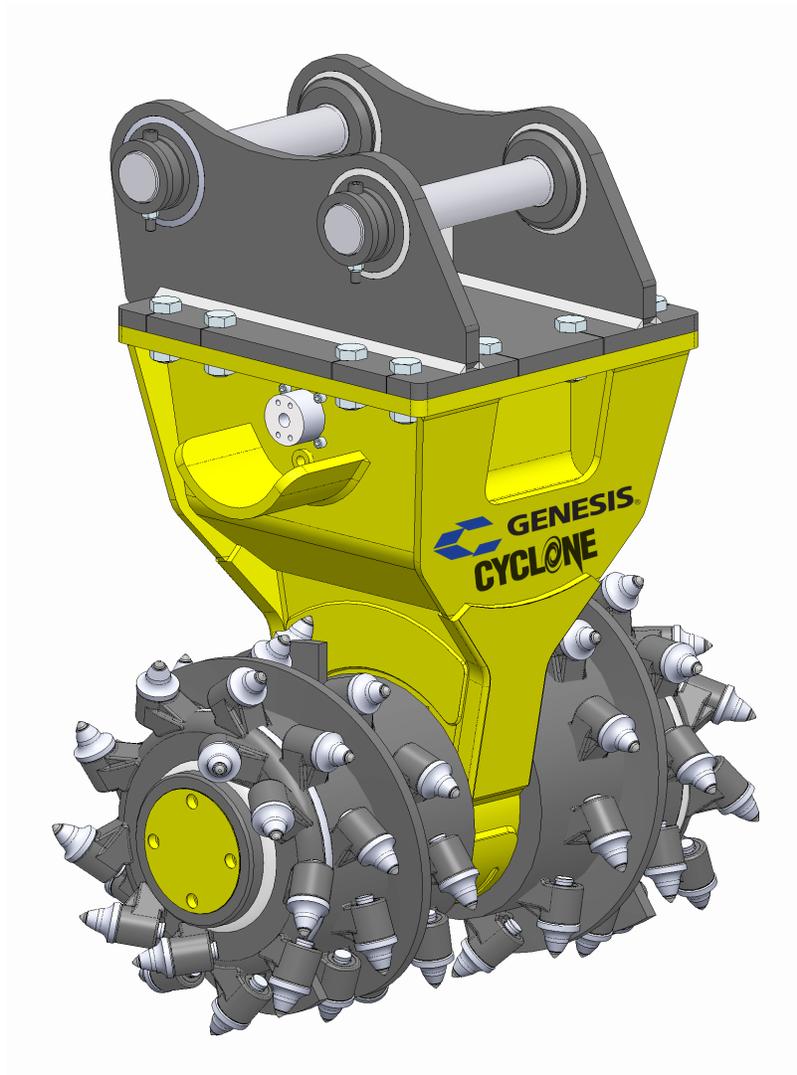


# Cyclone 10 (GCG 10)

## PARTS MANUAL



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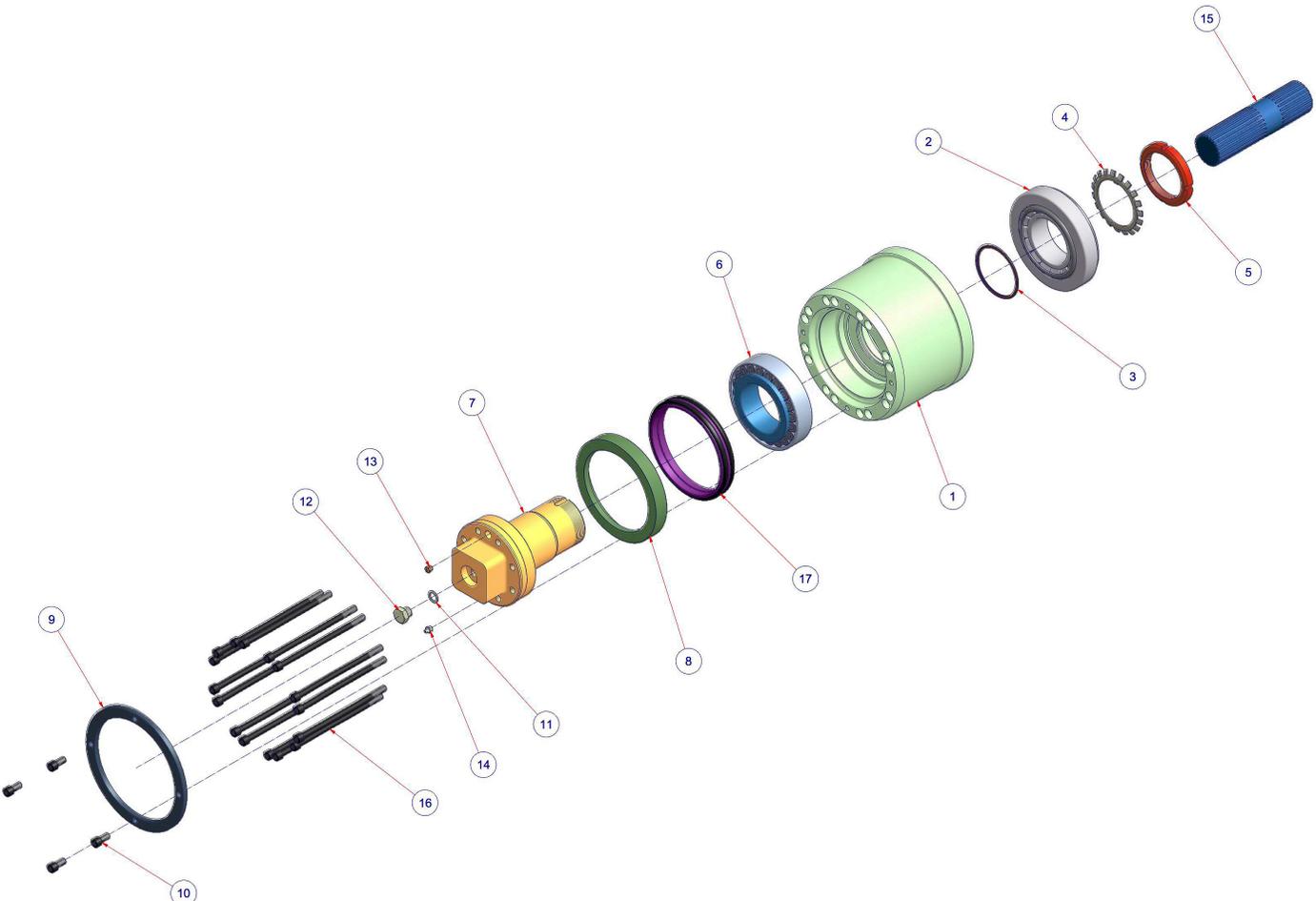
E-mail:  
contact@themsagroup.com

