

GXT 775R HD EVO Mobile Shears

PARTS MANUAL



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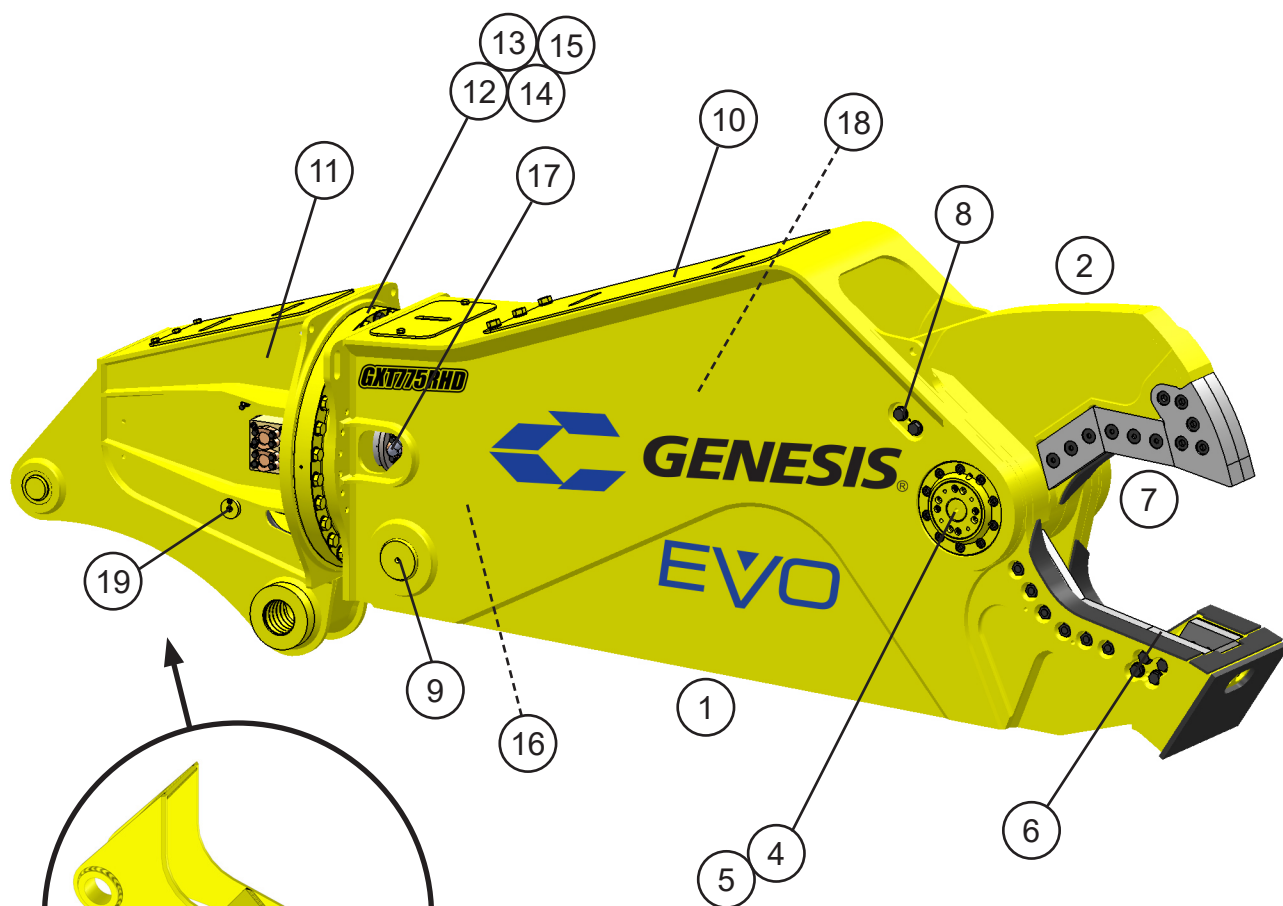
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GENERAL ARRANGEMENT



3

Wtmg Lug Upper Head

Part Number is Serial Number specific.
For replacement parts call the Genesis
Parts Department.

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GENERAL ARRANGEMENT

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Wtmg Stick
2	1	*	Wtmg Upper
3		*	Wtmg Lug Upper Head
4		See page 6	Assembly Pivot Group - Right Side
5		See page 8	Assembly Pivot Group - Left Side
6		See page 10	Assembly Lower Blades
7		See page 12	Assembly Upper Blades
8		See page 14	Assembly Auto Guide
9		See page 16	Assembly Cylinder Pins
10		See page 18	Assembly Access Covers
11		See page 20	Assembly Upper Head
12		See page 22 & page 24	Assembly Rotation
13		See page 26 & page page 28	Assembly Rotation Circuit
14		See page 30 & page page 32	Sub-Assembly Rotate Cross-over / C'bal
15		See page 34 & page page 36	Sub-Assembly Line Mount Manifold
16		See page 38	Assembly Open and Close Circuit
17		See page 40	Assembly Swivel Manifold
18		See page 42	Sub-Assembly Regen Block
19		See page 44	Assembly Slewing Ring Lubrication

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

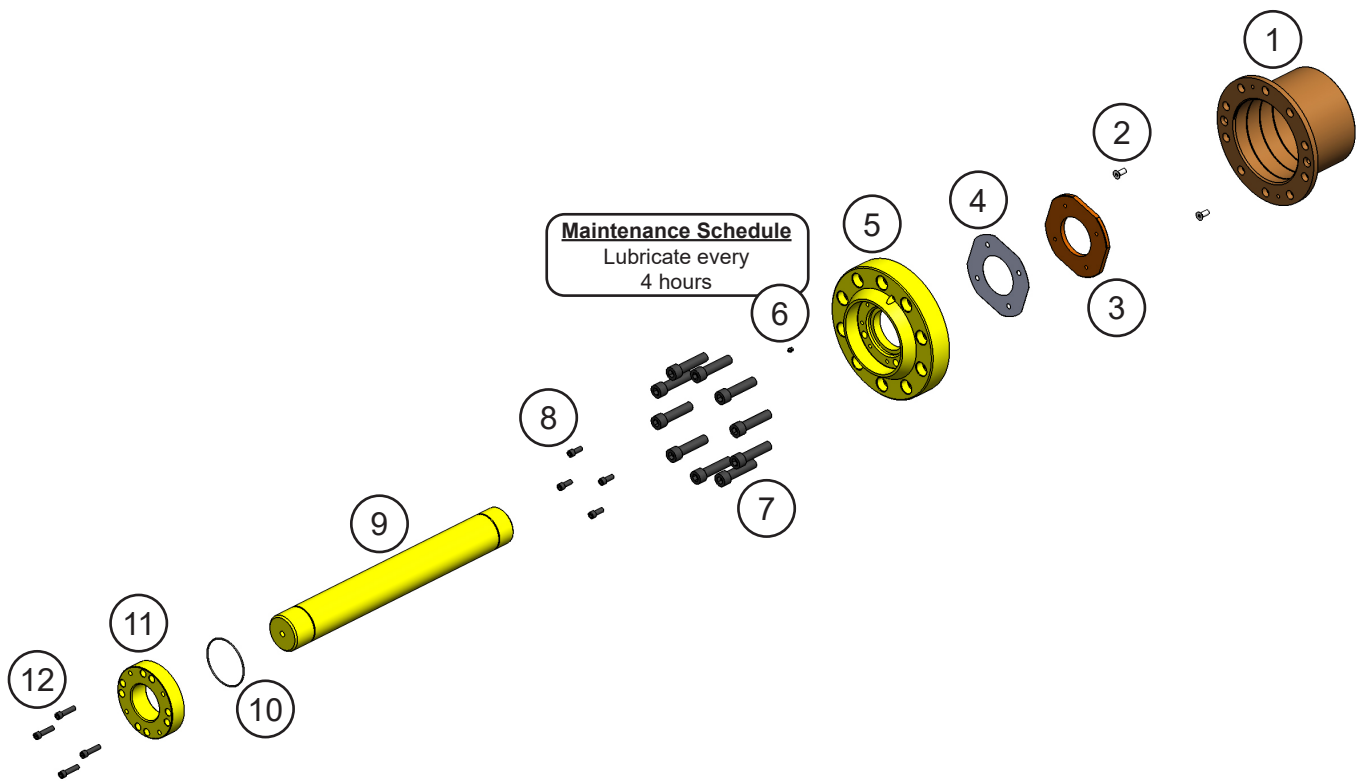
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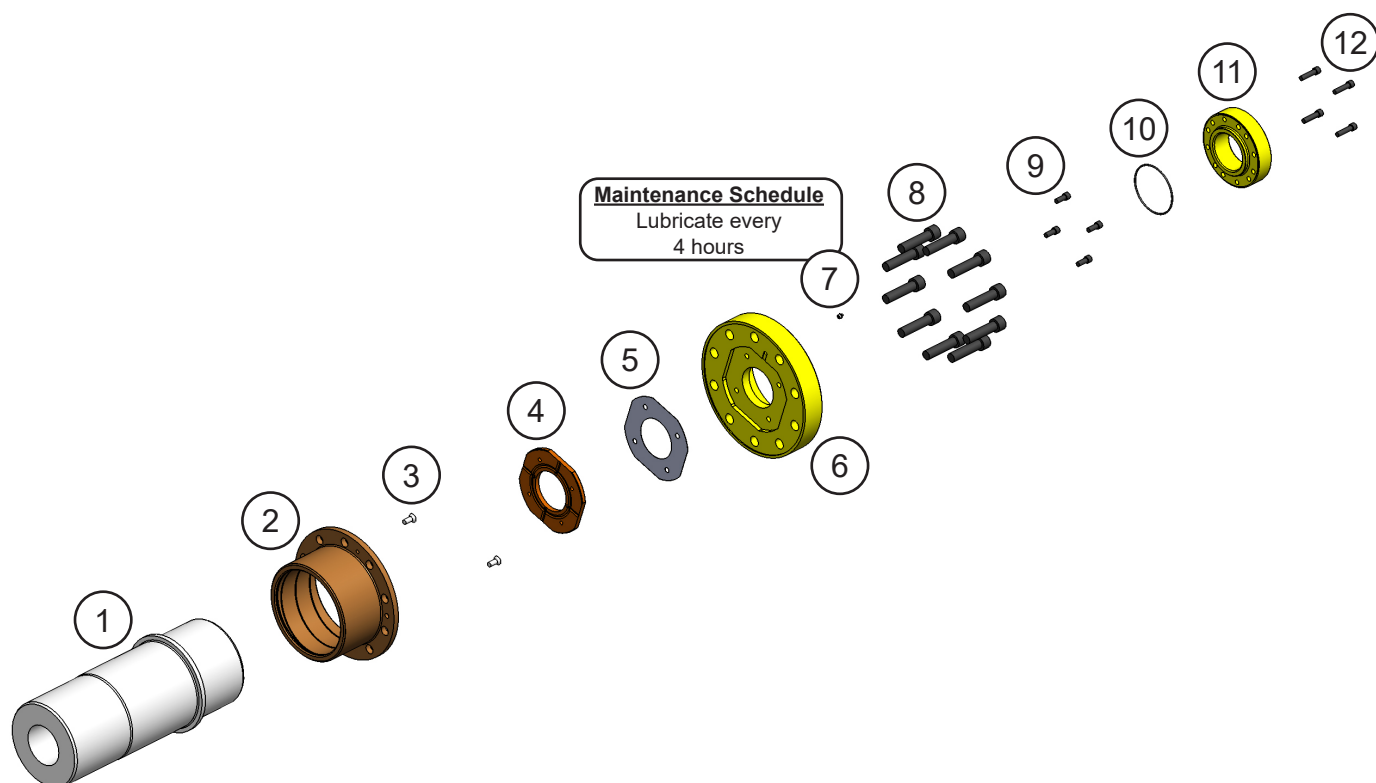
ASSEMBLY PIVOT GROUP - RIGHT SIDE



ASSEMBLY PIVOT GROUP - RIGHT SIDE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1109847	Mach Bearing
2	2	F0412030	Flat Head Capscrew M12 x 1.75 x 30
3	1	1109386	Mach Thrust Washer
4	1	1109392	Shim Set Thrust Washer
5	1	1109466	Mach End Cap
6	1	6200002	Grease Fitting
7	10	F0624100	Socket Head Capscrew M24 x 3.00 x 100
8	4	F0612030	Socket Head Capscrew M12 x 1.75 x 30
9	1	1109848	Mach Tie Rod
10	1	S0170251	O-Ring
11	1	1109468	Mach Tie Rod Nut
12	4	F0612050	Socket Head Capscrew M12 x 1.75 x 50

ASSEMBLY PIVOT GROUP - LEFT SIDE



ASSEMBLY PIVOT GROUP - LEFT SIDE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Mach Main Shaft
2	1	1109387	Mach Bearing
3	2	F0412030	Flat Head Capscrew M12 x 1.75 x 30
4	1	1109386	Mach Thrust Washer
5	1	1109392	Shim Set Thrust Washer
6	1	1109466	Mach End Cap
7	1	6200002	Grease Fitting
8	10	F0624100	Socket Head Capscrew M24 x 3.00 x 100
9	4	F0612030	Socket Head Capscrew M12 x 1.75 x 30
10	1	S0170251	O-Ring
11	1	1109468	Mach Tie Rod Nut
12	4	F0612050	Socket Head Capscrew M12 x 1.75 x 50

* Part number is Serial Number specific. For replacement parts call the Genesis Parts Department.

