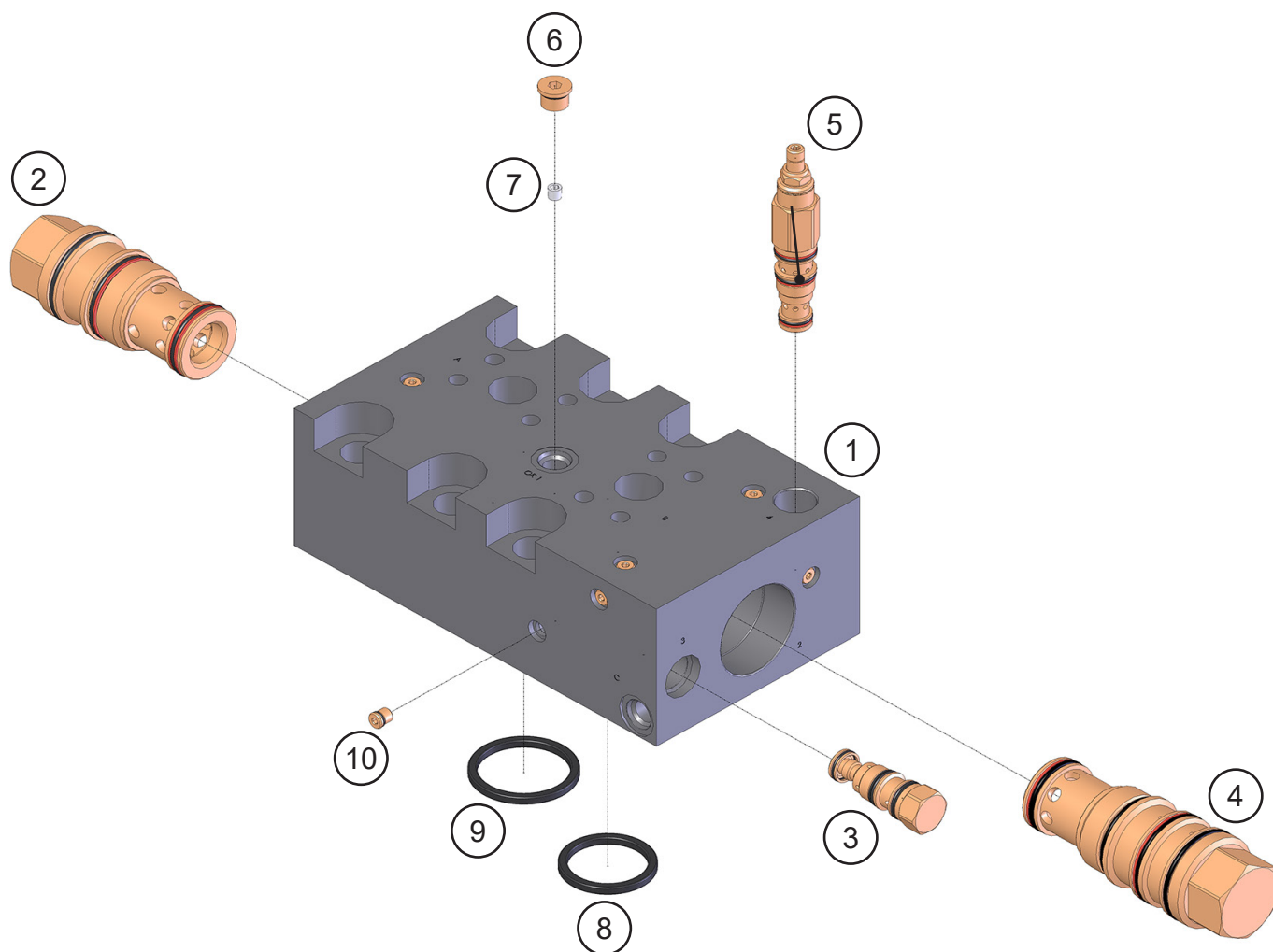
ASSEMBLY BODY CYLINDERS



ASSEMBLY BODY CYLINDERS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	F1020250	Nylock Nut
2	1	1103607	Mach Pin Keeper
3	1	F0620180	Socket Head Capscrew M20 x 2.5 x 180
4	1	3502453	Mach Pin
5	3	6200002	Grease Fitting
6	2	3502457	PLT Cover
7	6	F0112025	Hex Head Capscrew M12 x 1.75 x 25
8	6	F1900050	Nord Lock Washer
9	4	3502465	Hose
10	4	6300770	Adapter
11	2	6350137	Hydraulic Cylinder
12	16	F0612030	Socket Head Capscrew M12 x 1.75 x 30
13	6	6300737	Hose Clamp
14	2	3502464	Hose
15	2	3502455	Mach Pin Link
16	24	F0612040	Socket Head Capscrew M12 x 1.75 x 40
17	1	3502458	Plt Cover
18	2	3502454	Mach Pin
19	1	6360106	Cyl Lock Valve
20	2	6300883	Adapter
21	2	6310011	Adapter
22	2	F1900031	Nord Lock Washer
23	2	F0108045	Hex Head Capscrew M8 x 1.25 x 45

