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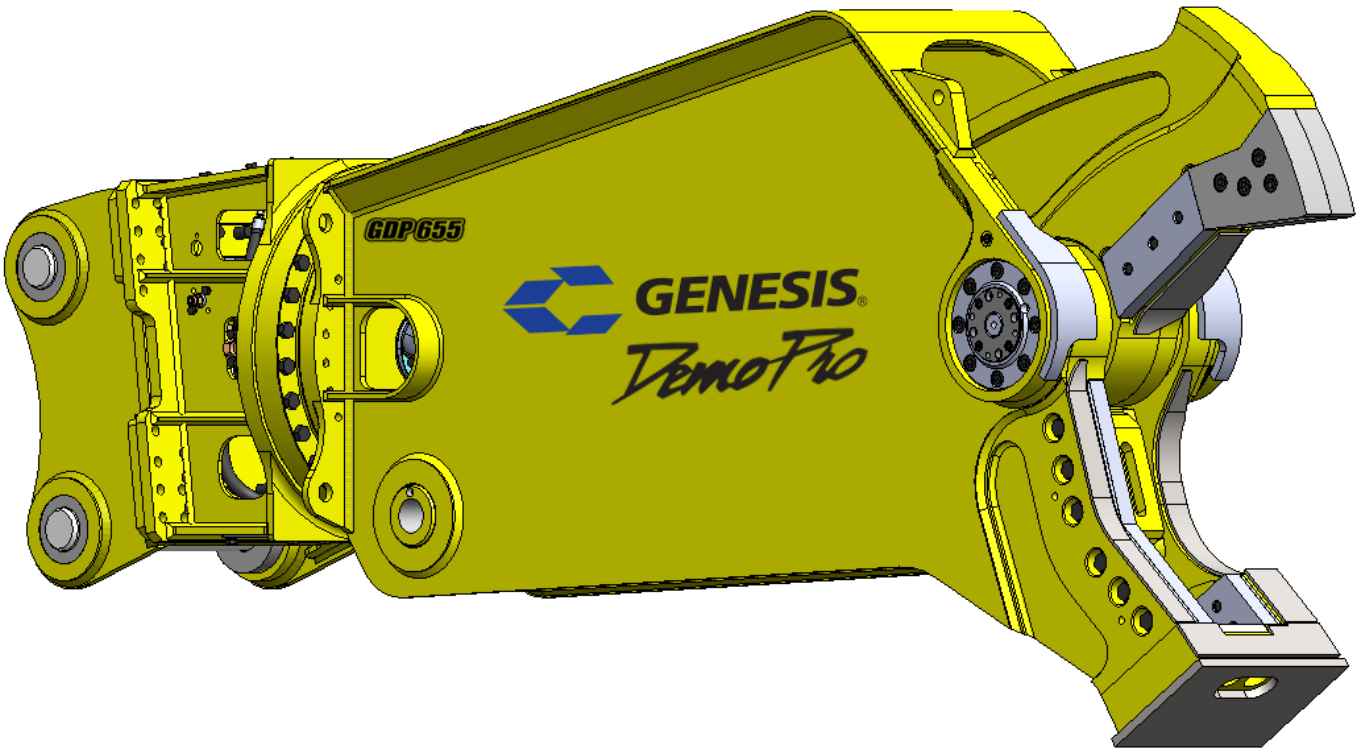
GDP 655 DemoPro