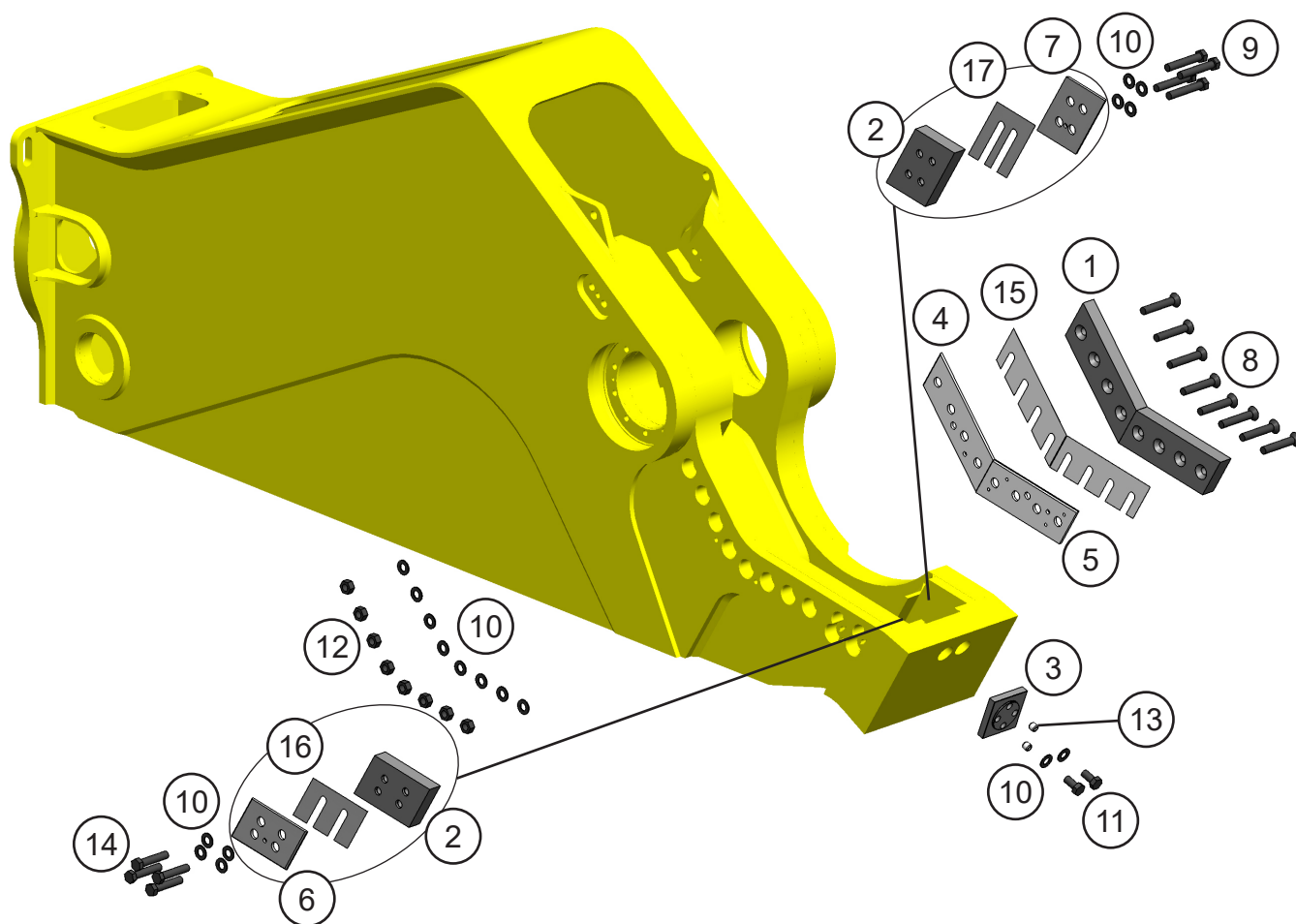
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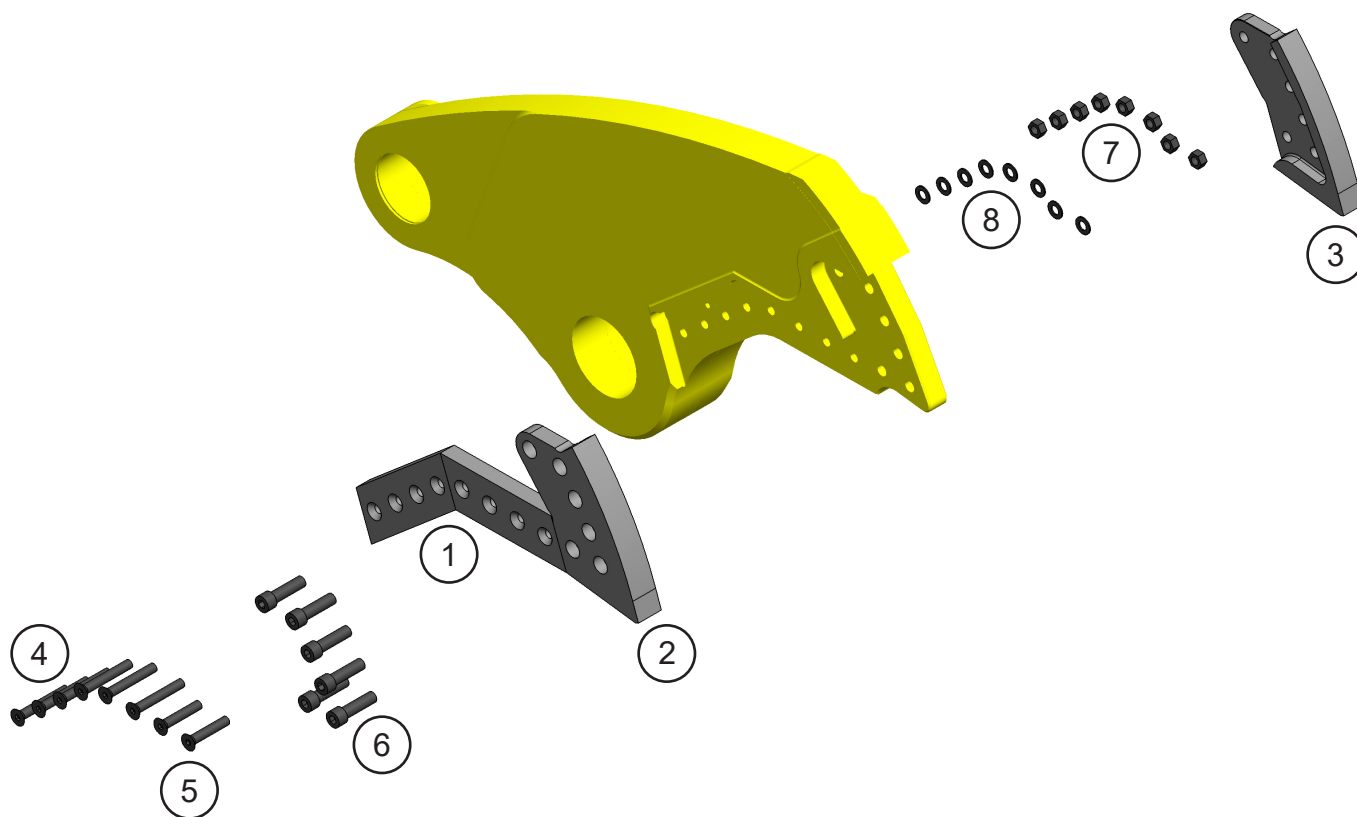
ASSEMBLY LOWER BLADES



ASSEMBLY LOWER BLADES

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1102512	Mach Blade
2	2	1105722	Mach Blade Guide
3	1	1101957	Mach Blade Razor
4	1	1104579	Mach Adjust Plate Primary
5	1	1104578	Mach Adjust Plate Secondary
6	1	1105865	Mach Guide Blade Adjust Plate - Blade Side
7	1	1105867	Mach Guide Blade Adjust Plate - Guide Side
8	8	F0510600	Flat Head Capscrew 1 - 8 x 6
9	4	F0210600	Hex Head Capscrew 1 - 8 x 6
10	18	F1300100	Flat Washer Narrow 1"
11	2	F0210200	Hex Head Capscrew 1 - 8 x 2
12	8	F0910008	Hex Nut 1 - 8
13	2	F2510100	Set Screw Socket Head 1 - 8 x 1
14	4	F0210500	Hex Head Capscrew 1 - 8 x 5
15		1104648	Blade Shim Set
16		1105724	Guide Shim Set, Blade Side
17		1105725	Guide Shim Set, Guide Side

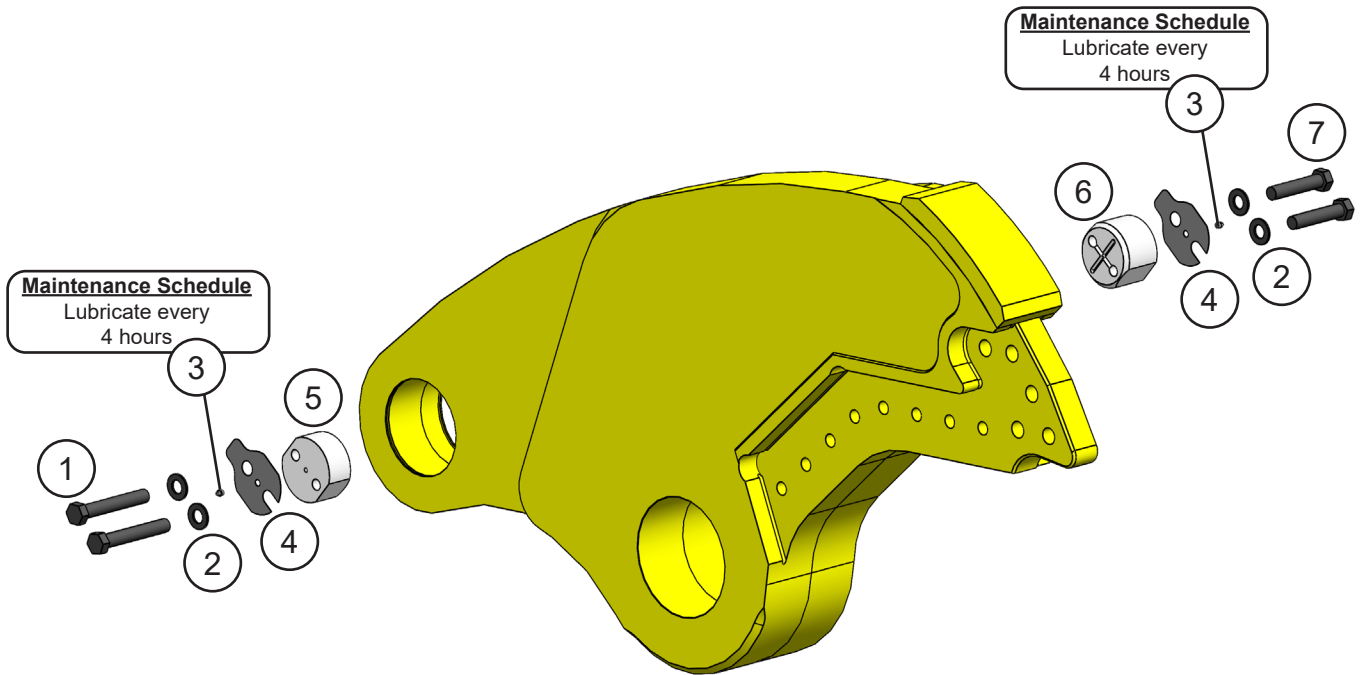
ASSEMBLY UPPER BLADES



ASSEMBLY UPPER BLADES

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1102512	Mach Blade
2	1	1105840	Mach Blade Tip Right
3	1	1105841	Mach Blade Tip Left
4	6	F0510700	Flat Head Capscrew 1 - 8 x 7
5	2	F0510550	Flat Head Capscrew 1 - 8 x 5½
6	5	1102857	Mach Bolt Socket Head Capscrew 1¼ - 7 x 4½ Custom
7	8	F0910008	Hex Nut 1 - 8
8	8	F1300100	Flat Washer Narrow 1"

ASSEMBLY AUTO GUIDE



ASSEMBLY AUTO GUIDE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	F0210675	Hex Head Capscrew 1.00 x 8 x 6.75
2	4	F1300100	Flat Washer 1.00
3	2	6200002	Grease Fitting
4	2	1106478	Shim Set, Auto Guide
5	1	*	Mach Auto Guide
6	1	*	Mach Auto Guide
7	2	F0210500	Hex Head Capscrew 1.00 x 8 x 5.00