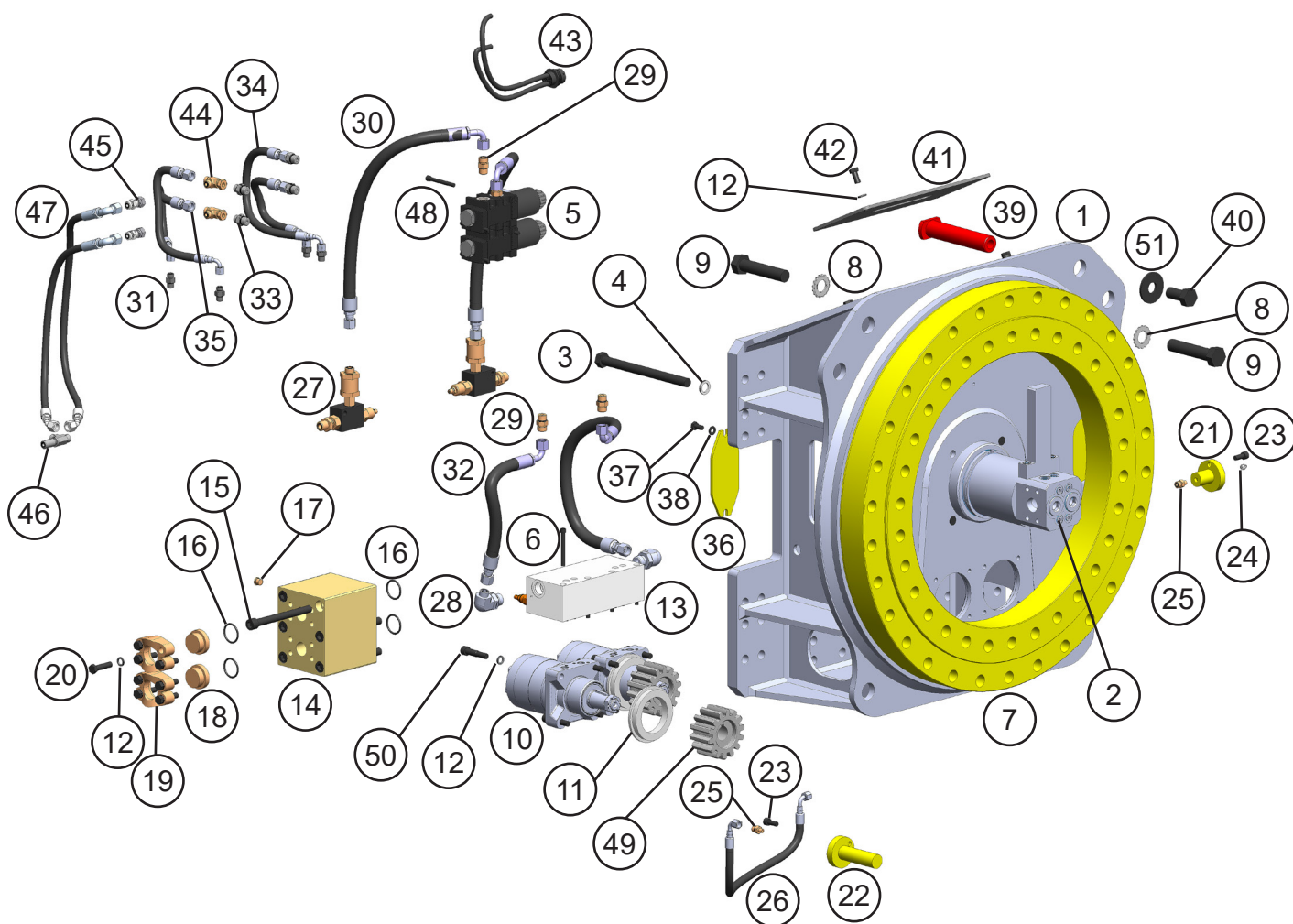
REGEN BLOCK SUB-ASSEMBLY 6300763



REGEN BLOCK SUB-ASSEMBLY 6300763

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6300796	Mach Regen Manifold	Seal Kit SK00047
2	1	6300061	Valve Check COHA-XCV	Seal Kit SK00024
3	1	6300621	Valve Shuttle CSAB-XXV	Seal Kit 6300622
4	1	6300623	Valve Logic DKHS-XHV	Seal Kit 6300624
5	1	6300625	Valve PSI Reducer PRDB-LWV	Seal Kit 6300622
6	1	6300153	Zero Leak Plug	
7	1	3500023	Mach Orifice	
8	1	6300638	O-Ring 1p-3705 High PSI Seal 2.0 OD	
9	1	6300723	O-Ring 1p-3705 High PSI Seal 2.25 OD	
10	1	6300075	Plug Socket Head 02MB	