PARTS MANUAL



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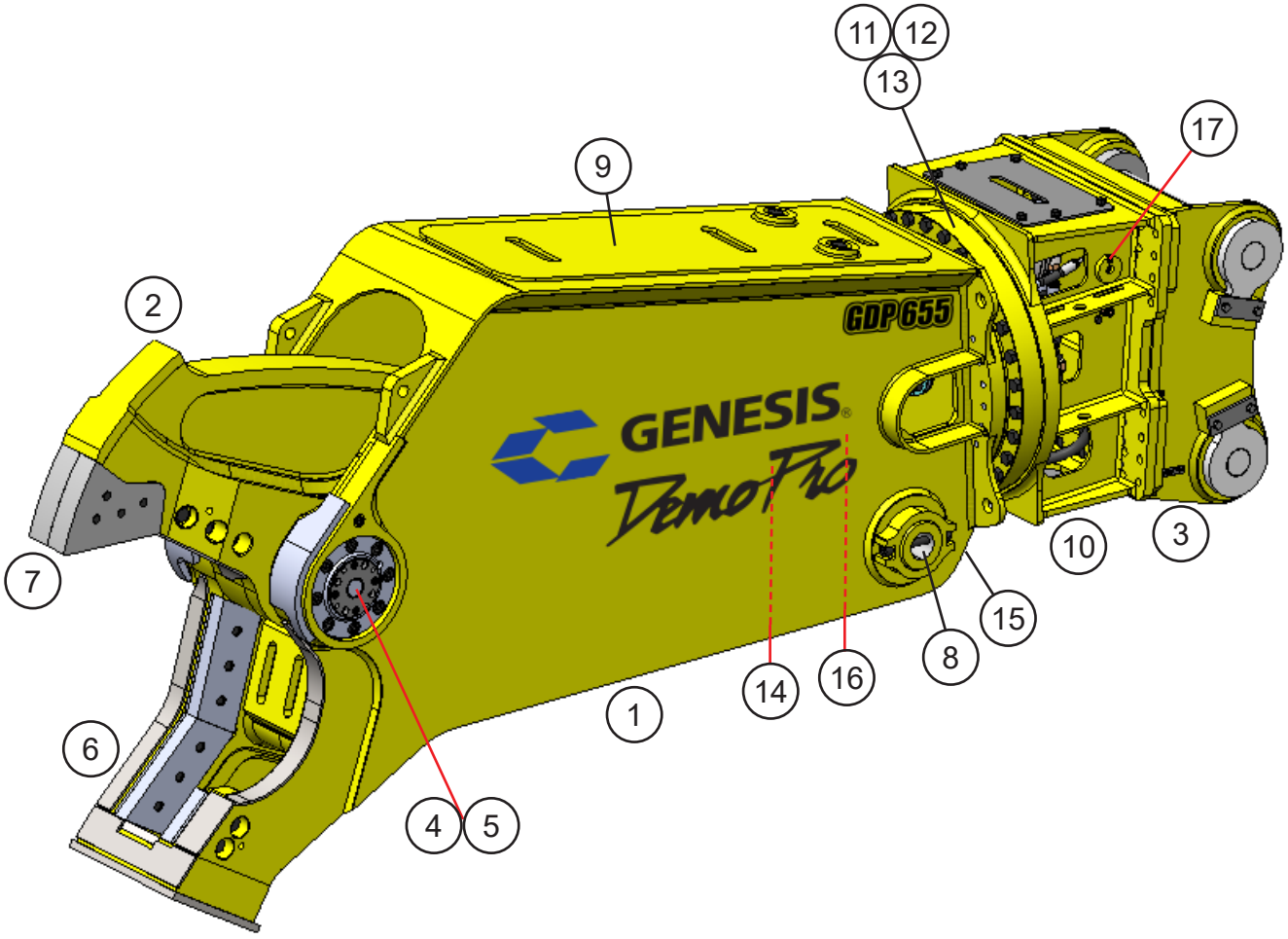
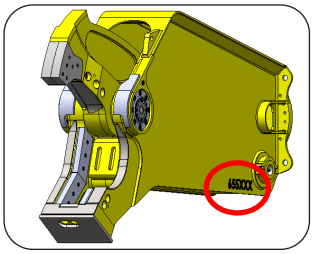
GENERAL ARRANGEMENT





Serial Number Location
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GENERAL ARRANGEMENT

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Stick
2	1	*	Upper
3	1	*	Lugs
4		See page 6	Assembly Pivot Group - Right Side
5		See page 8	Assembly Pivot Group - Left Side
6		See page 10	Assembly Lower Blades
7		See page 12 & page 14	Assembly Upper Blades - Steel Tips & Concrete Tips
8		See page 16	Assembly Cylinder Pins
9		See page 18	Assembly Access Covers
10		See page 20	Assembly Sub-Head and Lugs
11		See page 22	Assembly Rotation
12		See page 24	Assembly Rotation Circuit - Piston Motor
		See page 26	Assembly Rotation Circuit - Gerotor Motor
13		See page 28	Sub-Assembly Rotate Cross-over / C'bal - Piston Motor
		See page 30	Sub-Assembly Rotate Cross-over / C'bal - Gerotor Motor
14		See page 34	Assembly Open and Close Circuit
15		See page 36	Assembly Swivel Manifold
16		See page 38	Sub-Assembly Regen Block
17		See page 40	Assembly Slewing Ring Lubrication