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

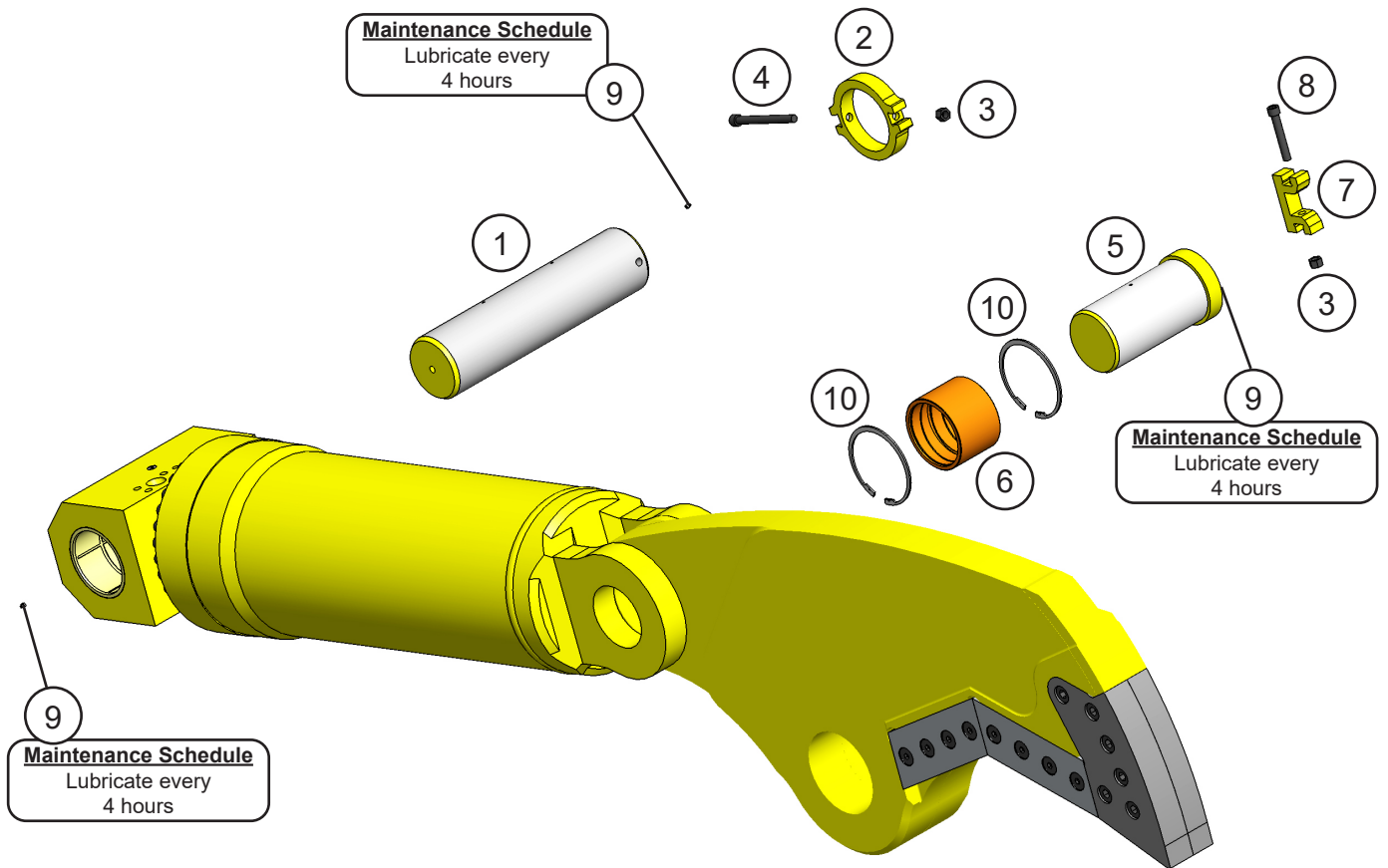
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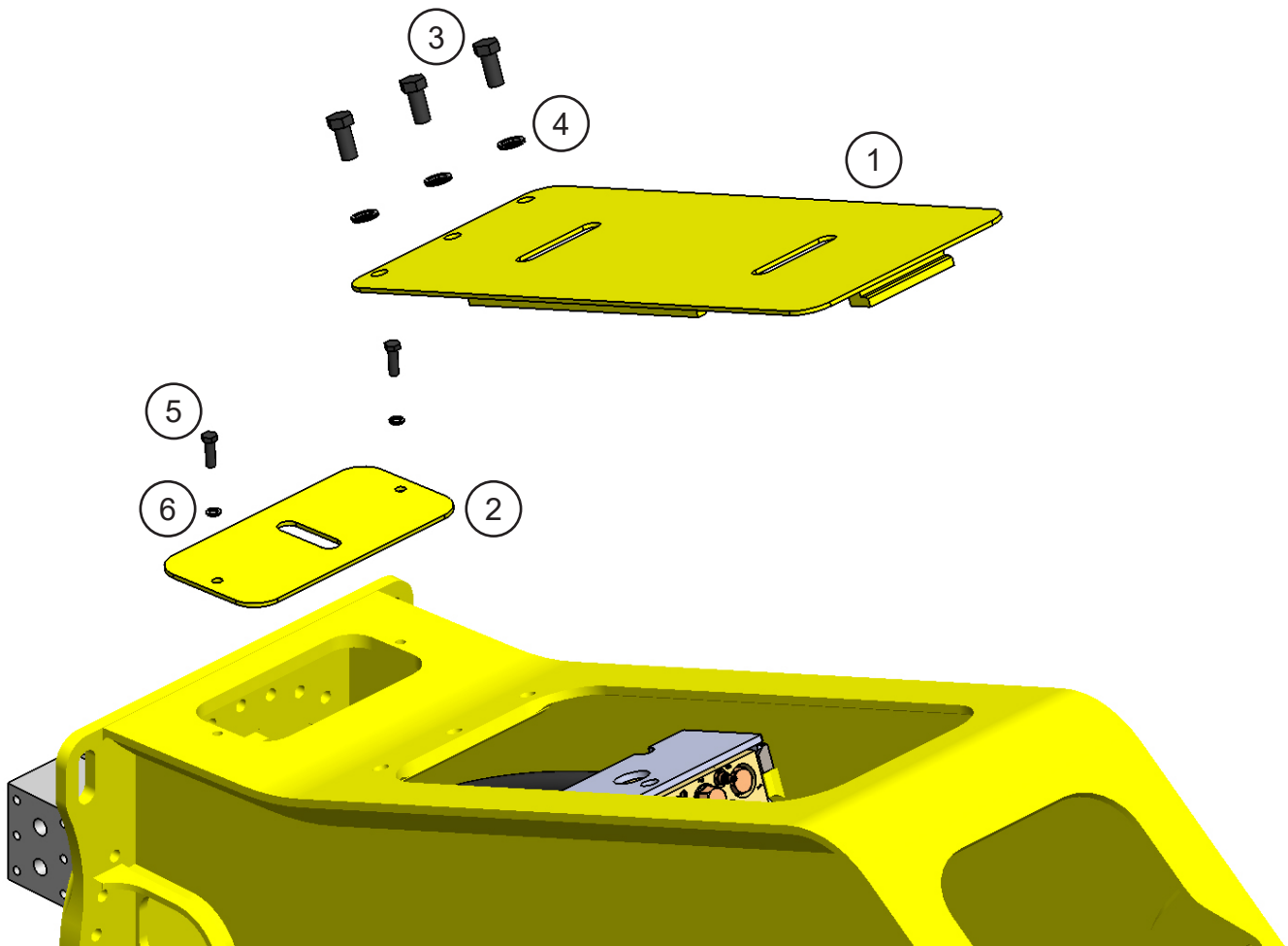
ASSEMBLY CYLINDER PINS



ASSEMBLY CYLINDER PINS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1109850	Mach Rear Cyl Pin
2	1	1106675	Mach Pin Keeper Rear
3	2	F1020250	Nylock Hex Nut M20 x 2.50
4	1	F0620230	Socket Head Capscrew M20 x 2.50 x 230
5	1	1106672	Wldt Front Cyl Pin
6	1	1109849	Mach Bearing Upper Cylinder Connection
7	1	1102487	Mach Pin Keeper (Clevis)
8	1	F0620130	Socket Head Capscrew M20 x 2.50 x 130
9	3	6200002	Grease Fitting
10	2	6200096	Snap Ring

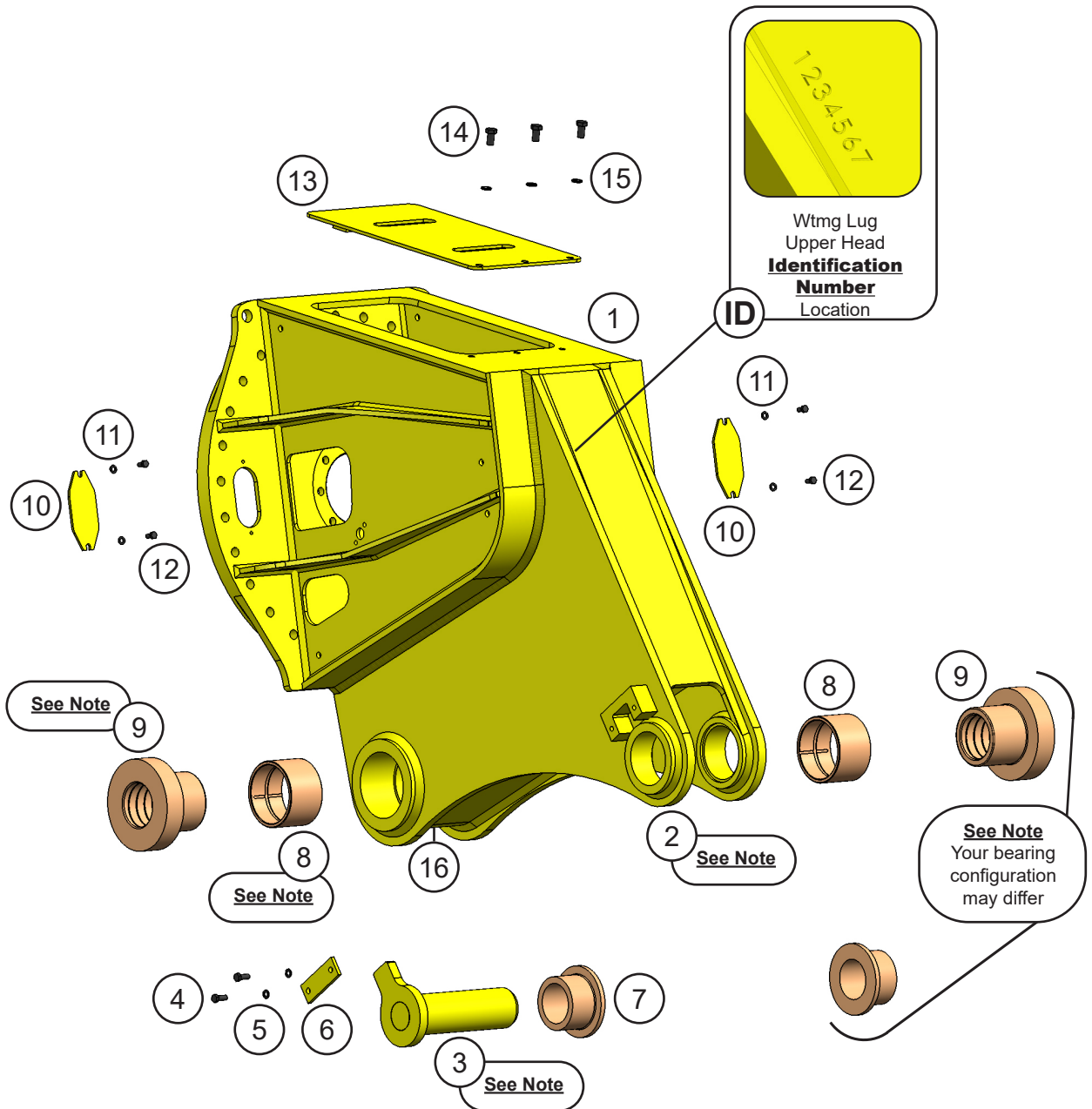
ASSEMBLY ACCESS COVERS



ASSEMBLY ACCESS COVERS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1109852	Wldt Cover
2	1	1109851	Plt Cover
3	3	F0127060	Hex Head Capscrew M27 X 3.00 X 60
4	3	F1900113	Wedge Lock Washer 1 $\frac{1}{8}$
5	2	F0116050	Hex Head Capscrew M16 X 2.00 X 50
6	2	F1900063	Wedge Lock Washer $\frac{5}{8}$

ASSEMBLY UPPER HEAD



ASSEMBLY UPPER HEAD

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Mach Sub Head
2	1	*	Mach Lug Upper Head
3	1	*	Wldt Pin
4	2	F0112030	Hex Head Capscrew M12 x 1.75 x 30
5	2	F1900050	Wedge Lock Washer ½
6	1	5500752	Plt Strap
7	2	*	Mach Spacer Sleeve
8	2	*	Mach Bearing
9	2	*	Mach Boom Bearing
10	2	1105883	Plt Bolt Cover
11	4	F1201021	Flat Washer M10
12	4	F0110020	Hex Head Capscrew M10 x 1.50 x 20
13	*	*	Cover
14	*	*	Hex Head Capscrew
15	*	*	Washer
16	1	6200002	Grease Fitting