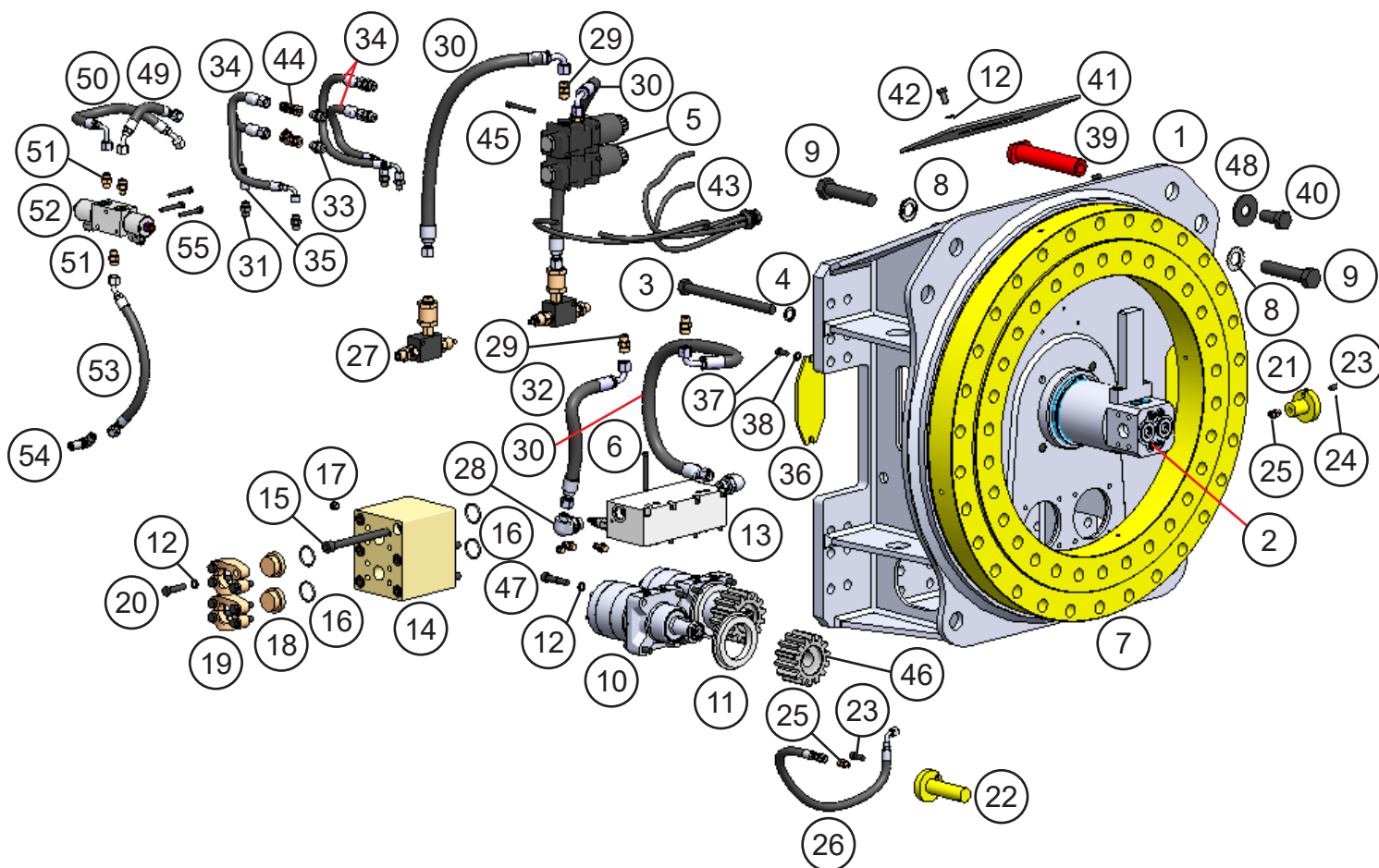
ASSEMBLY SUB-HEAD



ASSEMBLY SUB-HEAD

ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3502533	Wtmg Sub-Head	32	1	3502543	Hose
2	1	6350135	Swivel Manifold Assy	33	4	6310049	Adapter
3	4	F0120260	Hex Head Capscrew M20 x 2.50 x 260	34	3	3502544	Hose
4	4	F1900075	Nord Lock Washer	35	1	3502545	Hose
5	1	6830050	Assy Selector Valve GRX (12V) SN395101-SN395110	36	2	1105883	Cover
	1	6830065	Assy Selector Valve GRX (24V) SN395111 - Up	37	4	F0110020	Hex Head Capscrew M10 x 1.5 x 20
6	8	F0731300	Socket Head Capscrew 5/16 - 18 x 3	38	4	F1201021	Flat Washer M10
7	1	6300429	Slewing Ring	39	1	3501915	Mach Pin Rotation Lock
8	60	F2802700	Hytorc Washer	40	1	F0124050	Hex Head Capscrew M24 x 3.0 x 50
9	60	F0127130	Hex Head Capscrew M27 x 3 x 130	41	1	3502546	Cover
10	2	6380083	Hydraulic Motor	42	4	F0112025	Hex Head Capscrew M12 x 1.75 x 25
11	2	3501835	Mach Spacer	43	1	6830056	Assy Wiring Harness
12	28	F1900050	Nord Lock Washer	44	2	6300407	Adapter
13	1	6360098	Rotate Manifold	45	2	6310297	Adapter
14	2	1107091	Mach Port Block	46	1	6310343	Adapter Bulkhead
15	12	F0616170	Socket Head Capscrew M16 x 2.0 x 170	47	2	3502681	Hose
16	8	S0190222	O-Ring	48	4	F0608075	Socket Head Capscrew M8 x 1.25 x 75
17	4	6300153	Zero Leak Plug	49	2	3101235	Motor Pinion
18	4	H0362125	Split Flange Plug	50	8	1108183	Mach Socket Head Capscrew Custom
19	8	H0262125	Split Flange Half 1.25 Code 62	51	1	2200232	Mach Washer
20	16	F0112050	Hex Head Capscrew M12 x 1.75 x 50				
21	1	5512411	Mach Grease Bulkhead Adapter				
22	1	5512419	Mach Slewing Ring Grease Adapter				
23	2	F0610025	Socket Head Capscrew M10 x 1.50 x 25				
24	1	6200002	Grease Fitting				
25	2	6300731	Adapter				
26	1	3502680	Hose				
27	2	6301202	Flow Control Sub-Assy				
28	2	6310082	Adapter				
29	4	6300017	Adapter				
30	3	3502542	Hose				
31	4	6310011	Adapter				