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

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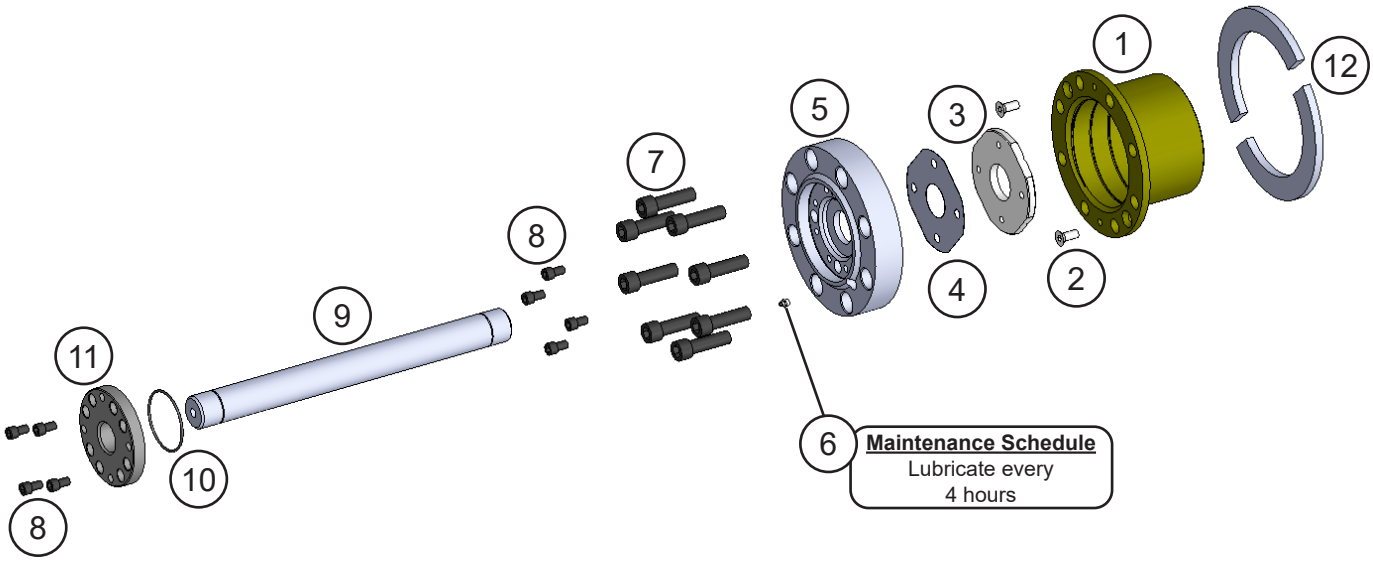
ASSEMBLY PIVOT GROUP - RIGHT SIDE



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ASSEMBLY PIVOT GROUP - RIGHT SIDE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3101414	Mach Bearing RH
2	2	F0412030	Flat Head Capscrew M12 x 1.75 x 30
3	1	1109145	Mach Thrust Washer
4	1	1109146	Shim Set Thrust Washer
5	1	3101416	Mach End Cap
6	1	6200002	Grease Fitting
7	8	F0620070	Socket Head Capscrew M20 x 2.50 x 70
8	8	F0612020	Socket Head Capscrew M12 x 1.75 x 30
9	1	3101438	Mach Tie Rod
10	1	S0190238	O-Ring
11	1	1109147	Mach Tie Rod Nut
12	2	3101443	Demo Pivot Thrust Washer Half