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# MOTOR SIDE BEARING

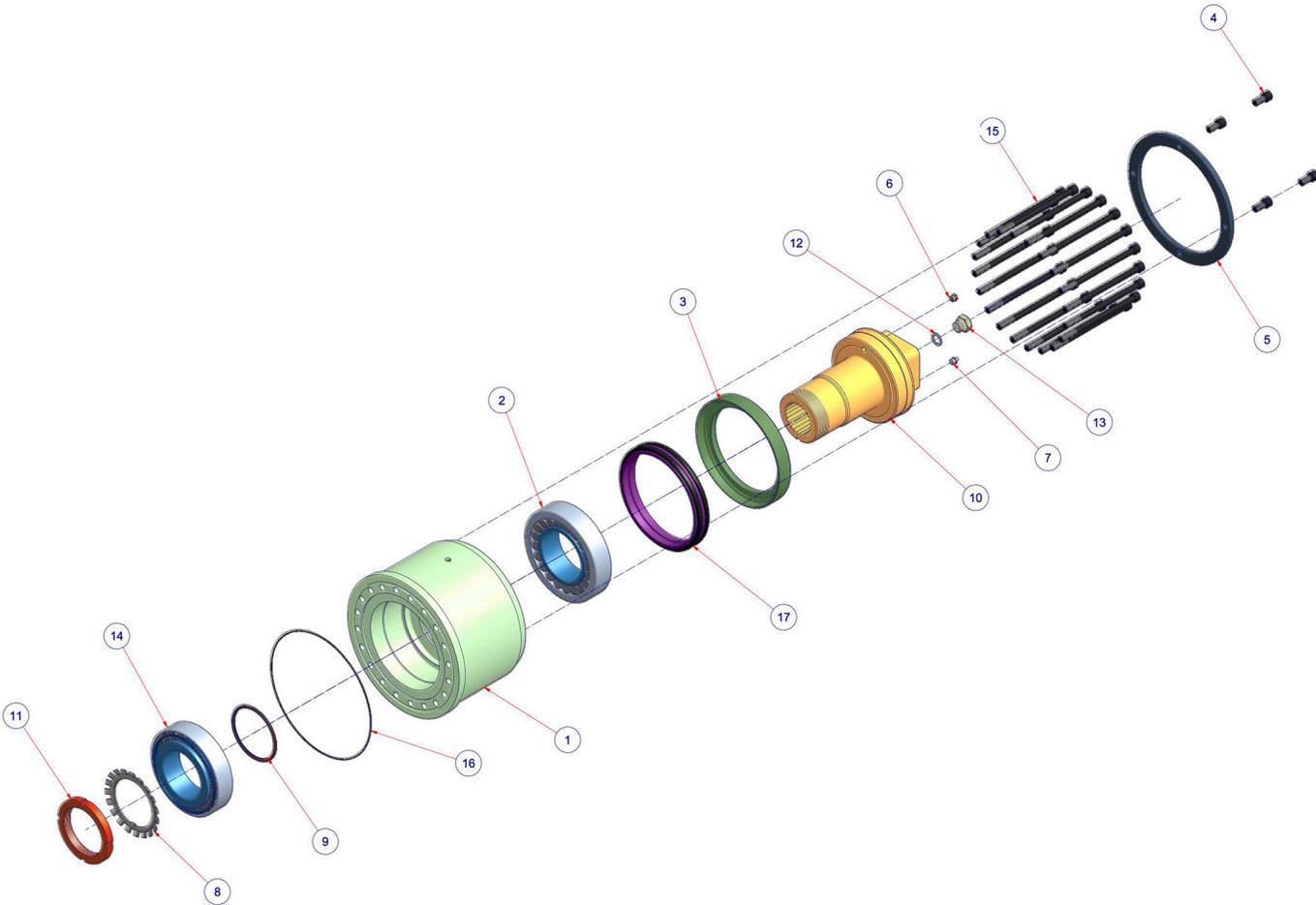


## MOTOR SIDE BEARING

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RW-0893	Motor Side Housing
2	1	41RW-0577	Bearing
3	1	41RW-0578	Rota Glyd Ring
4	1	41RW-0586	Lock Washer
5	1	41RW-0585	Lock Nut
6	1	41RW-0891	Bearing
7	1	41RW-0892	Drive Shaft
8	1	41RW-0894	Seal Carrier
9	1	41RW-0896	End Plate*
10	6	41RWS-0027	Bolt - torque 18.4 Ft-Lb
11	1	41RWH-0001	Sealed Washer
12	1	41RW-0003	Socket Headed Plug - torque 29.5 Ft-Lb
13	1	41RW-0862	Valve
14	1	41RW-0038	Grease Nipple
15	1	41RW-0899	Connecting Shaft
16	12	41RWS-0016	Bolt - torque 107 Ft-Lb
17	1	41RW-0730	Seal