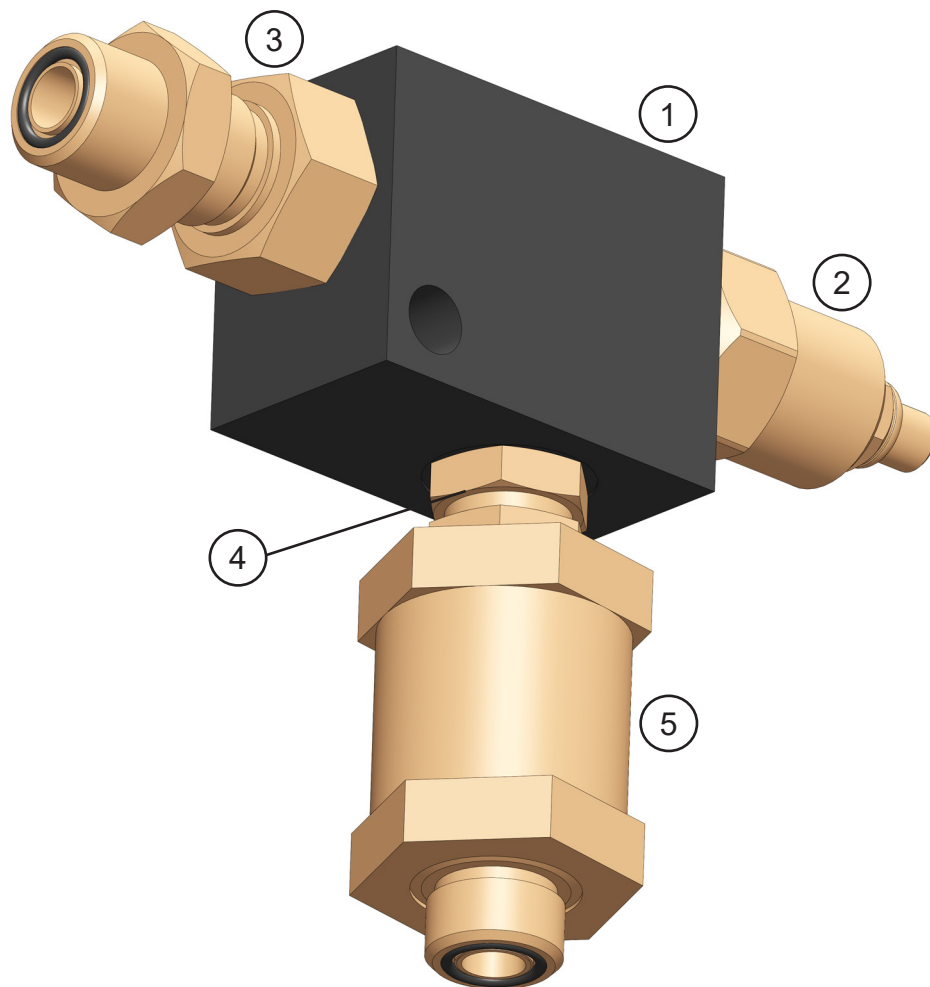
ASSEMBLY SUB-HEAD WITH DUMP VALVE



ASSEMBLY SUB-HEAD WITH DUMP VALVE

ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3503533	Wtmg Sub-Head	31	4	6310011	Adapter
2	1	6350135	Swivel Manifold Assy	32	1	3502543	Hose
3	4	F0120260	Hex Head Capscrew M20 x 2.50 x 260	33	4	6310049	Adapter
4	4	F1900075	Nord Lock Washer	34	3	3502544	Hose
5	1	6830065	Assy Selector Valve GRX (24V)	35	1	3502545	Hose
6	8	F0731300	Socket Head Capscrew 5/16 - 18 x 3	36	2	1105883	Cover
7	1	6300429	Slewing Ring	37	4	F0110020	Hex Head Capscrew M10 x 1.5 x 20
8	60	F2802700	Hytorc Washer	38	4	F1201021	Flat Washer M10
9	60	F0127130	Hex Head Capscrew M27 x 3 x 130	39	1	3501915	Mach Pin Rotation Lock
10	2	6380083	Hydraulic Motor	40	1	F0124050	Hex Head Capscrew M24 x 3.0 x 50
11	2	3501835	Mach Spacer	41	1	3502546	Cover
12	28	F1900050	Nord Lock Washer	42	4	F0112025	Hex Head Capscrew M12 x 1.75 x 25
13	1	6360098	Rotate Manifold	43	1	6830064	Assy Wiring Harness
14	2	1107091	Mach Port Block	44	2	6300407	Adapter
15	12	F0616170	Socket Head Capscrew M16 x 2.0 x 170	45	4	F0608075	Socket Head Capscrew M8 x 1.25 x 75
16	8	S0190222	O-Ring	46	2	3101235	Motor Pinion
17	4	6300153	Zero Leak Plug	47	8	1108183	Mach Socket Head Capscrew Custom
18	4	H0362125	Split Flange Plug	48	1	2200232	Mach Washer
19	8	H0262125	Split Flange Half 1.25 Code 62	49	1	3503591	Hose
20	16	F0112050	Hex Head Capscrew M12 x 1.75 x 50	50	1	3503592	Hose
21	1	5512411	Mach Grease Bulkhead Adapter	51	3	6300018	Adapter
22	1	5512419	Mach Slewing Ring Grease Adapter	52	1	6360121	Dump Valve
23	2	F0610025	Socket Head Capscrew M10 x 1.50 x 25	53	1	3503593	Hose
24	1	6200002	Grease Fitting	54	1	6310264	Adapter
25	2	6300731	Adapter	55	3	F0108060	Hex Head Capscrew M8 x 1.25 x 60
26	1	3502680	Hose				
27	2	6301202	Flow Control Sub-Assy				
28	2	6310082	Adapter				
29	4	6300017	Adapter				
30	3	3502542	Hose				