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

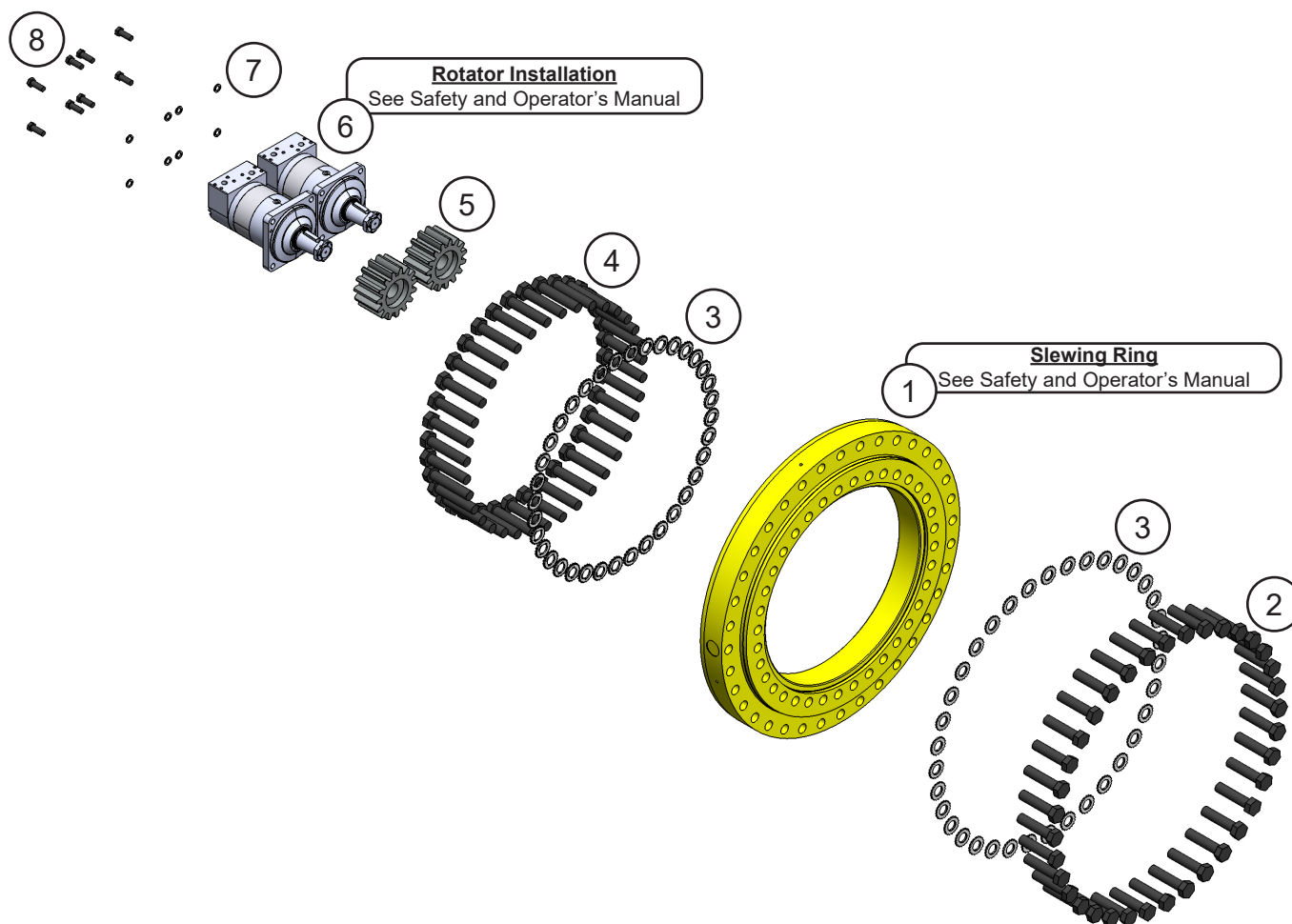
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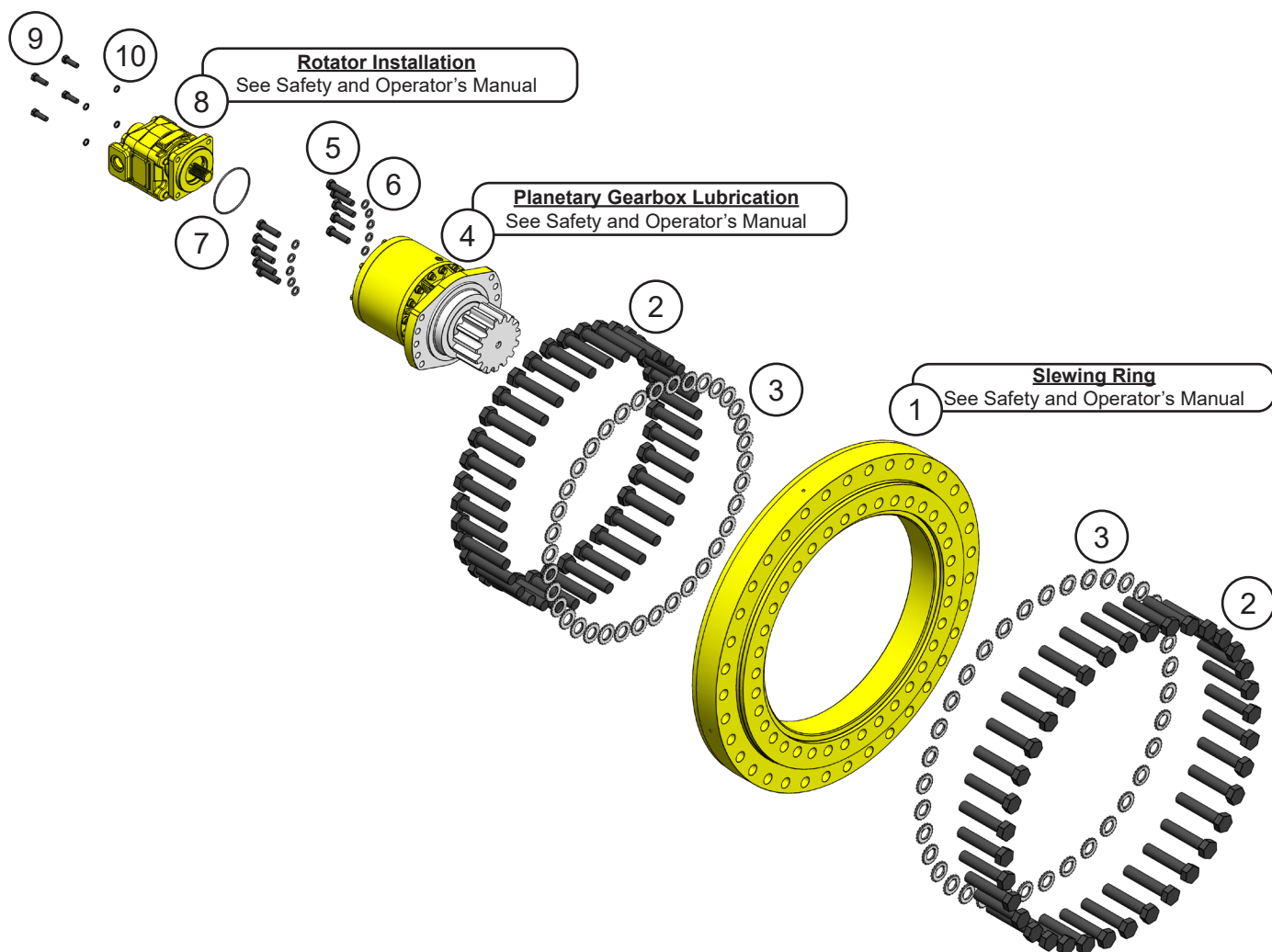
ASSEMBLY ROTATION - TWIN MOTOR



ASSEMBLY ROTATION - TWIN MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6300430	Bearing Slewing
2	36	F0130130	Hex Head Capscrew M30 x 3.50 x 130
3	72	F2803000	Hytorc Washer M30
4	36	F0130150	Hex Head Capscrew M30 x 3.50 x 150
5	2	3101265	Motor Pinion
6	2	6380210	Motor
7	8	F1900063	Wedge Lock Washer $\frac{5}{8}$
8	8	F0116045	Hex Head Capscrew M16 x 2.0 x 45

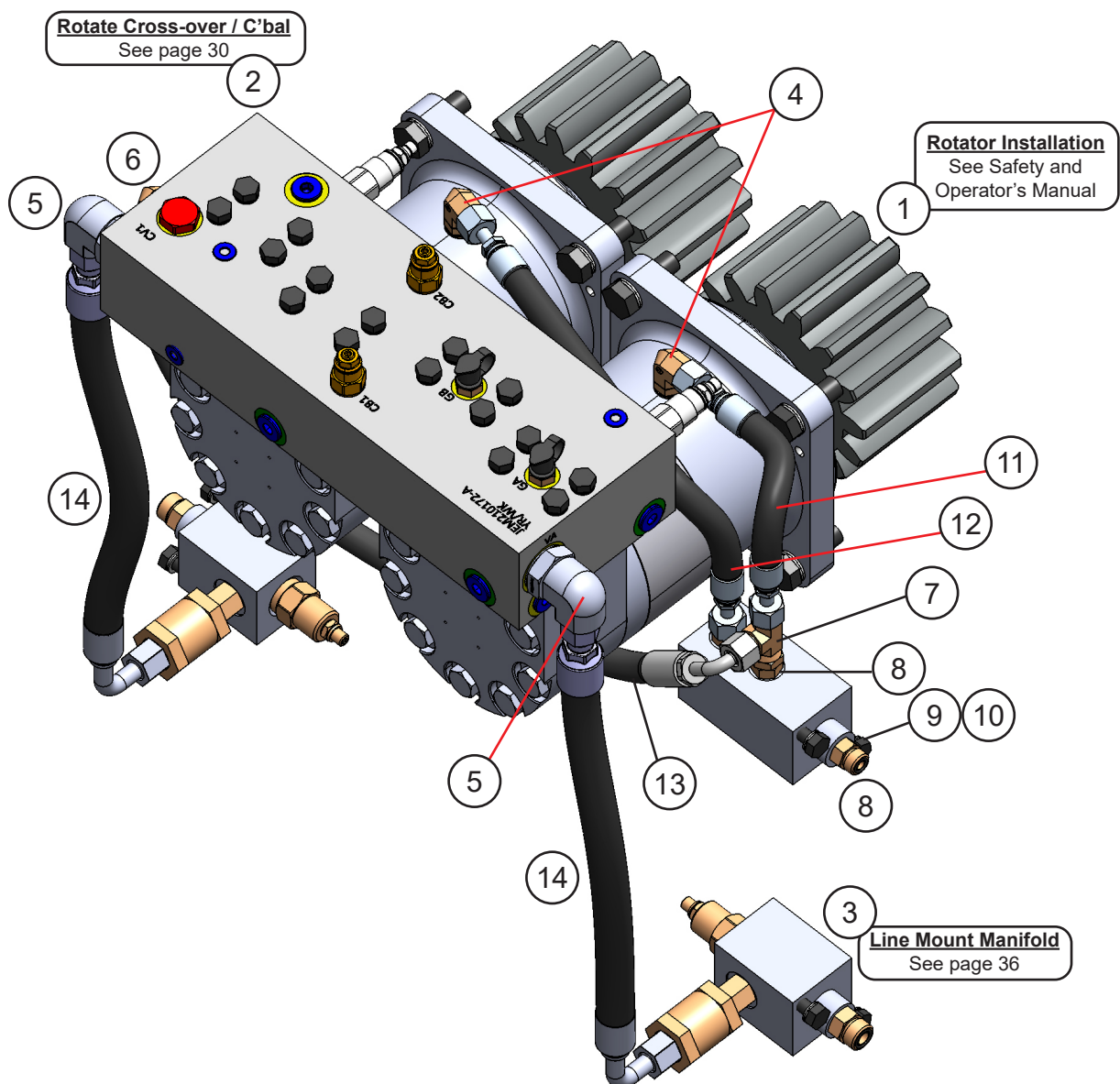
ASSEMBLY ROTATION - GEAR MOTOR



ASSEMBLY ROTATION - GEAR MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6300430	Bearing Slewing
2	71	F0130150	Hex Head Capscrew M30 x 3.5 x 150
3	71	F2803000	Hytorc Reaction Washer M30
4	1	6300446	Gear Box
5	10	F0116060	Hex Head Capscrew M16 x 2.0 x 60
6	10	F1900063	Wedge Lock Washer $\frac{5}{8}$
7	1	S0190250	O-Ring (90 Durometer -250)
8	1	6300466	Gear Motor
9	4	F0250150	Hex Head Capscrew $\frac{1}{2}$ - 13 x $1\frac{1}{2}$
10	4	F1900050	Wedge Lock Washer $\frac{1}{2}$