\* Sealed with Gasket 41RW-2275

# NON-DRIVEN SIDE BEARING

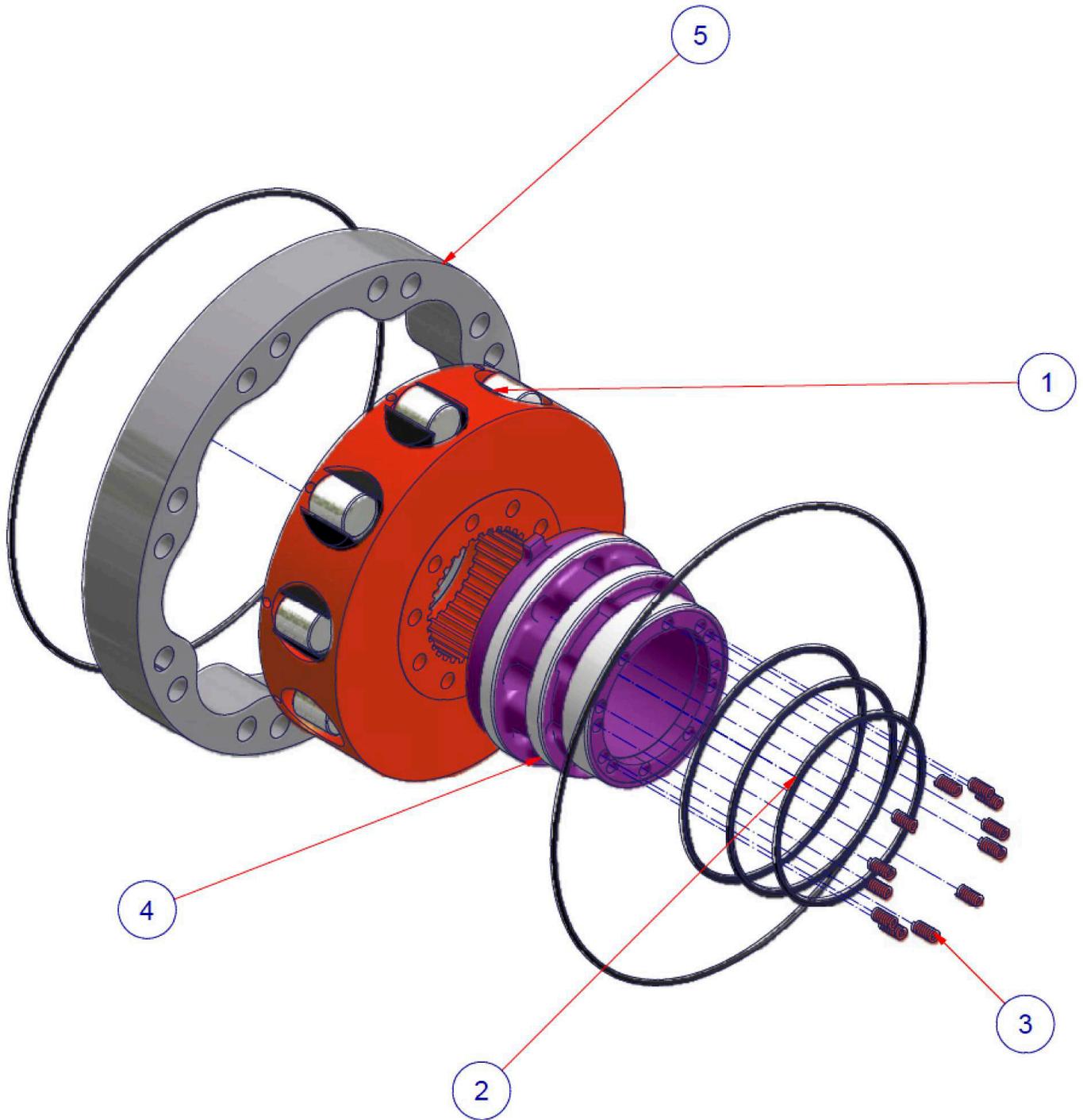


## NON-DRIVEN SIDE BEARING

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RW-0897	Driven Side Housing
2	1	41RW-0891	Bearing
3	1	41RW-0894	Seal Carrier
4	6	41RWS-0027	Bolt - torque 18.4 Ft-Lb
5	1	41RW-0896	End Plate*
6	1	41RW-0862	Valve
7	1	41RW-0038	Grease Nipple
8	1	41RW-0586	Lock Washer
9	1	41RW-0578	Rota Glyd Ring
10	1	41RW-0898	Drive Shaft
11	1	41RW-0584	Lock Nut
12	1	41RWH-0001	Sealed Washer
13	1	41RHW-0003	Socket Headed Plug - torque 29.5 Ft-Lb
14	1	41RW-0376	Bearing
15	18	41RWS-0016	Bolt - torque 107 Ft-Lb
16	1	41RWS-0001	Seal
17	1	41RW-0730	Seal