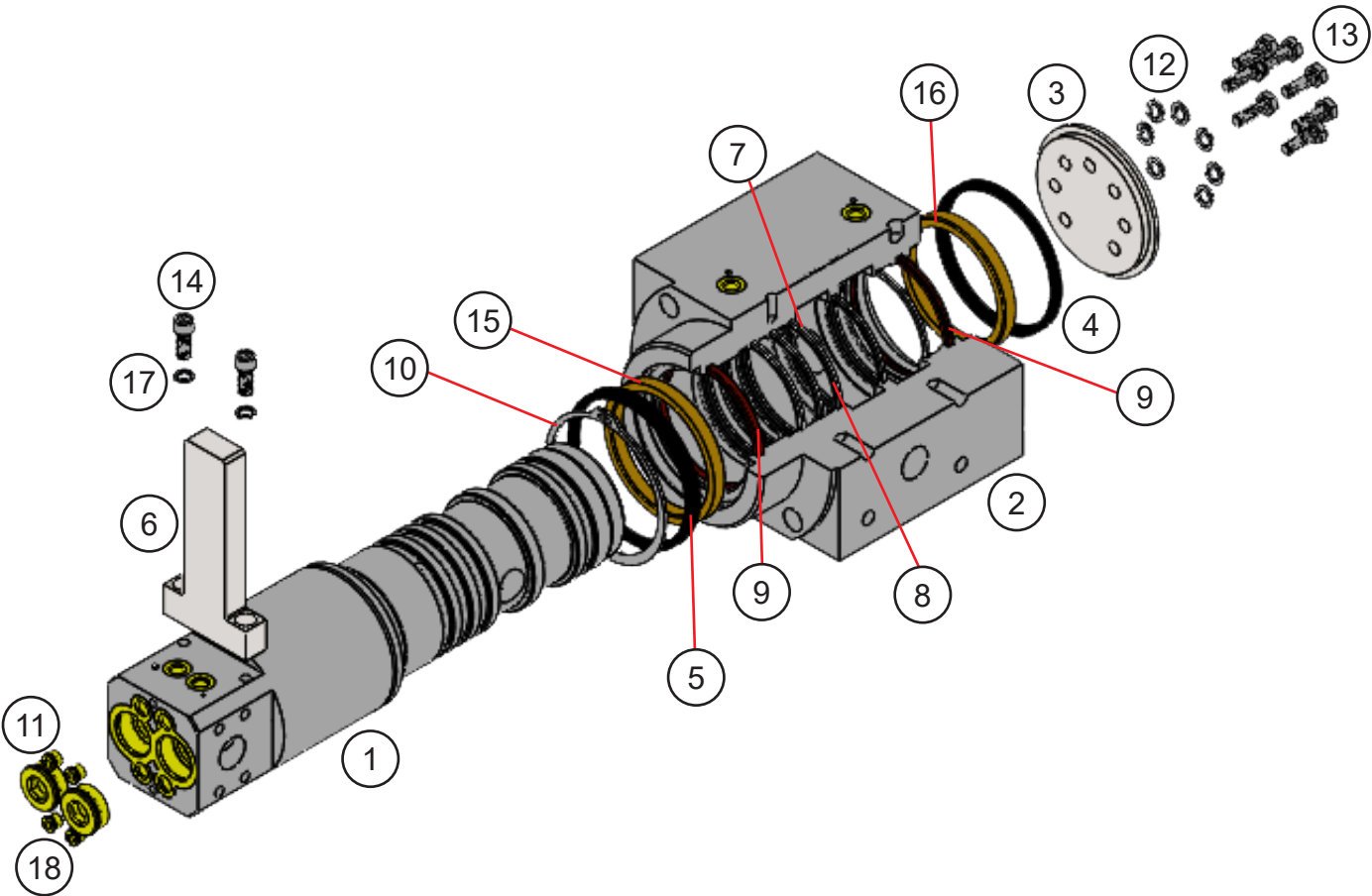
SUB-ASSEMBLY LINE MOUNT MANIFOLD



SUB-ASSEMBLY LINE MOUNT MANIFOLD

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6300609	Valve Line Body
2	1	6300361	Valve Flow Control
3	1	6300497	Adaptor Bulkhead 08MB-08MO
4	1	6310183	Adaptor 08MB-08MB
5	1	6300364	Filter

ASSEMBLY SWIVEL MANIFOLD 6350135



ASSEMBLY SWIVEL MANIFOLD 6350135

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	For replacement parts call the Genesis Parts Department. USA 715-395-3488 Europe +49 83 31 9 25 98 0	Spool
2	1		Housing
3	1		Spool Plate
4	1		V-Ring Seal
5	1		V-Ring Seal
6	1		Torque Arm
7	5		Cap Seal
8	5		Energizer
9	2		U-Cup Seal
10	1		Ext Retaining Ring
11	2		Zero Leak Plug
12	7		Lock Washer
13	7		M12 x 1.75 x 35 C10.9 HHCS
14	2		M12 x 1.75 x 30 C12.9 SHCS
15	1		Head End Sleeve Bearing
16	1		Cap End Sleeve Bearing
17	2		M12 Hi-Collar Lock Washer
18	4		Zero Leak Plug

SPLIT FLANGE KITS USED IN THIS MANUAL

1" Split Flange Kit - Code 61 - M10

QTY	PART NUMBER	DESCRIPTION
2	H0261100	Split Flange Half 1.00 Code 61
4	F0110035	Hex Head Capscrew M10 x 1.50 x 35
4	F1401000	Lock Washer M10
1	S0190219	O-Ring

1" Split Flange Kit - Code 62 - M10

QTY	PART NUMBER	DESCRIPTION
2	H0262100	Split Flange Half 1.00 Code 62
4	F0110040	Hex Head Capscrew M10 x 1.50 x 40
4	F1401000	Lock Washer M10
1	S0190219	O-Ring

1" Split Flange Kit - Code 62 - M12

QTY	PART NUMBER	DESCRIPTION
2	H0262100	Split Flange Half 1.00 Code 62
4	F0112040	Hex Head Capscrew M12 x 1.75 x 40
4	F1401200	Lock Washer M12
1	S0190219	O-Ring

1-1/4" Split Flange Kit - Code 62 - M12

QTY	PART NUMBER	DESCRIPTION
2	H0262125	Split Flange Half 1.25 Code 62
4	F0112050	Hex Head Capscrew M12 x 1.75 x 50
4	F1401200	Lock Washer M12
1	S0190222	O-Ring

1-1/4" Split Flange Kit - Code 62 - M14

QTY	PART NUMBER	DESCRIPTION
2	H0262125	Split Flange Half 1.25 Code 62
4	F0114050	Hex Head Capscrew M14 x 2.00 x 50
4	F1401400	Lock Washer M14
1	S0190222	O-Ring

BOLT TORQUE SPECIFICATIONS

Reference the product Thread Treatment Diagrams beginning on page 36 to determine whether to use wet or dry torque values for specific bolts.

Reference Procedures on page 38 for threadlocker or anti-seize application and bolt and bolt hole cleaning.

Prior to torquing, clean all bolt holes, bolts and nuts to remove dirt, grease and oil, and identify bolt type.

Never re-torque bolts that use Loctite. If a bolt becomes loose or damaged after the initial use when Loctite was applied and the bolt was torqued, the bolt must be replaced.

Never break tightened bolts loose with a torque wrench. Doing so may break the torque wrench or take it out of calibration.

Torque wrenches should be calibrated on an annual basis.

When using a torque multiplier with a torque wrench, incorrect settings will be multiplied by the ratio of the torque wrench.