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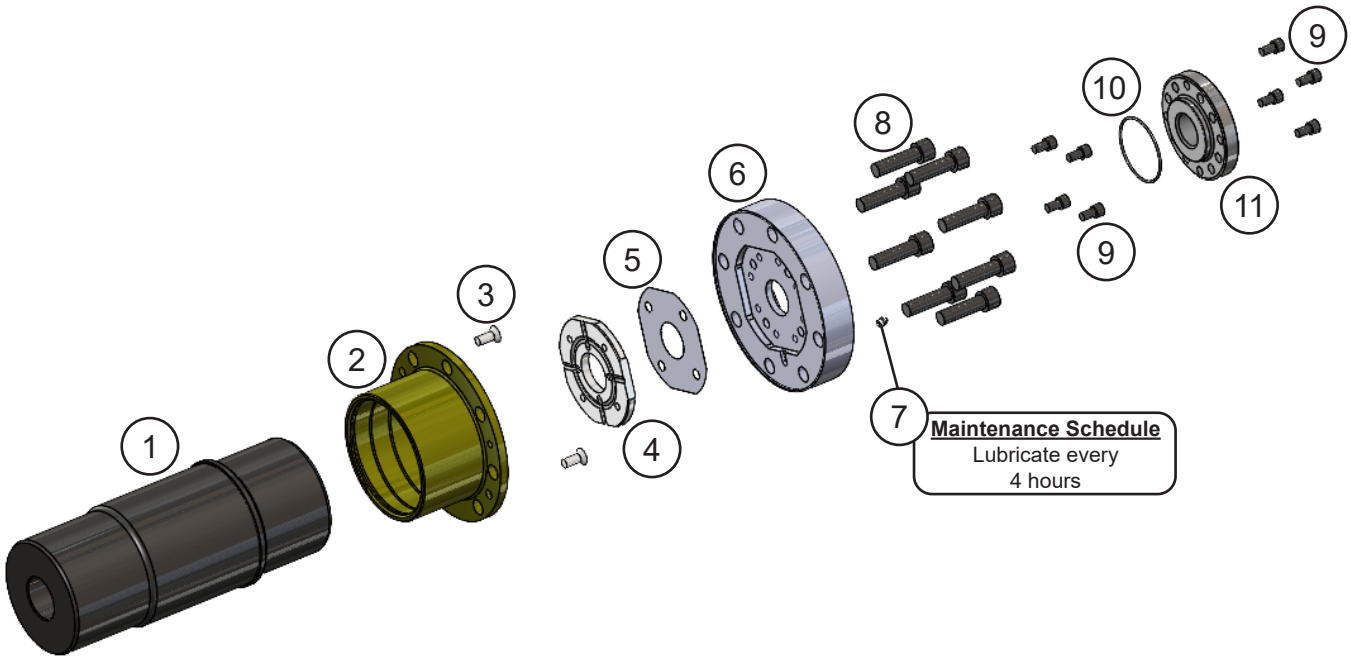
ASSEMBLY PIVOT GROUP - LEFT SIDE



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ASSEMBLY PIVOT GROUP - LEFT SIDE

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Mach Main Shaft
2	1	3101415	Mach Bearing LH
3	2	F0412030	Flat Head Capscrew M12 x 1.75 x 30
4	1	1109145	Mach Thrust Washer
5	1	1109146	Shim Set Thrust Washer
6	1	3101416	Mach End Cap
7	1	6200002	Grease Fitting
8	8	F0620070	Socket Head Capscrew M20 x 2.50 x 70
9	8	F0612020	Socket Head Capscrew M12 x 1.75 x 30
10	1	S0190238	O-Ring
11	1	1109147	Mach Tie Rod Nut

* Part number is Serial Number specific. For replacement parts call the Genesis Parts Department.