\* Sealed with Gasket 41RW-2275

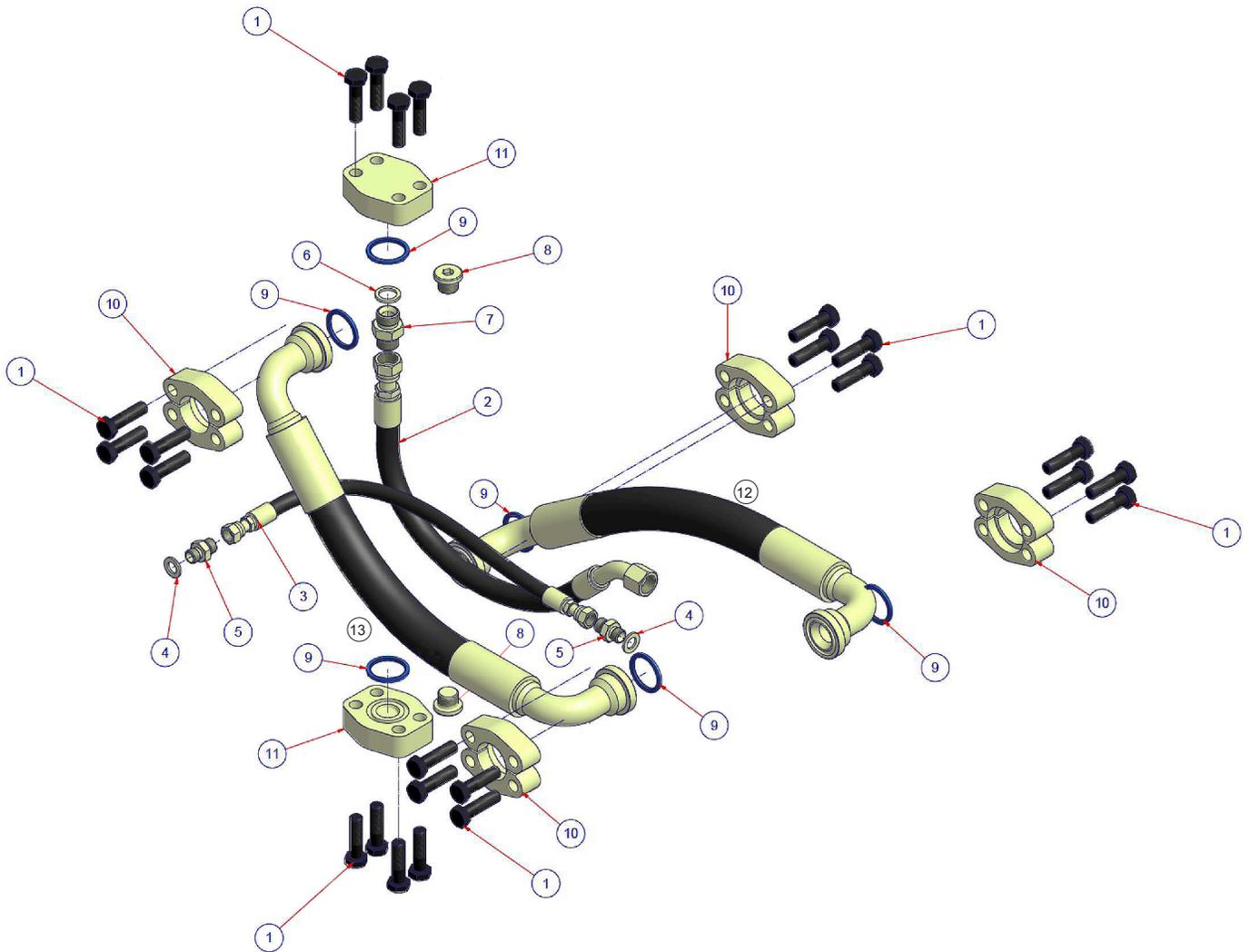
# HIGH-TORQUE DRIVE



## HIGH-TORQUE DRIVE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RW-0628	Cylinder Block
2	1	41RW-0631	Valving Seal
3	1	41RW-0630	Spring Kit
4	1	41RW-0629	Valving
5	1	41RW-0627	Cam Ring