ASSEMBLY ROTATION CIRCUIT - TWIN MOTOR

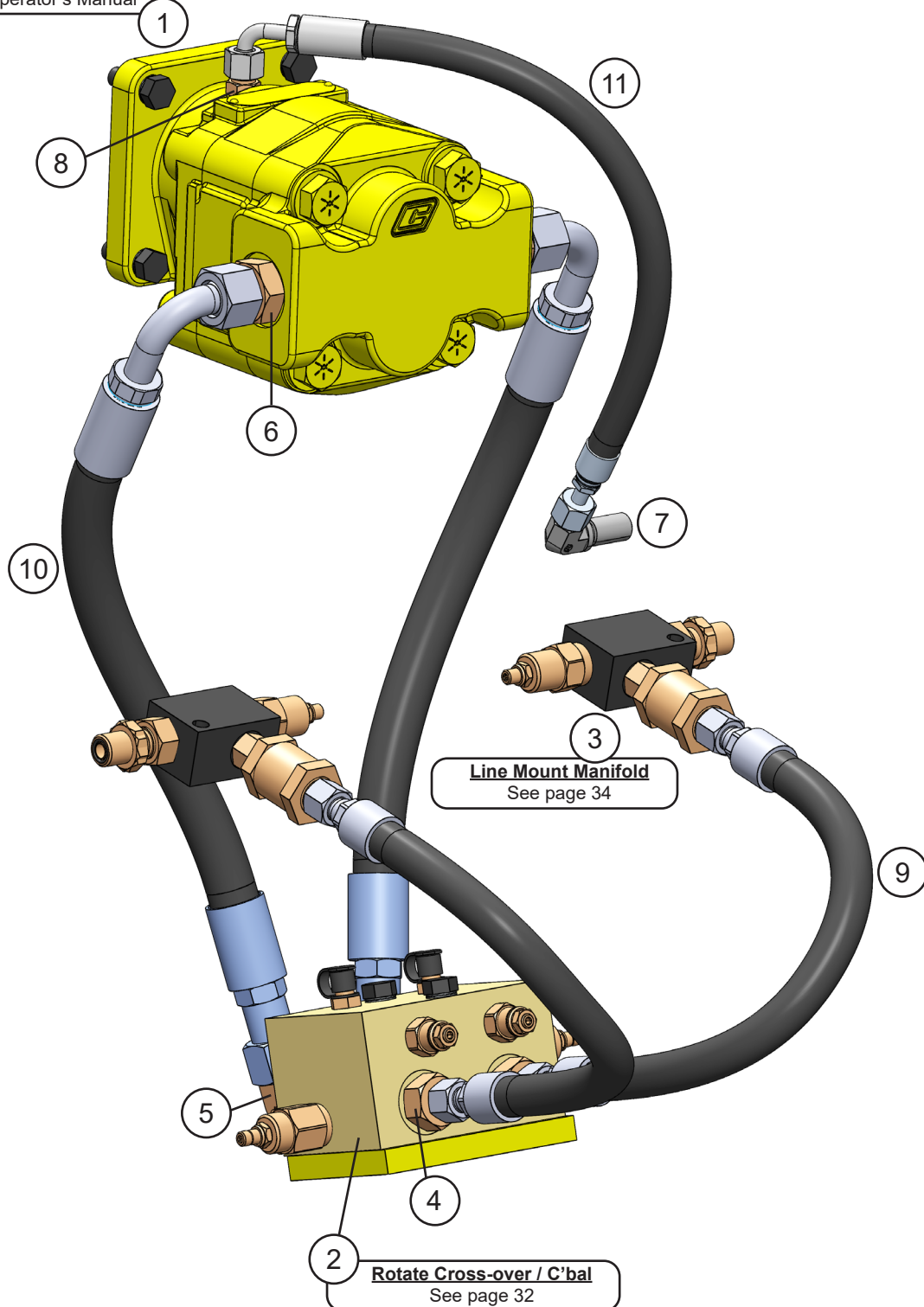


ASSEMBLY ROTATION CIRCUIT - TWIN MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	See page 22	Assembly Rotation
2	1	See page 30	Sub-Assembly Rotate Cross-over/ C'bal
3	2	See page 36	Sub-Assembly Line Mount Manifold
4	2	6310305	Adapter 04MBSPP - 06MFS - 90
5	2	6310082	Adapter 12MB - 08MO - 90
6	1	6310041	Adapter 06MB - 06 MO - 90
7	1	6300407	Adapter Tee 06FOX - 06MO - 06MO
8	3	6300018	Adapter 06MB-06MO
9	2	F0110030	Hex Head Capscrew M10 x 1.50 x 30
10	2	F1900040	Wedge Lock Washer $\frac{3}{8}$
11	1	3503423	Hose
12	1	3503424	Hose
13	1	3503740	Hose
14	2	3503422	Hose

ASSEMBLY ROTATION CIRCUIT - GEAR MOTOR

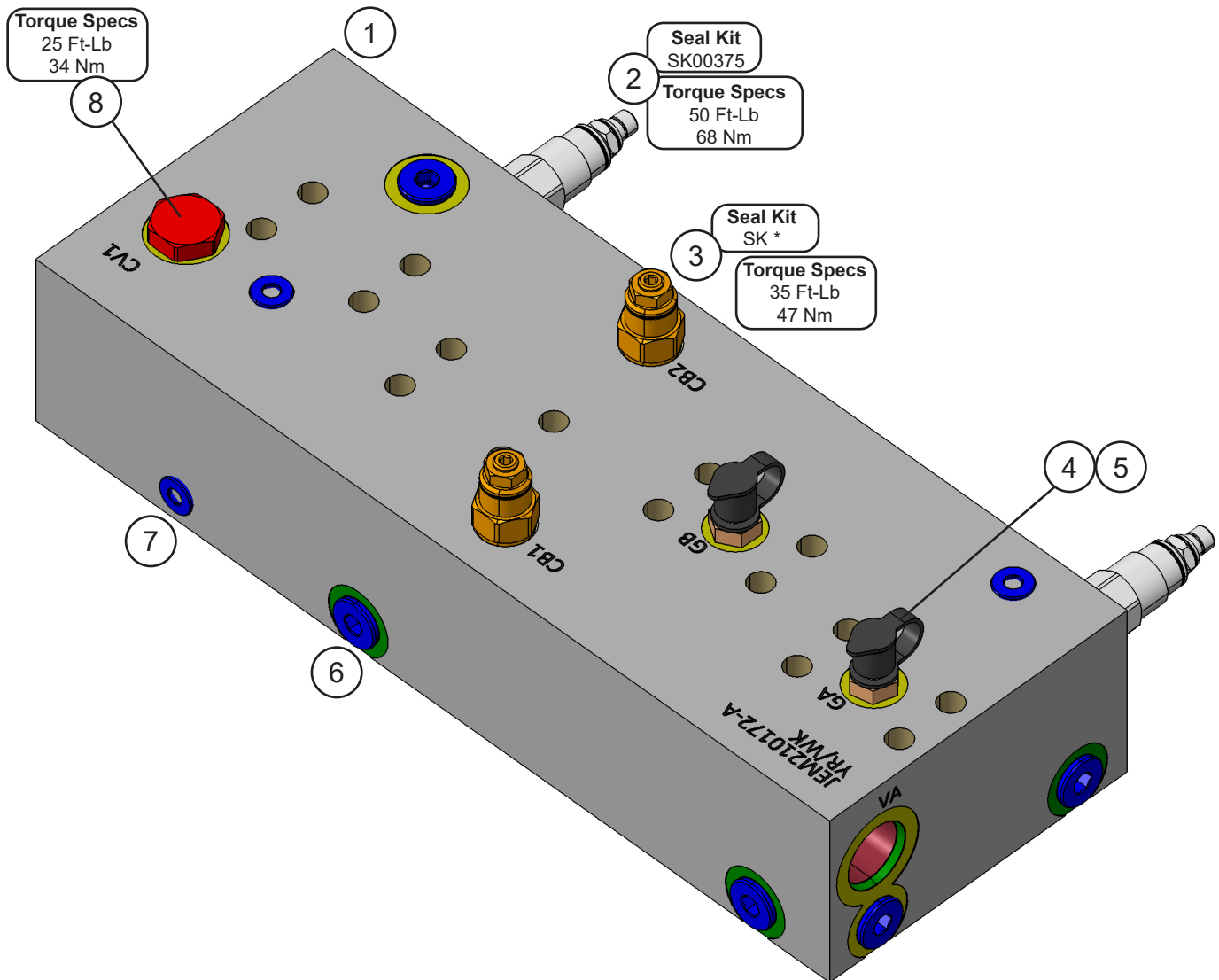
Rotator Installation
See Safety and Operator's Manual



ASSEMBLY ROTATION CIRCUIT - GEAR MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	See page 24	Assembly Rotation
2	1	See page 32	Sub-Assembly Rotate Cross-over/C'bal
3	2	See page 34	Sub-Assembly Line Mount Manifold
4	2	6300052	Adapter 12MB - 08MO
5	2	1104962	Adapter 12MB-12MO-90
6	2	6300102	Adapter 16MB-12MO
7	1	6310264	Adapter Bulkhead 06MO-06MO-90
8	1	6300020	Adapter 04MB-06MO
9	2	1108494	Hose
10	2	1108495	Hose
11	1	1108496	Hose

SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - TWIN MOTOR



SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - TWIN MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6360159	Valve Block	
2	2	6301673	Valve Relief	Seal Kit SK00375
3	2	*	Valve Counterbalance	Seal Kit SK *
4	2	6300014	Diagnostic Nipple 06MB	
5	2	6310001	Diagnostic Nipple Dust Cap	
6	10	6300054	Plug Socket Head 08MB	
7	5	6300153	Plug Socket Head 06MB	
8	2	6390028	Valve Check	

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

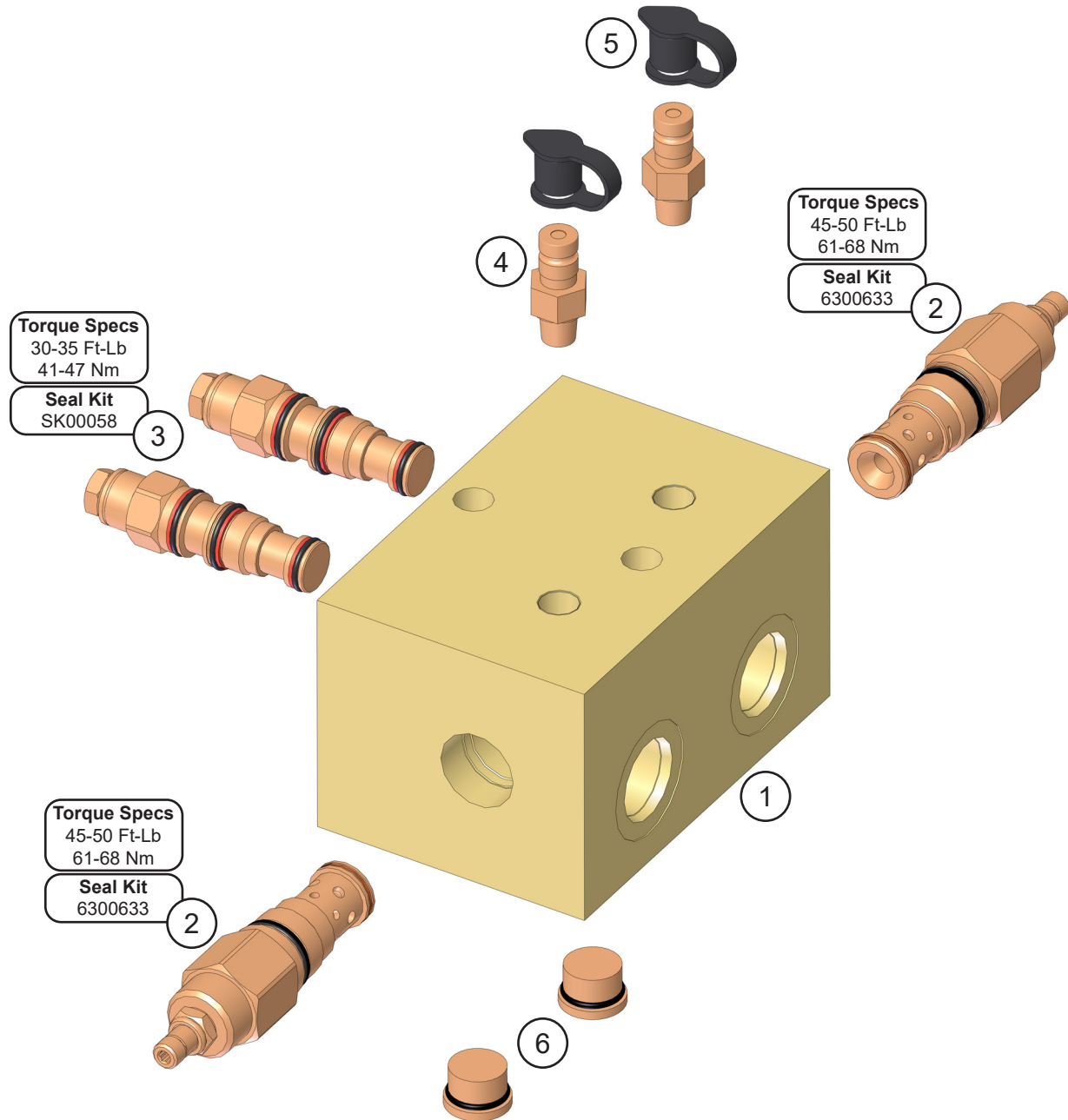
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SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - REMOTE



SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - REMOTE

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6360010	Valve Block	
2	2	*	Valve Relief	Seal Kit 6300633
3	2	6380035	Valve Counterbalance	Seal Kit SK00058
4	2	6300088	Diagnostic Nipple 04MP	
5	2	6310001	Diagnostic Nipple Dust Cap	
6	2	6300054	Plug Socket Head 08MB	

* Part number is Serial Number specific. For replacement parts call the Genesis Parts Department.