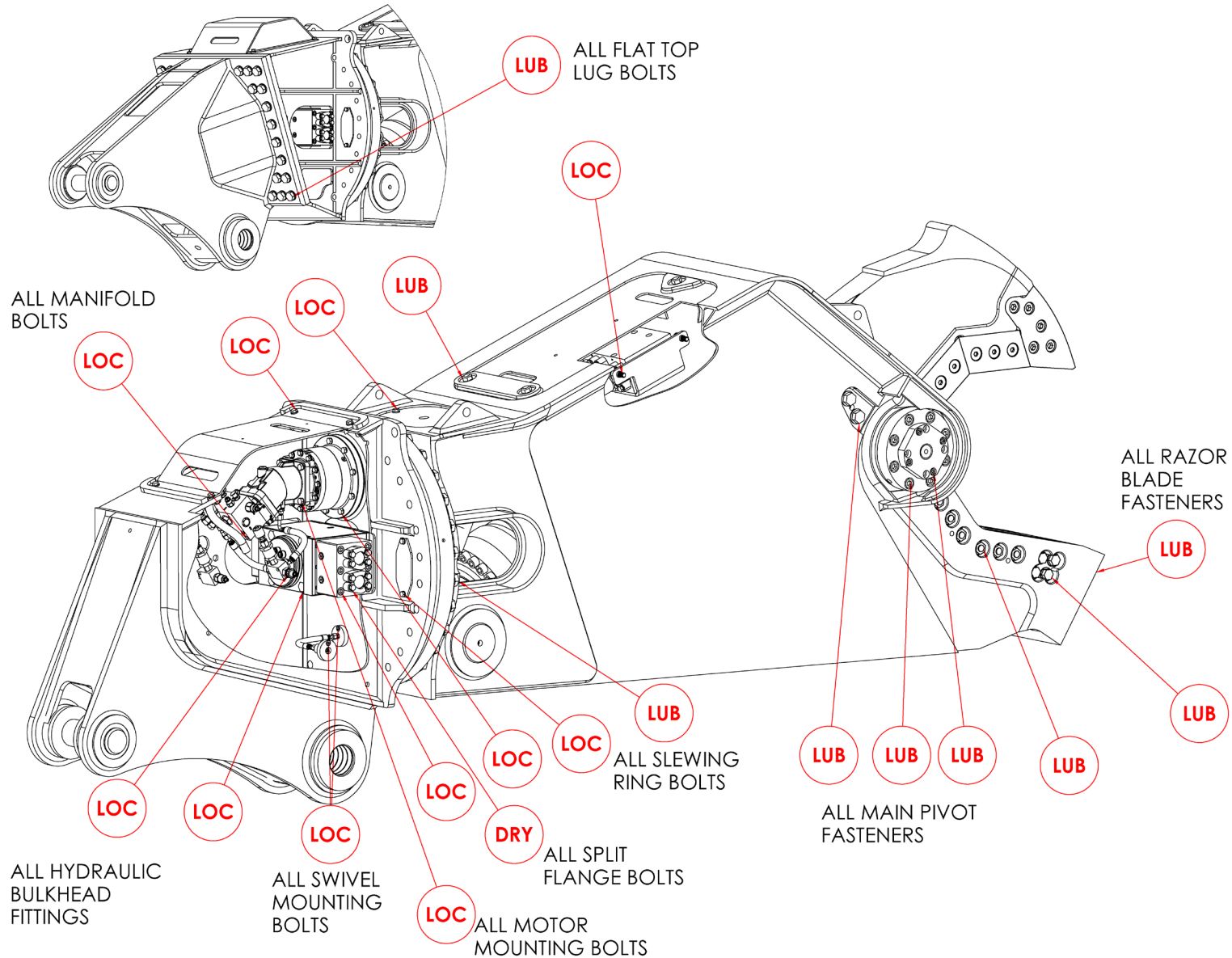
Never use an impact driver on a torque multiplier.

THREAD TREATMENT DIAGRAM

Mobile Shears

Use this diagram to determine what thread treatment, if any, is required for each fastener.

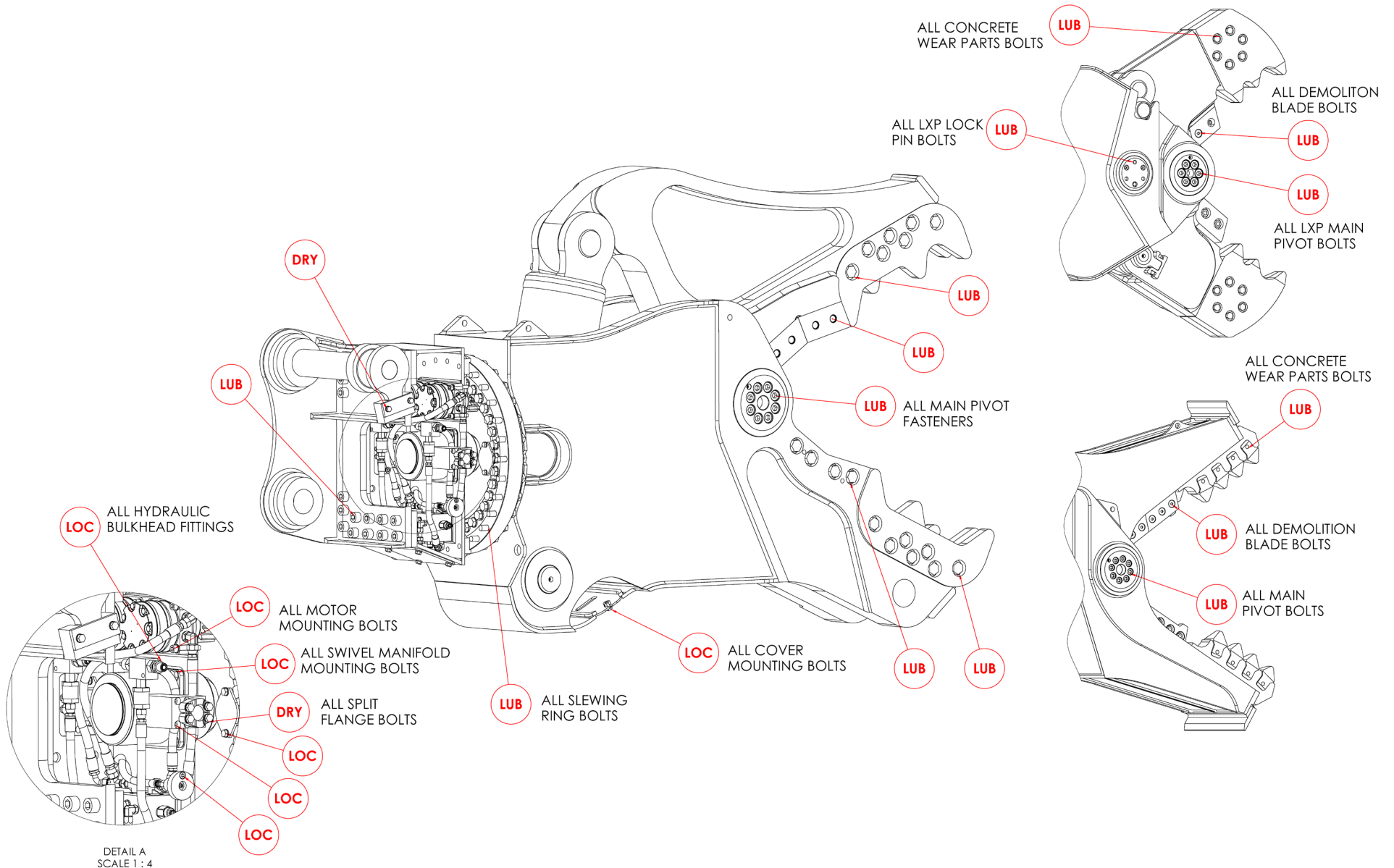
For thread treatment application procedures, see page 38. For prescribed torque values, see page 40.