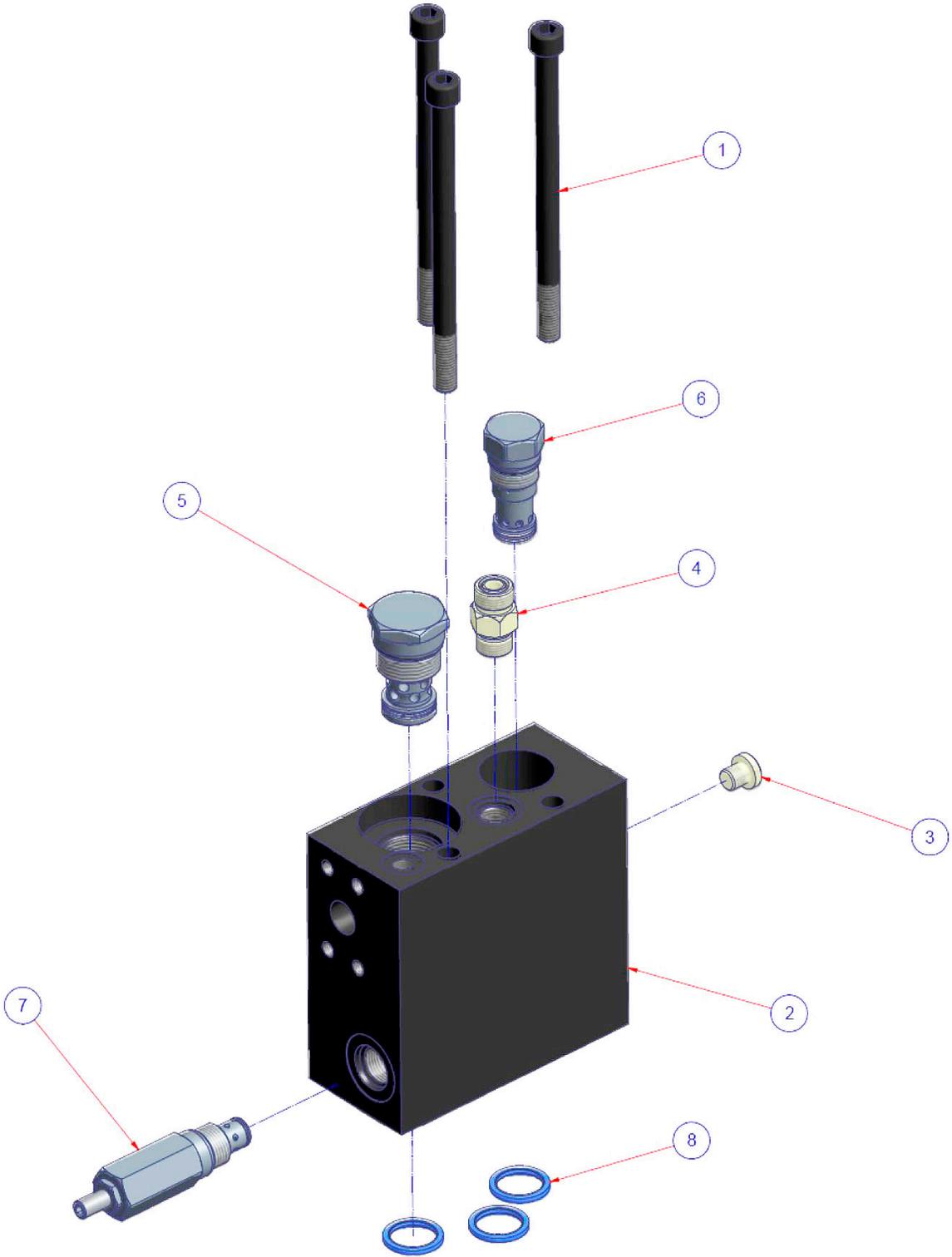
# HOSES AND FITTINGS



## HOSES AND FITTINGS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	24	41RWS-0095	Bolt - torque 36 Ft-Lb
2	1	41RW-0939	Drain Line Hose
3	1	41RW-0940	Relief Line Hose
4	2	41RWH-0011	Sealed Washer
5	2	41RWH-0010	Fitting - torque 29.5 Ft-Lb
6	1	41RWH-0001	Sealed Washer
7	1	41RWH-0040	Fitting - torque 66.4 Ft-Lb
8	2	41RWH-0006	Socket Headed Plug - torque 29.5 Ft-Lb
9	6	41RW-0846	Seal
10	4	41RWH-0014	Flange Clamp
11	2	41RWH-0026	Flange Blanking Plate
12	1	41RW-0937	Feed Hose
13	1	41RW-0938	Return Hose