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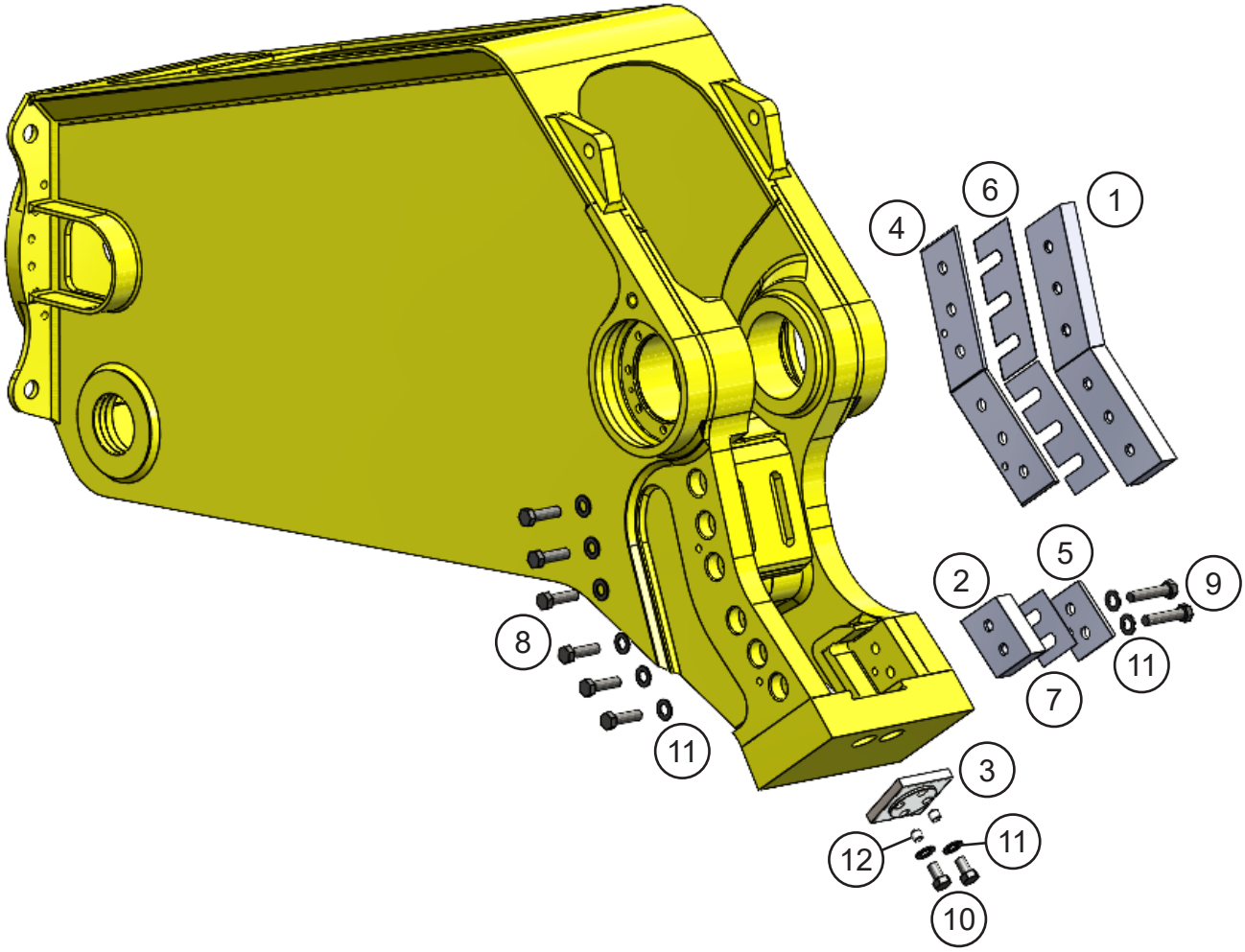
ASSEMBLY LOWER BLADES



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ASSEMBLY LOWER BLADES

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	3101338	Mach Blade
2	1	3101344	Mach Guide Blade
3	1	3100511	Mach Blade Razor
4	2	3101349	Mach Blade Adjustment Plate
5	1	3101350	Mach Guide Blade Adjustment Plate
6	2	3101346	Shim Set Blade
7	1	3101348	Shim Set Guide Blade
8	6	F0288300	Hex Head Capscrew ⅞ - 9 x 3
9	2	F0288400	Hex Head Capscrew ⅞ - 9 x 4
10	2	F0288150	Hex Head Capscrew ⅞ - 9 x 1.50
11	10	F1300088	Flat Washer ⅞
12	2	F2588088	Set Screw ⅞ - 9 x ⅞