Processors

Use this diagram to determine what thread treatment, if any, is required for each fastener.

For thread treatment application procedures, see page 38. For prescribed torque values, see page 40.



PROCEDURES

Reference the product Thread Treatment Diagrams beginning on page 36 to determine which of the following procedures is required.

Cleaning

To ensure proper performance of thread treatment and accurate torque values, clean and degrease **all internal and external threads** prior to application of threadlocker, anti-seize or primer and before installation of hardware.

- Ensure both internal and external threads are free of dirt or debris.
- Use brake cleaner or similar cleaning solvent on all threads to remove any grease or oil.
- Allow threads to dry.

NOTICE

Failure to properly clean threads will cause threadlocker, primer, and/or anti-seize to not properly cure!

LOC

Threadlocker

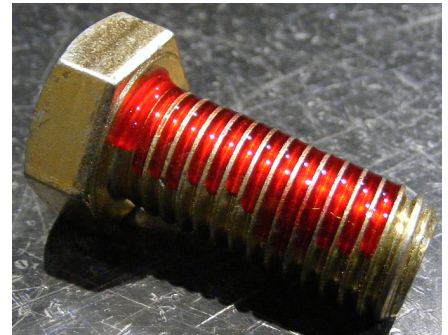
For bolted connections requiring threadlocker, use **Loctite 263** or equivalent applied using the following procedure:

- Clean and degrease all threads.
- For thru holes or nuts, apply threadlocker to bolt threads.
- For blind holes, apply stripe of threadlocker along the length of the hole (applying to the bolt can cause escaping air to remove threadlocker as the bolt is inserted).
- Torque bolt to specified **Wet Torque Value**, see page 40.

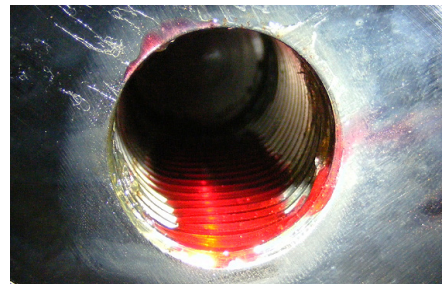
For threaded hydraulic fitting connections, use **Loctite 5452** or equivalent thread sealant in conjunction with **Loctite 7471** primer using the following procedure:

- Clean and degrease all threads.
- Apply Loctite 7471 primer to both external and internal threads and allow to dry.
- Apply threadlocker to 360 degrees of the threads on the male fitting, ensuring adequate coverage.
- Assemble fitting per directions in operator's manual.
- For O-ring boss and flat face O-ring connections, torque fittings to values specified on page 41.

Threadlocker



Blind Hole



Hydraulic Fitting



PROCEDURES

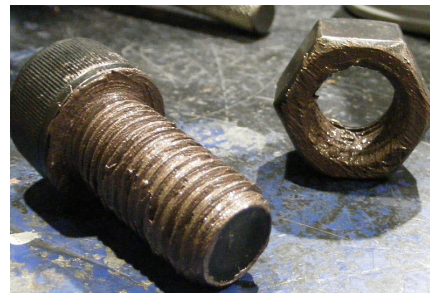
LUB

Anti-Seize

For bolted connections requiring anti-seize lubrication, use **Loctite LB8008** or equivalent using the following procedure:

- Clean and degrease all threads.
- Apply thin coat of anti-seize to internal and external threads and under bolt head and/or nut, ensuring complete coverage.
- Torque bolt to specified **Wet Torque Value**, see page 40.

Anti-Seize



DRY

No Thread Treatment

- Clean and degrease all threads.
- Torque bolt to specified **Dry Torque Value**, see page 40.

BOLT TORQUE SPECIFICATIONS

Dry Torque Values

		Hex/Socket Head		Flat Head	
					
Fastener Grade	Size x Pitch	Nm	Ft-lb	Nm	Ft-lb
CL 10.9	M8 x 1.25	35	26	27	20
	M10 x 1.50	71	53	58	42
	M12 x 1.75	124	92	101	73
	M14 x 1.50	200	148	163	118
	M14 x 2.00	200	148	163	118
	M16 x 2.00	311	230	254	184
	M20 x 1.50	610	450	498	360
	M20 x 2.50	608	449	497	359
	M24 x 3.00	1054	778	861	622
	M27 x 3.00	1543	1138	1260	910
	M30 x 3.50	2095	1545	1712	1236
	M36 x 4.00	3659	2699	2991	2159
8	1/4-20	14	11	11	8
	5/16-18	32	24	26	19
	3/8-16	59	44	48	35
	7/16-14	94	70	77	56
	1/2-13	143	106	116	84
	1/2-20	162	120	133	96
	5/8-11	287	212	234	169
	3/4-10	509	376	415	300
	7/8-9	821	606	670	484
	1.00-8	1232	909	1007	727
	1.00-14	1383	1020	1130	816
	1.25-7	2463	1817	2013	1453
8/L9	1.50-6	4287	3162	3504	2529

Wet Torque Values

		Hex/Socket Head		Flat Head	
					
Fastener Grade	Size x Pitch	Nm	Ft-lb	Nm	Ft-lb
CL 10.9	M8 x 1.25	29	22	23	17
	M10 x 1.50	61	45	49	36
	M12 x 1.75	105	78	85	62
	M14 x 1.50	150	111	121	88
	M14 x 2.00	170	126	138	100
	M16 x 2.00	265	196	216	156
	M20 x 1.50	456	337	372	269
	M20 x 2.50	517	382	422	305
	M24 x 3.00	894	660	731	528
	M27 x 3.00	1312	968	1072	774
	M30 x 3.50	1779	1312	1453	1049
	M36 x 4.00	3110	2294	2542	1835
8	1/4-20	13	10	11	8
	5/16-18	27	20	22	16
	3/8-16	50	37	40	29
	7/16-14	80	59	65	47
	1/2-13	122	90	99	72
	1/2-20	138	102	112	81
	5/8-11	244	180	199	144
	3/4-10	433	320	354	256
	7/8-9	698	515	570	412
	1.00-8	1046	772	854	617
	1.00-14	1175	867	960	693
	1.25-7	2095	1545	1712	1236
8/L9	1.50-6	3644	2688	2979	2150