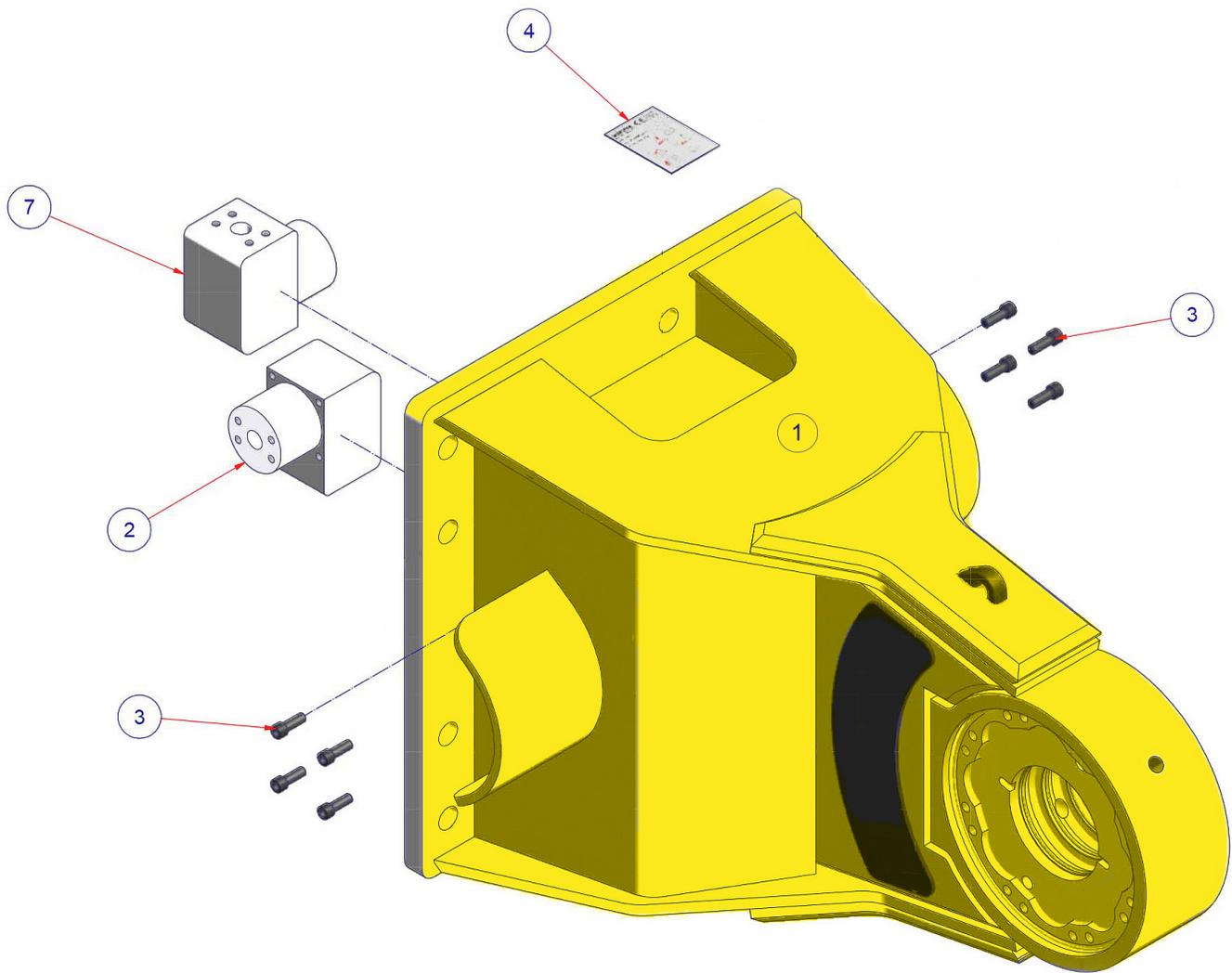
# START-UP VALVE



## START-UP VALVE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	41RWS-0012	Bolt - torque 100 Ft-Lb
2	1	41RW-0888	Start Up Valve Block
3	1	41RWH-0005	Socket Headed Plug - torque 13.3 Ft-Lb
4	2	41RW-0402	Fitting - torque 37 Ft-Lb
5	1	41RW-0403	Valve - torque 74 Ft-Lb
6	1	41RW-0062	Valve - torque 48 Ft-Lb
7	1	41RW-0459	Valve - torque 37 Ft-Lb
8	3	41RW-0846	Seal

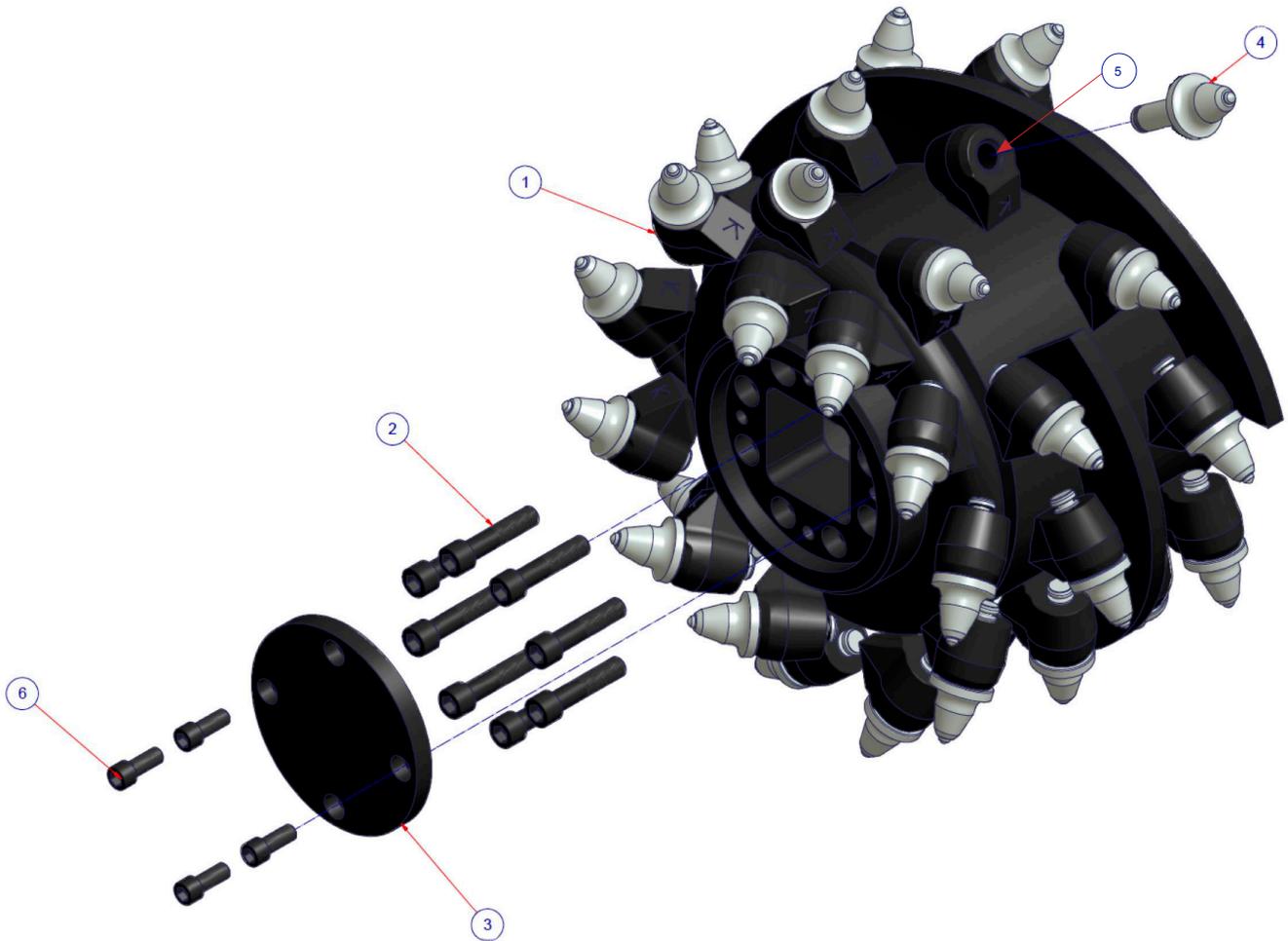
# HOUSING



## HOUSING

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RW-0886	Housing
2	1	41RW-0889	Return Hose Connector
3	8	41RWS-0064	Bolt - torque 62 Ft-Lb
4	1	41RW-0410A	Identity Plate
7	1	41RW-0890	Feed Hose Connector