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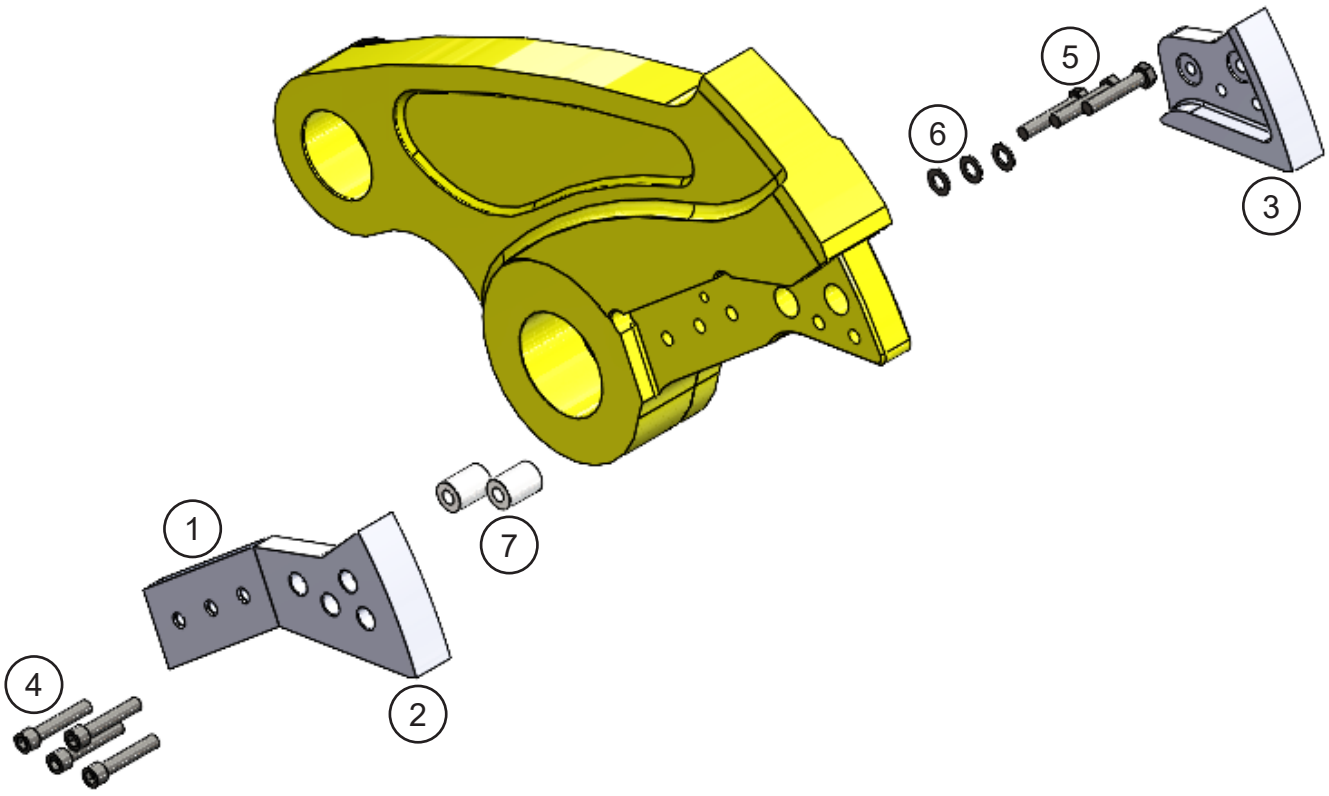
ASSEMBLY UPPER BLADES - STEEL TIPS



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ASSEMBLY UPPER BLADES - STEEL TIPS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3101338	Mach Blade
2	1	3101341	Mach Blade Steel Tip RH
3	1	3101342	Mach Blade Steel Tip LH
4	4	F0788450	Socket Head Capscrew ⅞ - 9 x 4½
5	3	F0288450	Hex Head Capscrew ⅞ - 9 x 4½
6	3	F1300088	Flat Washer ⅞
7	2	3101343	Mach Fuse