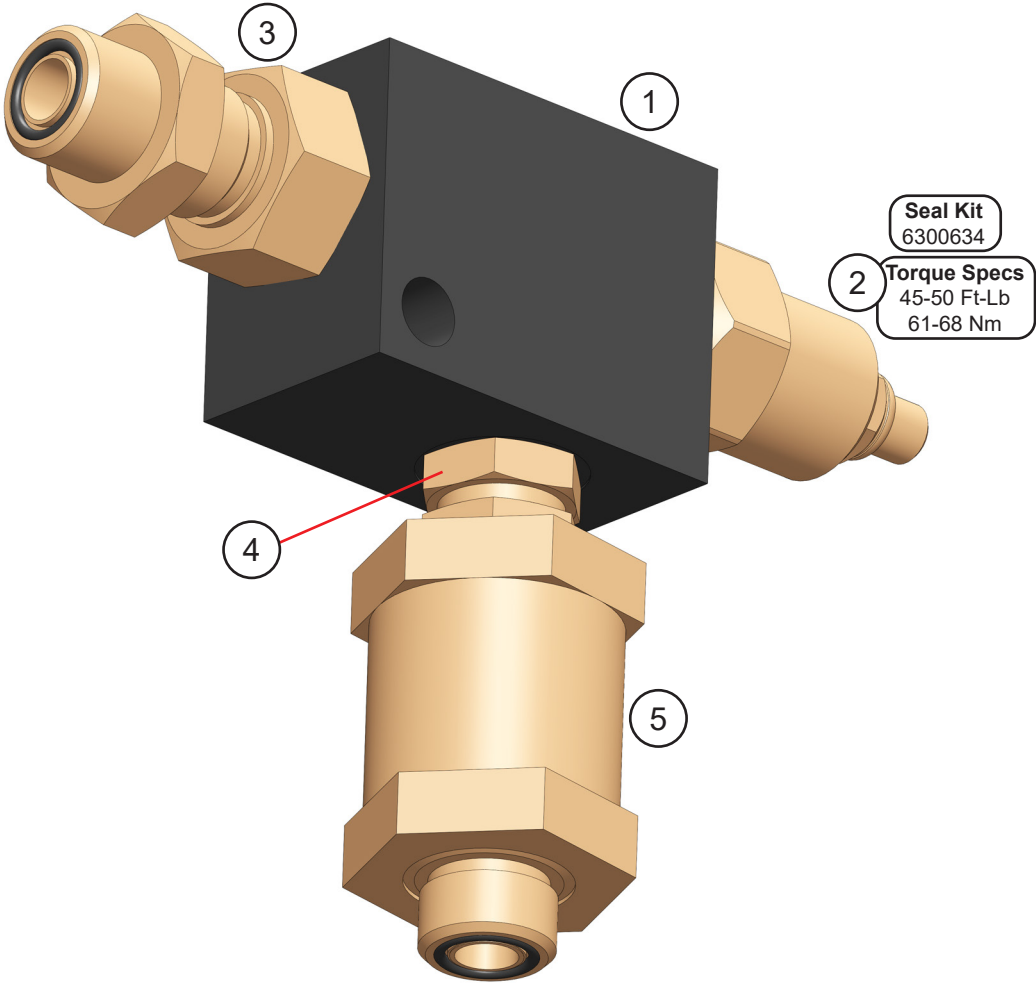
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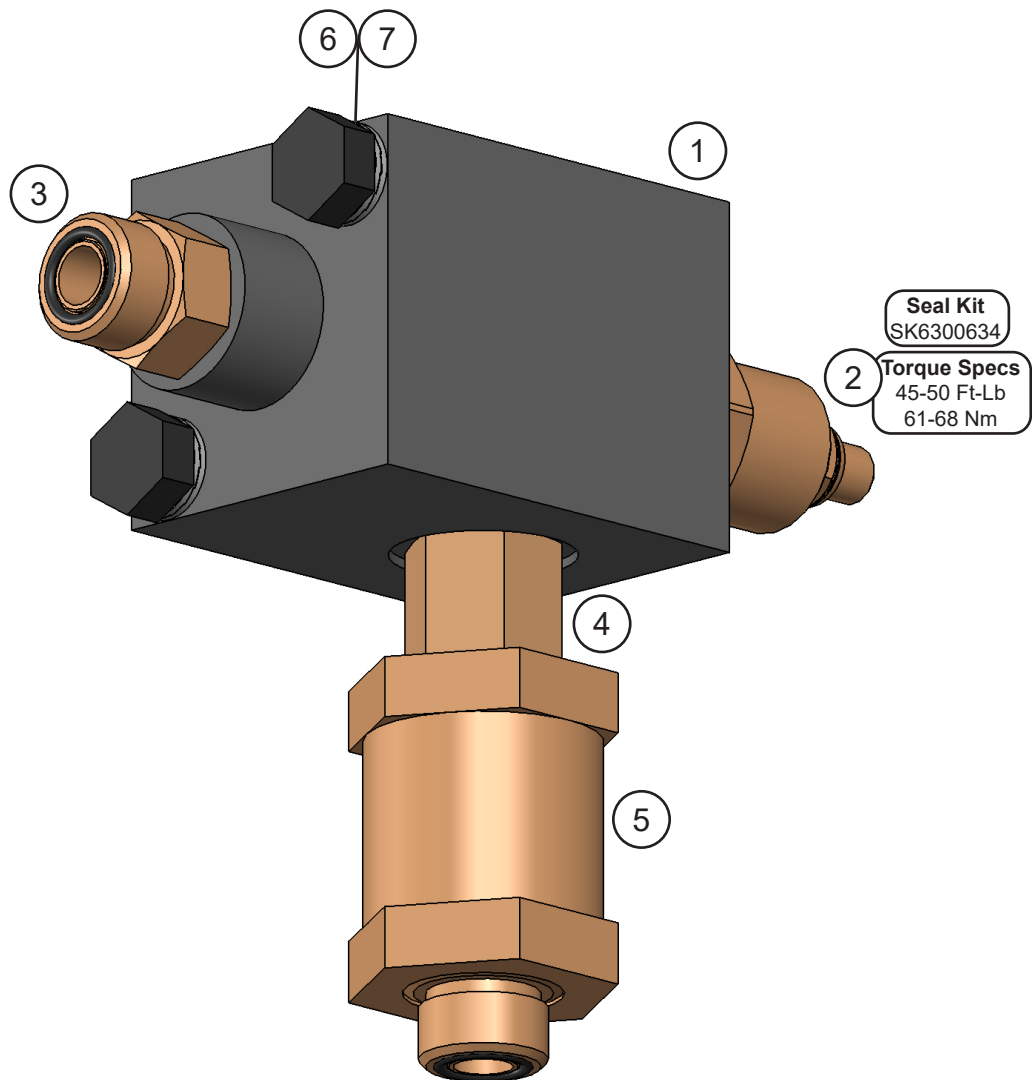
SUB-ASSEMBLY LINE MOUNT MANIFOLD - GEAR MOTOR



SUB-ASSEMBLY LINE MOUNT MANIFOLD - GEAR MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6300609	Valve Line Body	
2	1	6300361	Valve Flow Control	Seal Kit 6300634
3	1	6300497	Adaptor Bulkhead 08MB-08MO	
4	1	6310183	Adaptor 08MB-08MB	
5	1	6300364	Filter	

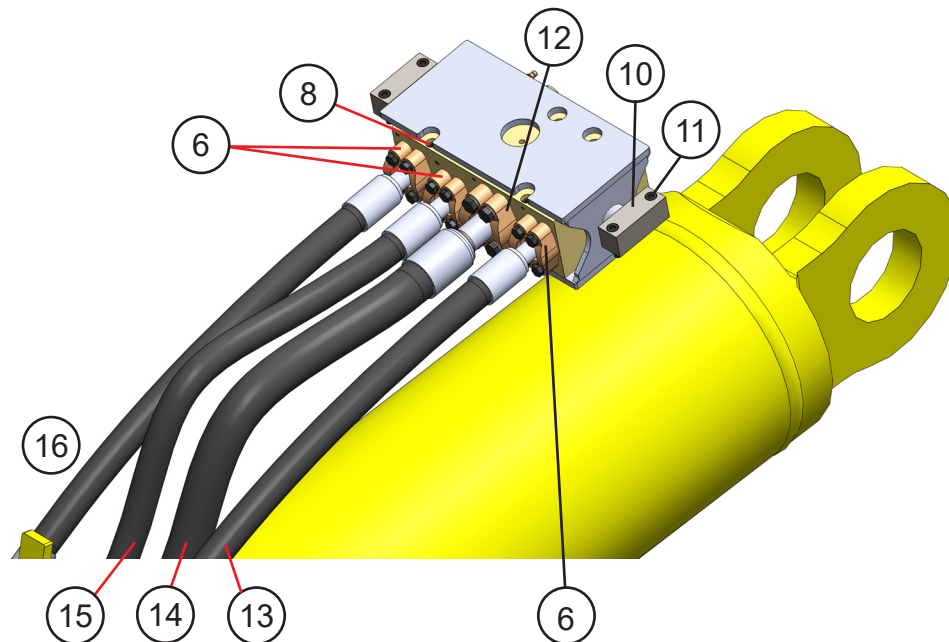
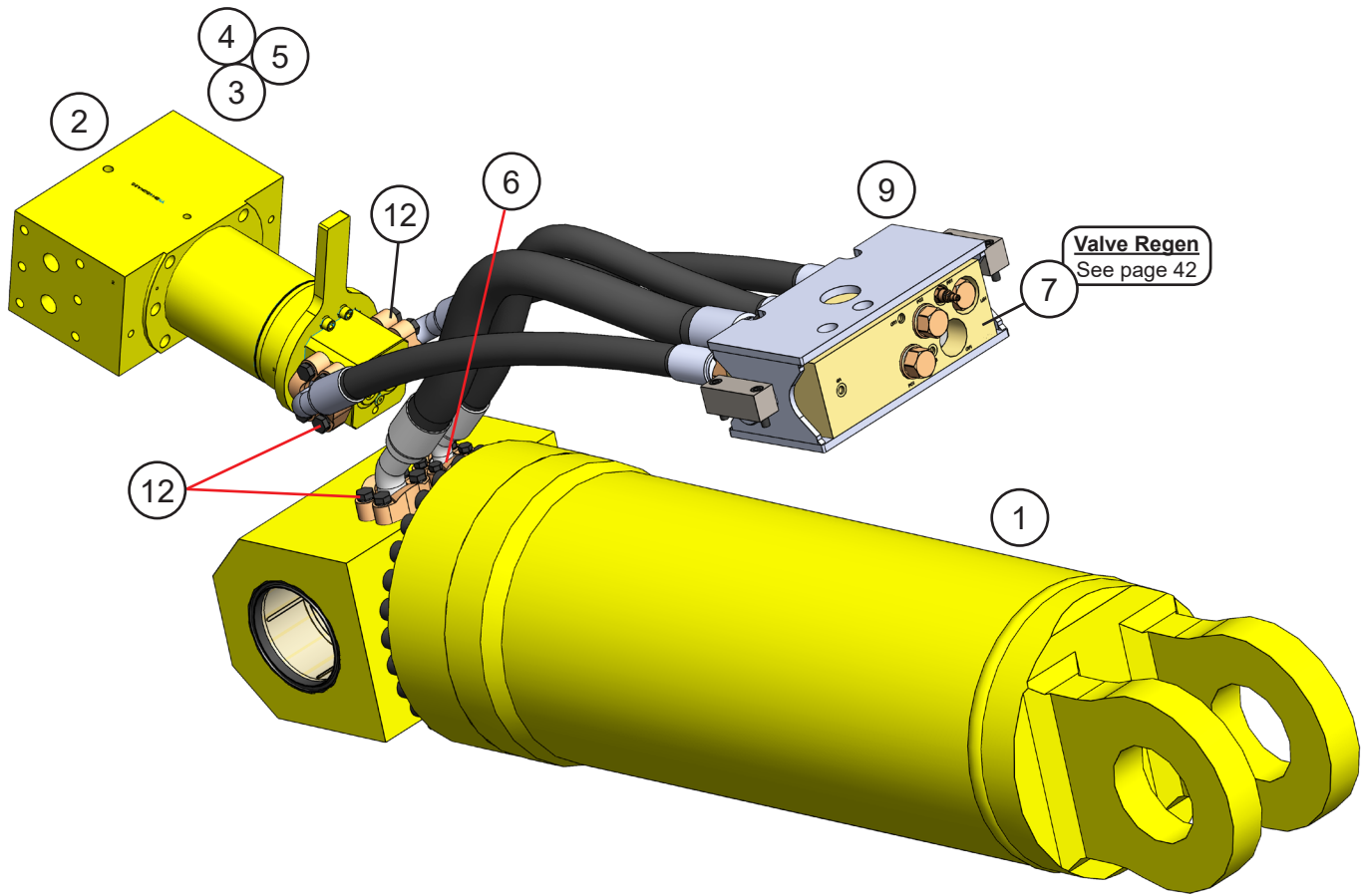
SUB-ASSEMBLY LINE MOUNT MANIFOLD - TWIN MOTOR



SUB-ASSEMBLY LINE MOUNT MANIFOLD - TWIN MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6302658	Valve Line Body
2	1	6300361	Valve Flow Control Seal Kit SK6300634
3	1	6310050	Adapter 08MB - 08MO
4	1	6310183	Adapter 08MB - 08MB
5	1	6300364	Filter
6	2	F0110030	Hex Head Capscrew M10 x 1.50 x 30
7	2	F1900040	Wedge Lock Washer $\frac{3}{8}$