# RIGHT SIDE DRUM

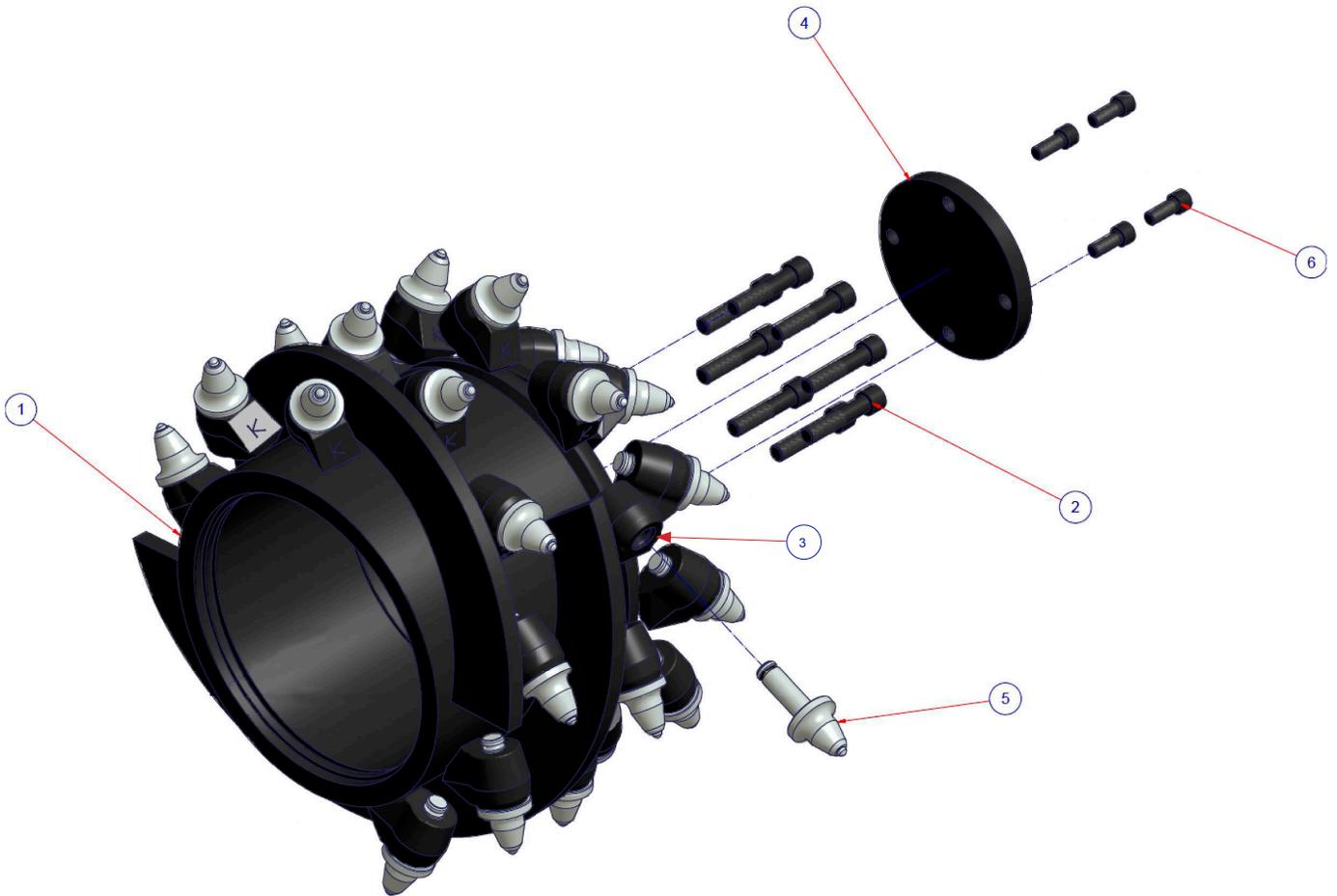


## RIGHT SIDE DRUM

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RW-0935	Right Side Drum
2	8	41RWS-0098	Bolt - torque 173 Ft-Lb
3	1	41RW-0936	Cover Plate
4	28	41RW-0298	Pick
5	28	41RW-0278	Pick Box
6	4	41RWS-0067	Bolt - torque 69 Ft-Lb

This information is based upon demolition drums with standard picks. If you require rock, scaling or other drums or special picks, please contact the Genesis Parts Department, 715-395-5252, with your GCG Serial Number.