O-RING BOSS & FLAT FACE O-RING TORQUE SPECIFICATIONS

O-Ring Boss Torque Values		
Size Dash	Nm	Ft-lb
-4	22	16
-5	27	20
-6	36	26
-8	83	60
-10	110	80
-12	187	135
-14	249	180
-16	304	220
-20	387	280
-24	498	360

Flat Face O-Ring Torque Values		
Size Dash	Nm	Ft-lb
-4	18	13
-6	30	22
-8	60	44
-10	85	62
-12	121	88
-14	121	88
-16	160	116
-20	213	154
-24	274	198

BOLT DRIVE SPECIFICATIONS

Thread Size x Pitch	Hex Head	Socket Head	Flat Head
			
	Wrench/Drive Size		
M8 x 1.25	13mm	6mm	5mm
M10 x 1.50	17mm	8mm	6mm
M12 x 1.75	19mm	10mm	8mm
M14 x 1.50	22mm	12mm	10mm
M14 x 2.00	22mm	12mm	10mm
M16 x 2.00	24mm	14mm	10mm
M20 x 1.50	30mm	17mm	12mm
M20 x 2.50	30mm	17mm	12mm
M24 x 3.00	36mm	19mm	14mm
M27 x 3.00	41mm	19mm	-
M30 x 3.50	46mm	22mm	-
M36 x 4.00	55mm	27mm	-
1/4-20	7/16"	3/16"	5/32"
5/16-18	1/2"	1/4"	3/16"
3/8-16	9/16"	5/16"	7/32"
7/16-14	5/8"	3/8"	1/4"
1/2-13	3/4"	3/8"	5/16"
1/2-20	3/4"	3/8"	5/16"
5/8-11	15/16"	1/2"	3/8"
3/4-10	1-1/8"	5/8"	1/2"
7/8-9	1-5/16"	3/4"	9/16"
1.00-8	1-1/2"	3/4"	5/8"
1.00-14	1-1/2"	3/4"	5/8"
1.25-7	1-7/8"	7/8"	7/8"
1.50-6	2-1/4"	1"	1"

WARRANTY

Claim Procedure

Notify the Genesis Service Department of the potential warranty claim prior to making the repair. Digital pictures are very helpful for diagnosing problems and recommending repairs.

Contact the Genesis Service Department before making alterations, changes or repairs to any component that is going to be considered for warranty. Not doing so will void all Genesis warranty consideration.

The Genesis Service Department will issue an authorization number to track the repair costs, outgoing parts, and/or defective parts returning to the factory.

Replacement parts must be ordered using a purchase order number. Shipping is standard ground. Overnight shipping is available by request, and Genesis will not cover the shipping charge.

When the repair is complete, submit an invoice to the Genesis Service Department within 30 days. Include itemized internal labor reporting, parts lists and invoices for outside contractors. Reference the authorization number on all invoices.

When returning parts for warranty consideration, include a copy of any related Genesis paperwork along with any other necessary documentation to ensure proper processing and credit. The Genesis Service Department will provide the necessary forms.

Your account will be credited when the warranty claim is accepted.

Blade Warranty

Standard warranty on blades will only be considered on the first edge, and wear on the edge must be 1/8" radius or less. Genesis does not warranty cutting blades that are cracked or broken from top to bottom (perpendicular to the long edge of the blade). Genesis also does not cover fasteners, the labor to replace wear components or collateral damage, such as blade seats, from broken blades, the piercing blade tang or adjustment plates.

Please direct any questions to the Genesis Service Department: 715-395-5252

PARTS ORDER POLICY AND PROCEDURE

Parts Orders Should Include

- Purchase order number
- Model and serial number of attachment
- Part number and quantity needed
- Shipping and billing address
- Method of shipment or required delivery date

Placing Orders

Orders may be placed by phone or e-mail. To e-mail an order, use the form on the following page or your purchase order form. Contact information is located at the front of this manual.

Part Numbers

Part numbers are listed in a separate Parts Manual or, if included, the Parts section of this manual. Contact the Genesis Parts Department with questions regarding part numbers, availability and pricing.

Shipping

All orders will be shipped best way surface unless an alternate shipping method is requested. Shipping charges are not included in the purchase price of parts.

Invoices

All invoices are due upon receipt. Any accounts with invoices open beyond 60 days are subject to review and may be placed on C.O.D. status without further notice.

Returns

Many unused Genesis parts may be returned with proper documentation. Return shipping is the responsibility of the purchaser. Credit will be issued upon return, less a 25% restocking fee. Documentation is required for credit of returned parts. Contact the Genesis Service Department at 715-395-5252 for an RGA (Return Goods Authorization) number and form. An RGA must accompany every return. Items shipped without an RGA may be returned to sender.

Warranty Returns

All parts returned to Genesis for warranty consideration must be returned with a completed RGA (Return Goods Authorization) provided by the Genesis Service Department. The form needs to be completed in its entirety, including any additional information requested by the Service Department. Return shipping is the responsibility of the sender and will be credited upon claim approval. A determination to accept or deny the claim will be made based upon the information available to Genesis. Warranty on purchased parts other than wear components is 6 months. Genesis does not cover labor costs to replace purchased parts replaced under warranty. There is no warranty period on wear parts or components.

PARTS ORDER FORM

Customer: _____	Date: _____
Phone: _____	Contact: _____
Shipping Address: _____ _____ _____	E-mail: _____
	Billing Address: _____ _____ _____
Purchase Order: _____	Shipping Method: _____
Model: _____	Serial Number: _____

Quantity	Part Number	Description	Price

E-mail to the Genesis Parts Department: genesisparts@genesisattachments.com
For assistance, call 715-395-3488

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