ASSEMBLY OPEN AND CLOSE CIRCUIT



ASSEMBLY OPEN AND CLOSE CIRCUIT

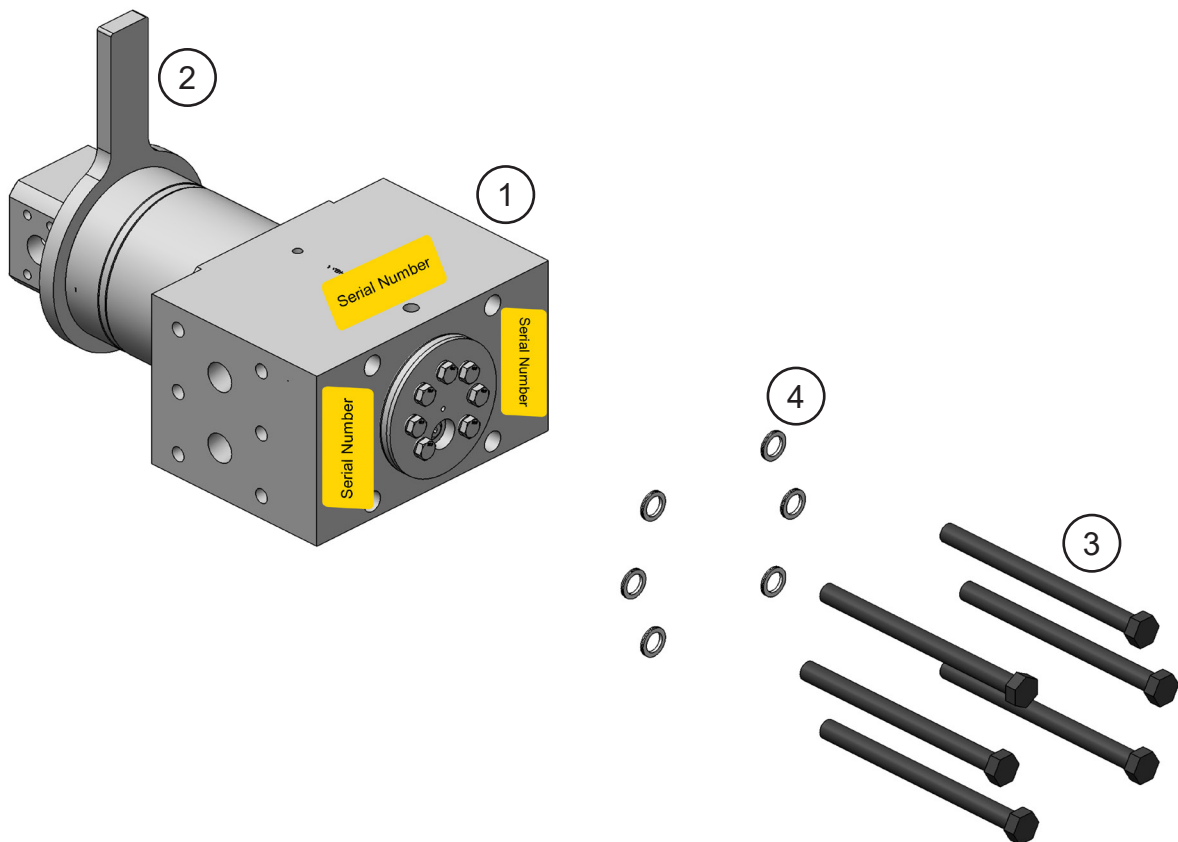
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Assembly Cylinder B15.0 R9.5 S34.50
2	1	See page 40	Assembly Swivel Manifold
3	2	*	Mach Port Block
4	12	*	Socket Head Capscrew M16 x 2.00
5	4	*	O-Ring
6	4	1¼" Split Flange Kit	
	2	H0262125	Split Flange Half 1.25 Code 62
	4	F0112050	Hex Head Capscrew M12 x 1.75 x 50
	4	F1900050	Wedge Lock Washer ½
	1	S0190222	O-Ring
7	1	See page 42	Valve Regen
8	4	F0612120	Socket Head Capscrew M12 x 1.75 x 120
9	1	1109716	Valve Regen Tray
10	2	1109858	Regen Tray Upper Bearing
11	4	F0612050	Socket Head Capscrew M12 x 1.75 x 50
12	4	1½" Split Flange Kit	
	2	H0262150	Split Flange Half 1.50 Code 62
	4	F0116060	Hex Head Capscrew M16 x 2.00 x 60
	4	F1900063	Wedge Lock Washer ⅝
	1	S0190225	O-Ring
13	1	1109860	Hose
14	1	1106682	Hose
15	1	1106681	Hose
16	1	1109859	Hose

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

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ASSEMBLY SWIVEL MANIFOLD



ASSEMBLY SWIVEL MANIFOLD

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Assembly Swivel Manifold
2	1	*	Torque Arm Kit
3	6	F0120265	Hex Head Capscrew M20 x 2.5 x 265
4	6	F1900075	Wedge Lock Washer $\frac{3}{4}$

* Part numbers are Serial Number specific.

For replacement parts and seal kit, call the Genesis Parts Department.

The swivel Serial Number, located in one of the three highlighted areas, is required for **any** parts order.

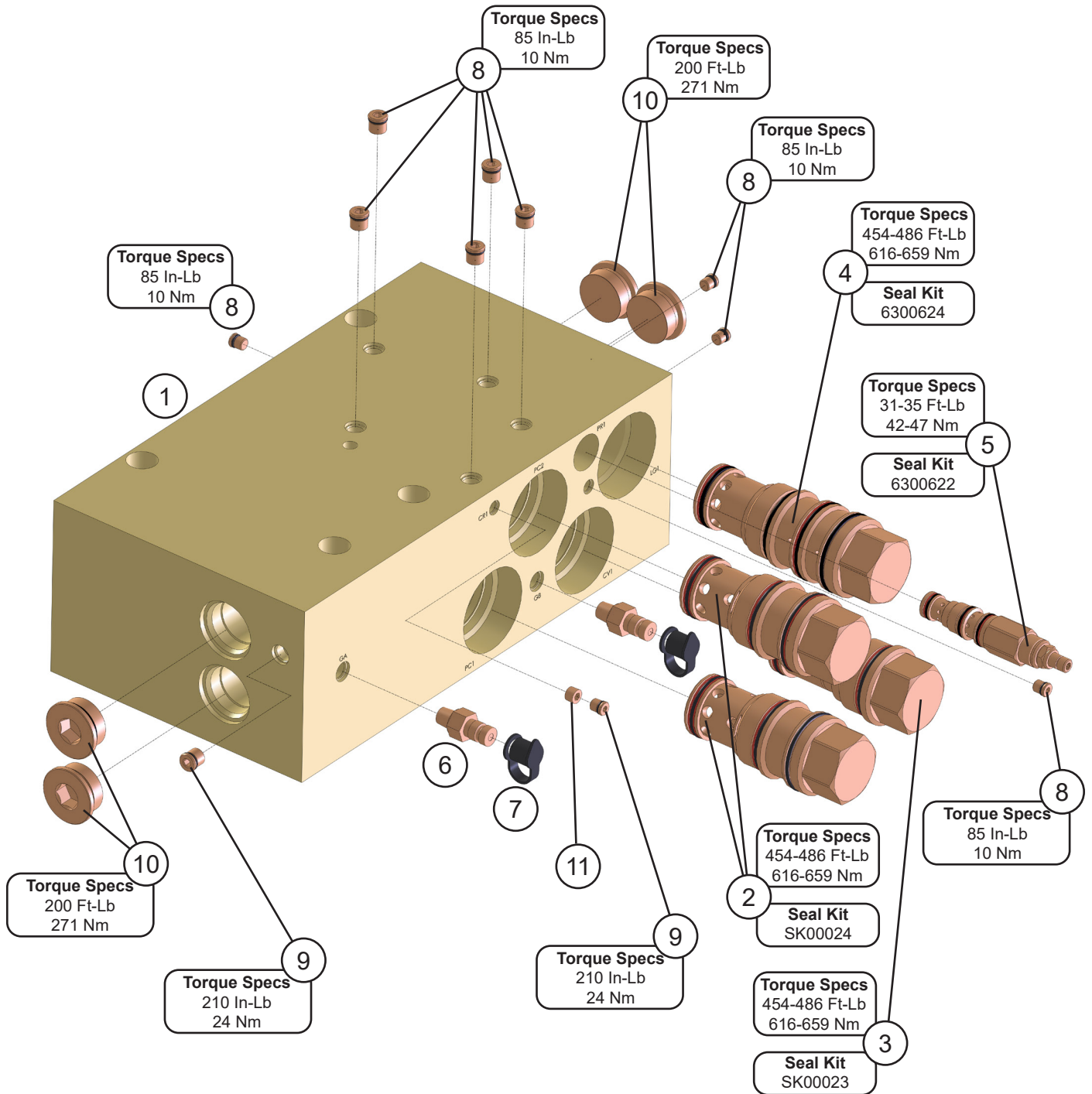
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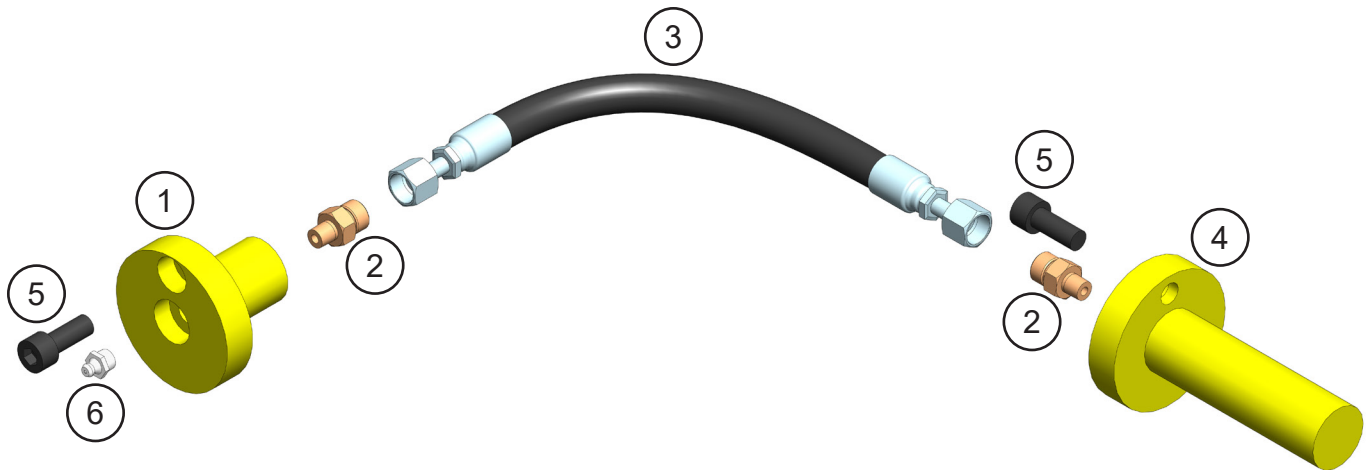
REGEN BLOCK SUB-ASSEMBLY - 6360021



REGEN BLOCK SUB-ASSEMBLY - 6360021

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6360021	Manifold Block	Seal Kit SK00129
2	2	6300061	Pilot to Close Check Valve	Seal Kit SK00024
3	1	6380011	Check Valve	Seal Kit SK00023
4	1	6300623	Logic Element	Seal Kit 6300624
5	1	6300625	Pressure Reducing Valve	Seal Kit 6300622
6	2	6300088	Diagnostic Nipple	
7	2	6310001	Diagnostic Nipple Dust Cap	
8	9	6300075	Plug Socket Head 02MB	
9	2	6300076	Plug Socket Head 04MB	
10	4	6300078	Plug Socket Head 16MB	
11	1	6300903	Plug Pipe Orifice 01MP 1/16-27 NPT	

ASSEMBLY SLEWING RING LUBRICATION



ASSEMBLY SLEWING RING LUBRICATION

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	5512411	Mach Grease Bulkhead Adaptor
2	2	6300731	Adaptor 02MP-04MO
3	1	1105888	Hose
4	1	5512419	Mach Slewing Ring Grease Adaptor
5	2	F0610035	Socket Head Capscrew M10 x 1.50 x 35
6	1	6200002	Grease Fitting

BOLT TORQUE SPECIFICATIONS

Reference the product Thread Treatment Diagrams on page 47 to determine whether to use wet or dry torque values for specific bolts.

Reference Procedures on page 48 for threadlocker or anti-seize application and bolt and bolt hole cleaning.

Prior to torquing, clean all bolt holes, bolts and nuts to remove dirt, grease and oil, and identify bolt type.

Never re-torque bolts that use Loctite. If a bolt becomes loose or damaged after the initial use when Loctite was applied and the bolt was torqued, the bolt must be replaced.

Never break tightened bolts loose with a torque wrench. Doing so may break the torque wrench or take it out of calibration.

Torque wrenches should be calibrated on an annual basis.

When using a torque multiplier with a torque wrench, incorrect settings will be multiplied by the ratio of the torque wrench.

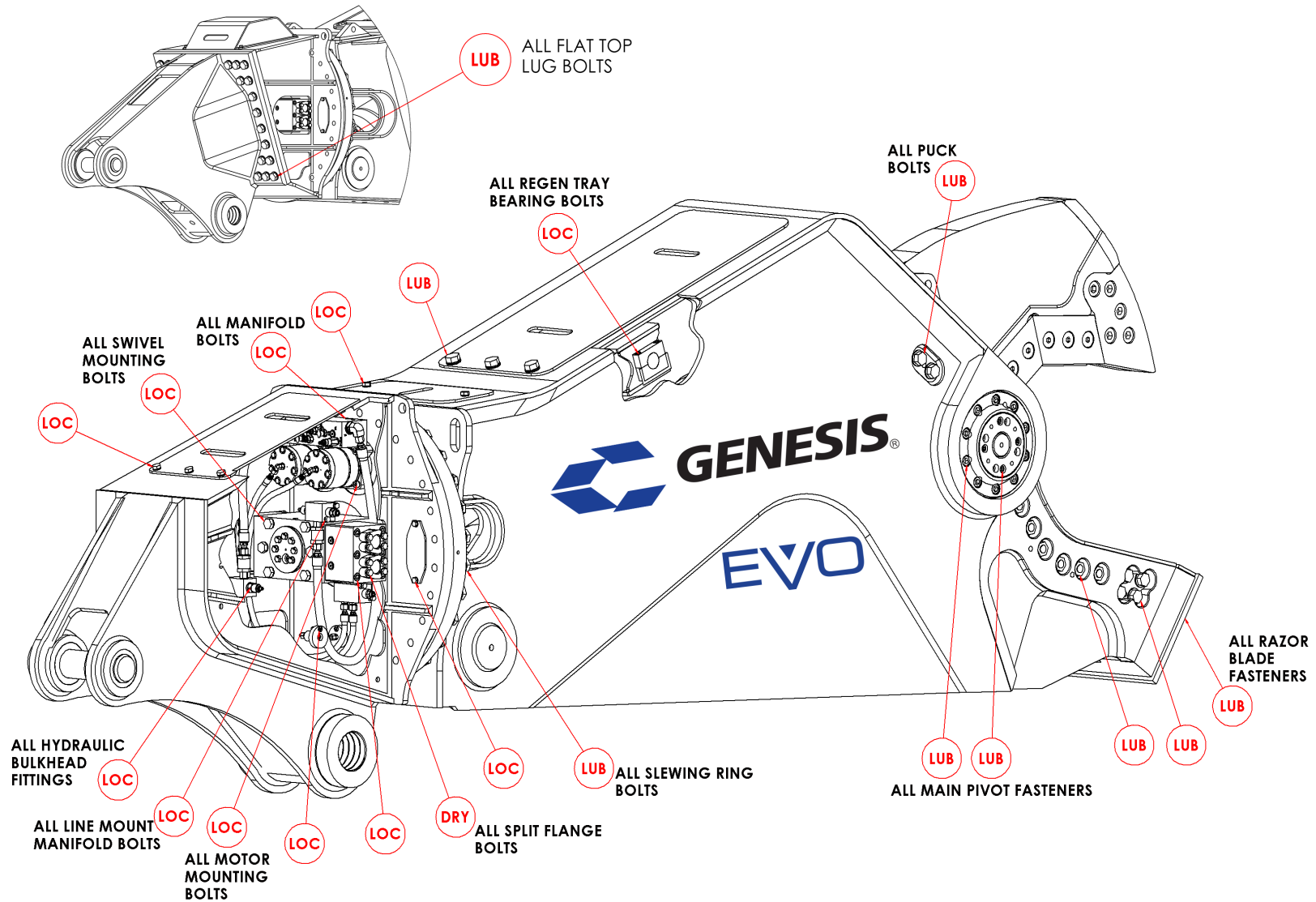
Never use an impact driver on a torque multiplier.