# LEFT SIDE DRUM

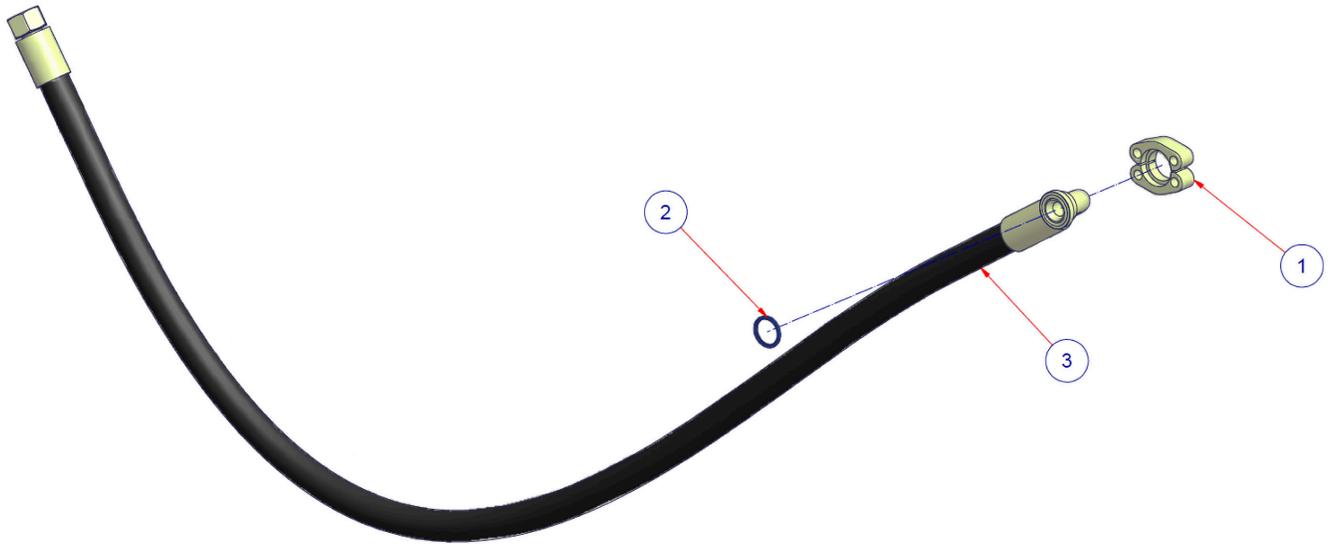


## LEFT SIDE DRUM

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RW-0895	Left Side Drum
2	8	41RWS-0098	Bolt - torque 173 Ft-Lb
3	28	41RW-0278	Pick Box
4	1	41RW-0936	Cover Plate
5	28	41RW-0298	Pick
6	4	41RWS-0067	Bolt - torque 69 Ft-Lb

This information is based upon demolition drums with standard picks. If you require rock, scaling or other drums or special picks, please contact the Genesis Parts Department, 715-395-5252, with your GCG Serial Number.

# EXCAVATOR FEED AND RETURN HOSE



## EXCAVATOR FEED AND RETURN HOSE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	41RWH-0014	Flange Clamp
2	1	41RW-0846	Seal
3	1	41RW-1000	Hose

# WARRANTY

## **Claim Procedure**

Notify the Genesis Service Department of the potential warranty claim prior to making the repair. Digital pictures are very helpful for diagnosing problems and recommending repairs.

Contact the Genesis Service Department before making alterations, changes or repairs to any component that is going to be considered for warranty. Not doing so will void all Genesis warranty consideration.

The Genesis Service Department will issue an authorization number to track the repair costs, outgoing parts, and/or defective parts returning to the factory.

Replacement parts must be ordered using a purchase order number. Shipping is standard ground. Overnight shipping is available by request, and Genesis will not cover the shipping charge.

When the repair is complete, submit an invoice to the Genesis Service Department within 30 days. Include itemized internal labor reporting, parts lists and invoices for outside contractors. Reference the authorization number on all invoices.

When returning parts for warranty consideration, include a copy of any related Genesis paperwork along with any other necessary documentation to ensure proper processing and credit. The Genesis Service Department will provide the necessary forms.

Your account will be credited when the warranty claim is accepted.

**Please direct any questions to the Genesis Service Department: 715-395-5252**

# PARTS ORDER POLICY AND PROCEDURE

## **Parts Orders Should Include**

- Purchase order number
- Model and serial number of attachment
- Part number and quantity needed
- Shipping and billing address
- Method of shipment or required delivery date

## **Placing Orders**

Orders may be placed by phone, e-mail or fax. To fax an order, use the form on the following page. Contact information is located at the front of this manual.

## **Part Numbers**

Part numbers are listed in a separate Parts Manual or, if included, the Parts section of this manual. Contact the Genesis Parts Department with questions regarding part numbers, availability and pricing.

## **Shipping**

All orders will be shipped best way surface unless an alternate shipping method is requested. Shipping charges are not included in the purchase price of parts.

## **Invoices**

All invoices are due upon receipt. Any accounts with invoices open beyond 60 days are subject to review and may be placed on C.O.D. status without further notice.

## **Returns**

Unused Genesis parts may be returned with proper documentation. Return shipping is the responsibility of the purchaser. Credit will be issued upon return, less a 20% restocking fee. Documentation is required for credit of returned parts. Contact the Genesis Parts Department at 715-395-5252 for a RGA (Return Goods Authorization) number and form.

## **Return Goods Authorization**

All parts returned to Genesis for warranty consideration must be returned with a completed RGA (Return Goods Authorization) provided by the Genesis Parts Department. The form needs to be completed in its entirety, including any additional information requested by the Parts or Service Department. Return freight is the responsibility of the shipper and will be credited upon claim approval. A determination to accept or deny the claim will be made based on the information available to Genesis. Warranty on purchased parts other than wear components is 6 months. There is no warranty period on wear parts or components.



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