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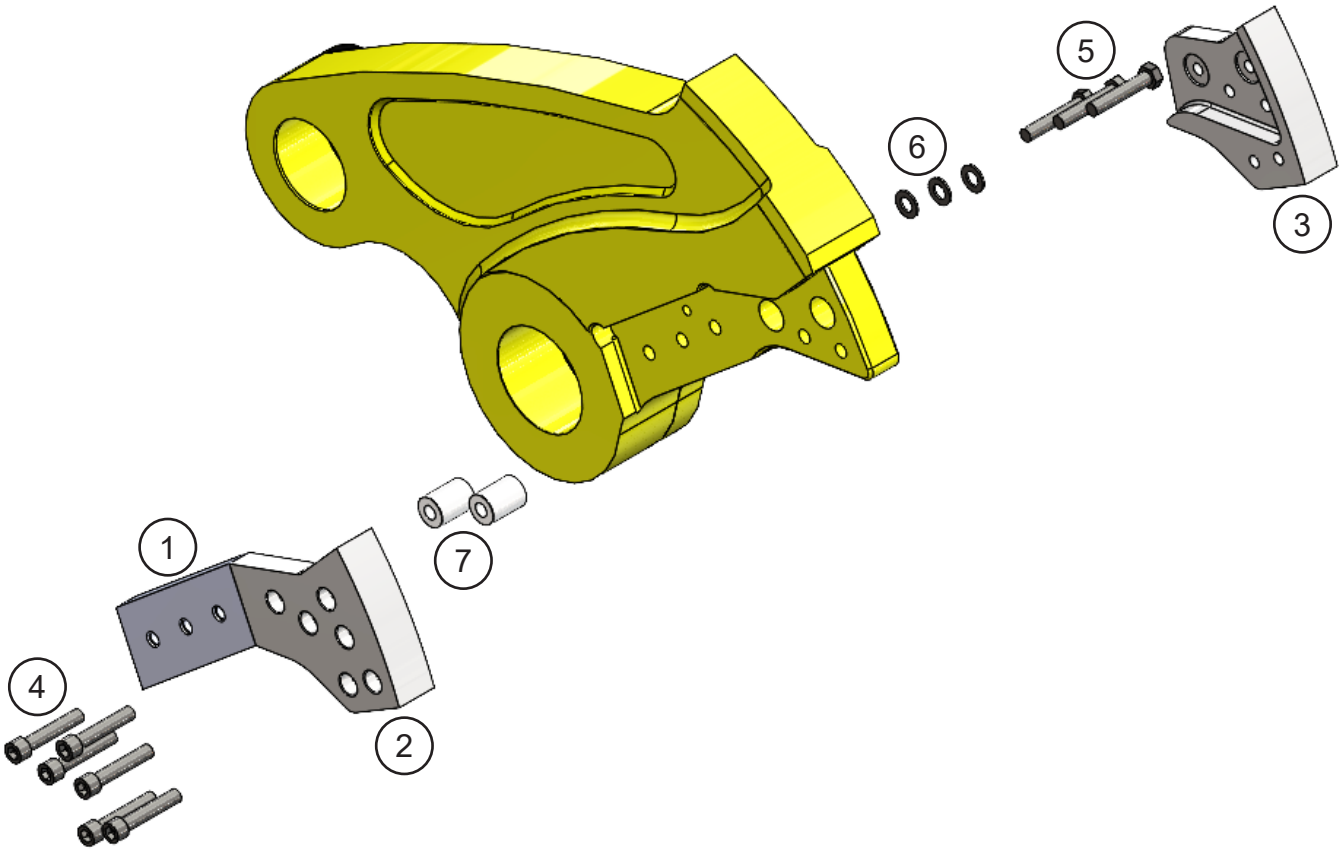
ASSEMBLY UPPER BLADES - CONCRETE TIPS



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ASSEMBLY UPPER BLADES - CONCRETE TIPS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3101338	Mach Blade
2	1	3101339	Mach Blade Concrete Tip RH
3	1	3101340	Mach Blade Concrete Tip LH
4	6	F0788450	Socket Head Capscrew ⅞ - 9 x 4½
5	3	F0288450	Hex Head Capscrew ⅞ - 9 x 4½
6	3	F1300088	Flat Washer ⅞
7	2	3101343	Mach Fuse