THREAD TREATMENT DIAGRAM

Mobile Shears

Use this diagram to determine what thread treatment, if any, is required for each fastener.

For thread treatment application procedures, see page 48. For prescribed torque values, see page 50.



PROCEDURES

Reference the product Thread Treatment Diagrams on page 47 to determine which of the following procedures is required.

Cleaning

To ensure proper performance of thread treatment and accurate torque values, clean and degrease **all internal and external threads** prior to application of threadlocker, anti-seize or primer and before installation of hardware.

- Ensure both internal and external threads are free of dirt or debris.
- Use brake cleaner or similar cleaning solvent on all threads to remove any grease or oil.
- Allow threads to dry.

NOTICE

Failure to properly clean threads will cause threadlocker, primer, and/or anti-seize to not properly cure!

LOC

Threadlocker

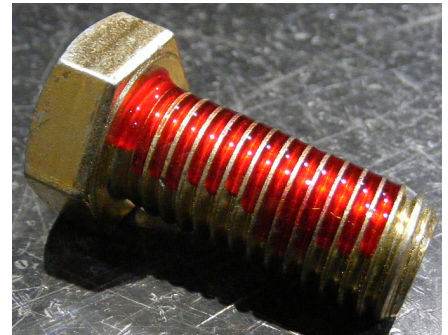
For bolted connections requiring threadlocker, use **Loctite 263** or equivalent applied using the following procedure:

- Clean and degrease all threads.
- For thru holes or nuts, apply threadlocker to bolt threads.
- For blind holes, apply stripe of threadlocker along the length of the hole (applying to the bolt can cause escaping air to remove threadlocker as the bolt is inserted).
- Torque bolt to specified **Wet Torque Value**, see page 50.

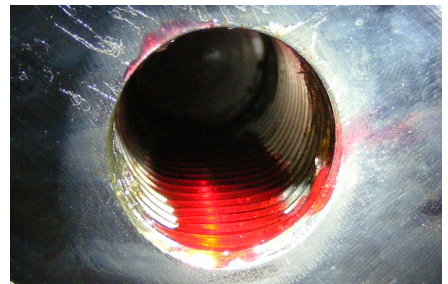
For threaded hydraulic fitting connections, use **Loctite 5452** or equivalent thread sealant in conjunction with **Loctite 7471** primer using the following procedure:

- Clean and degrease all threads.
- Apply Loctite 7471 primer to both external and internal threads and allow to dry.
- Apply threadlocker to 360 degrees of the threads on the male fitting, ensuring adequate coverage.
- Assemble fitting per directions in operator's manual.
- For O-ring boss and flat face O-ring connections, torque fittings to values specified on page 51.

Threadlocker



Blind Hole



Hydraulic Fitting



PROCEDURES

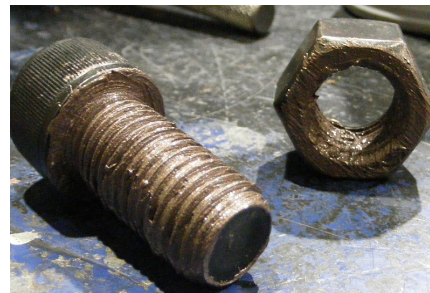
LUB

Anti-Seize

For bolted connections requiring anti-seize lubrication, use **Loctite LB8008** or equivalent using the following procedure:

- Clean and degrease all threads.
- Apply thin coat of anti-seize to internal and external threads and under bolt head and/or nut, ensuring complete coverage.
- Torque bolt to specified **Wet Torque Value**, see page 50.

Anti-Seize



DRY

No Thread Treatment

- Clean and degrease all threads.
- Torque bolt to specified **Dry Torque Value**, see page 50.

BOLT TORQUE SPECIFICATIONS

Dry Torque Values

		Hex/Socket Head		Flat Head	
					
Fastener Grade	Size x Pitch	Nm	Ft-lb	Nm	Ft-lb
CL 10.9	M8 x 1.25	35	26	27	20
	M10 x 1.50	71	53	58	42
	M12 x 1.75	124	92	101	73
	M14 x 1.50	200	148	163	118
	M14 x 2.00	200	148	163	118
	M16 x 2.00	311	230	254	184
	M20 x 1.50	610	450	498	360
	M20 x 2.50	608	449	497	359
	M24 x 3.00	1054	778	861	622
	M27 x 3.00	1543	1138	1260	910
	M30 x 3.50	2095	1545	1712	1236
	M36 x 4.00	3659	2699	2991	2159
8	1/4-20	14	11	11	8
	5/16-18	32	24	26	19
	3/8-16	59	44	48	35
	7/16-14	94	70	77	56
	1/2-13	143	106	116	84
	1/2-20	162	120	133	96
	5/8-11	287	212	234	169
	3/4-10	509	376	415	300
	7/8-9	821	606	670	484
	1.00-8	1232	909	1007	727
	1.00-14	1383	1020	1130	816
	1.25-7	2463	1817	2013	1453
8/L9	1.50-6	4287	3162	3504	2529

Wet Torque Values

		Hex/Socket Head		Flat Head	
					
Fastener Grade	Size x Pitch	Nm	Ft-lb	Nm	Ft-lb
CL 10.9	M8 x 1.25	29	22	23	17
	M10 x 1.50	61	45	49	36
	M12 x 1.75	105	78	85	62
	M14 x 1.50	150	111	121	88
	M14 x 2.00	170	126	138	100
	M16 x 2.00	265	196	216	156
	M20 x 1.50	456	337	372	269
	M20 x 2.50	517	382	422	305
	M24 x 3.00	894	660	731	528
	M27 x 3.00	1312	968	1072	774
	M30 x 3.50	1779	1312	1453	1049
	M36 x 4.00	3110	2294	2542	1835
8	1/4-20	13	10	11	8
	5/16-18	27	20	22	16
	3/8-16	50	37	40	29
	7/16-14	80	59	65	47
	1/2-13	122	90	99	72
	1/2-20	138	102	112	81
	5/8-11	244	180	199	144
	3/4-10	433	320	354	256
	7/8-9	698	515	570	412
	1.00-8	1046	772	854	617
	1.00-14	1175	867	960	693
	1.25-7	2095	1545	1712	1236
8/L9	1.50-6	3644	2688	2979	2150

O-RING BOSS & FLAT FACE O-RING TORQUE SPECIFICATIONS

O-Ring Boss Torque Values		
Size Dash	Nm	Ft-lb
-4	22	16
-5	27	20
-6	36	26
-8	83	60
-10	110	80
-12	187	135
-14	249	180
-16	304	220
-20	387	280
-24	498	360

Flat Face O-Ring Torque Values		
Size Dash	Nm	Ft-lb
-4	18	13
-6	30	22
-8	60	44
-10	85	62
-12	121	88
-14	121	88
-16	160	116
-20	213	154
-24	274	198

BOLT DRIVE SPECIFICATIONS

Thread Size x Pitch	Hex Head	Socket Head	Flat Head
			
	Wrench/Drive Size		
M8 x 1.25	13mm	6mm	5mm
M10 x 1.50	17mm	8mm	6mm
M12 x 1.75	19mm	10mm	8mm
M14 x 1.50	22mm	12mm	10mm
M14 x 2.00	22mm	12mm	10mm
M16 x 2.00	24mm	14mm	10mm
M20 x 1.50	30mm	17mm	12mm
M20 x 2.50	30mm	17mm	12mm
M24 x 3.00	36mm	19mm	14mm
M27 x 3.00	41mm	19mm	-
M30 x 3.50	46mm	22mm	-
M36 x 4.00	55mm	27mm	-
1/4-20	7/16"	3/16"	5/32"
5/16-18	1/2"	1/4"	3/16"
3/8-16	9/16"	5/16"	7/32"
7/16-14	5/8"	3/8"	1/4"
1/2-13	3/4"	3/8"	5/16"
1/2-20	3/4"	3/8"	5/16"
5/8-11	15/16"	1/2"	3/8"
3/4-10	1-1/8"	5/8"	1/2"
7/8-9	1-5/16"	3/4"	9/16"
1.00-8	1-1/2"	3/4"	5/8"
1.00-14	1-1/2"	3/4"	5/8"
1.25-7	1-7/8"	7/8"	7/8"
1.50-6	2-1/4"	1"	1"

WARRANTY

Claim Procedure

Notify the Genesis Service Department of the potential warranty claim prior to making the repair. Digital pictures are very helpful for diagnosing problems and recommending repairs.

Contact the Genesis Service Department before making alterations, changes or repairs to any component that is going to be considered for warranty. Not doing so will void all Genesis warranty consideration.

The Genesis Service Department will issue an authorization number to track the repair costs, outgoing parts, and/or defective parts returning to the factory.

Replacement parts must be ordered using a purchase order number. Shipping is standard ground. Overnight shipping is available by request, and Genesis will not cover the shipping charge.

When the repair is complete, submit an invoice to the Genesis Service Department within 30 days. Include itemized internal labor reporting, parts lists and invoices for outside contractors. Reference the authorization number on all invoices.

When returning parts for warranty consideration, include a copy of any related Genesis paperwork along with any other necessary documentation to ensure proper processing and credit. The Genesis Service Department will provide the necessary forms.

Your account will be credited when the warranty claim is accepted.

Blade Warranty

Standard warranty on blades will only be considered on the first edge, and wear on the edge must be 1/8" radius or less. Genesis does not warranty cutting blades that are cracked or broken from top to bottom (perpendicular to the long edge of the blade). Genesis also does not cover fasteners, the labor to replace wear components or collateral damage, such as blade seats, from broken blades, the piercing blade tang or adjustment plates.

Please direct any questions to the Genesis Service Department: 715-395-5252

PARTS ORDER POLICY AND PROCEDURE

Parts Orders Should Include

- Purchase order number
- Model and serial number of attachment
- Part number and quantity needed
- Shipping and billing address
- Method of shipment or required delivery date

Placing Orders

Orders may be placed by phone or e-mail. To e-mail an order, use the form on the following page or your purchase order form. Contact information is located at the front of this manual.

Part Numbers

Part numbers are listed in a separate Parts Manual or, if included, the Parts section of this manual. Contact the Genesis Parts Department with questions regarding part numbers, availability and pricing.

Shipping

All orders will be shipped best way surface unless an alternate shipping method is requested. Shipping charges are not included in the purchase price of parts.

Invoices

All invoices are due upon receipt. Any accounts with invoices open beyond 60 days are subject to review and may be placed on C.O.D. status without further notice.

Returns

Many unused Genesis parts may be returned with proper documentation. Return shipping is the responsibility of the purchaser. Credit will be issued upon return, less a 25% restocking fee. Documentation is required for credit of returned parts. Contact the Genesis Service Department at 715-395-5252 for an RGA (Return Goods Authorization) number and form. An RGA must accompany every return. Items shipped without an RGA may be returned to sender.

Warranty Returns

All parts returned to Genesis for warranty consideration must be returned with a completed RGA (Return Goods Authorization) provided by the Genesis Service Department. The form needs to be completed in its entirety, including any additional information requested by the Service Department. Return shipping is the responsibility of the sender and will be credited upon claim approval. A determination to accept or deny the claim will be made based upon the information available to Genesis. Warranty on purchased parts other than wear components is 6 months. Genesis does not cover labor costs to replace purchased parts replaced under warranty. There is no warranty period on wear parts or components.

Customer: _____ Date: _____

Phone: _____ Contact: _____

Shipping Address: _____ E-mail: _____

_____ Billing Address: _____

Purchase Order: _____ Shipping Method: _____

Model: _____ Serial Number: _____

Quantity	Part Number	Description	Price

E-mail to the Genesis Parts Department: genesisparts@genesisattachments.com
For assistance, call 715-395-3488

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