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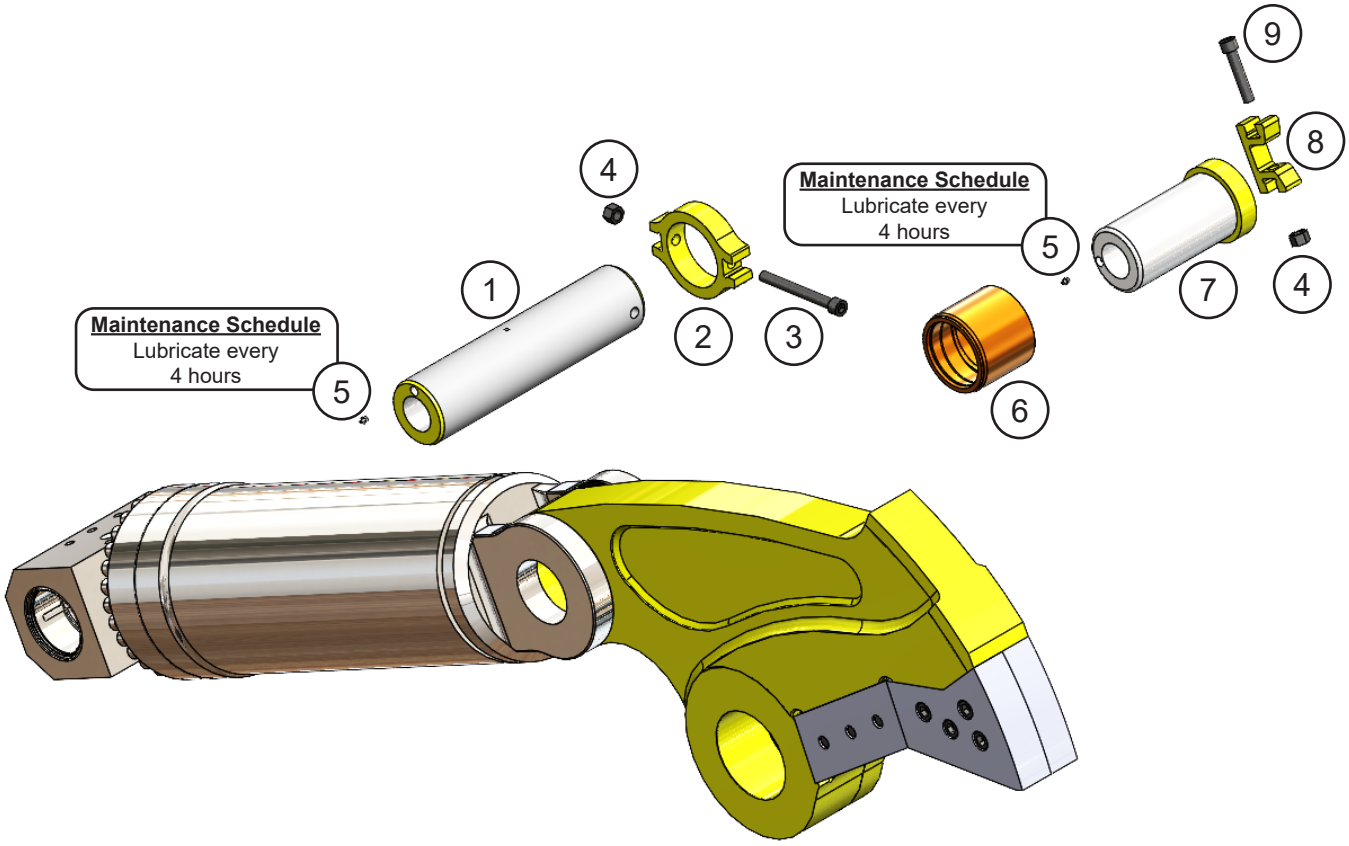
ASSEMBLY CYLINDER PINS



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ASSEMBLY CYLINDER PINS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3101418	Mach Rear Cylinder Pin
2	1	1103607	Mach Pin Keeper Rear
3	1	F0620180	Socket Head Capscrew M20 x 2.50 x 180
4	2	F1020250	Nylock Hex Nut M20 x 2.50
5	2	6200002	Grease Fitting
6	1	3100133	Mach Bearing Upper Cylinder Connection
7	1	3500637	Wldt Front Cylinder Pin
8	1	3500350	Mach Pin Keeper (Clevis)
9	1	F0620100	Socket Head Capscrew M20 x 2.50 x 100

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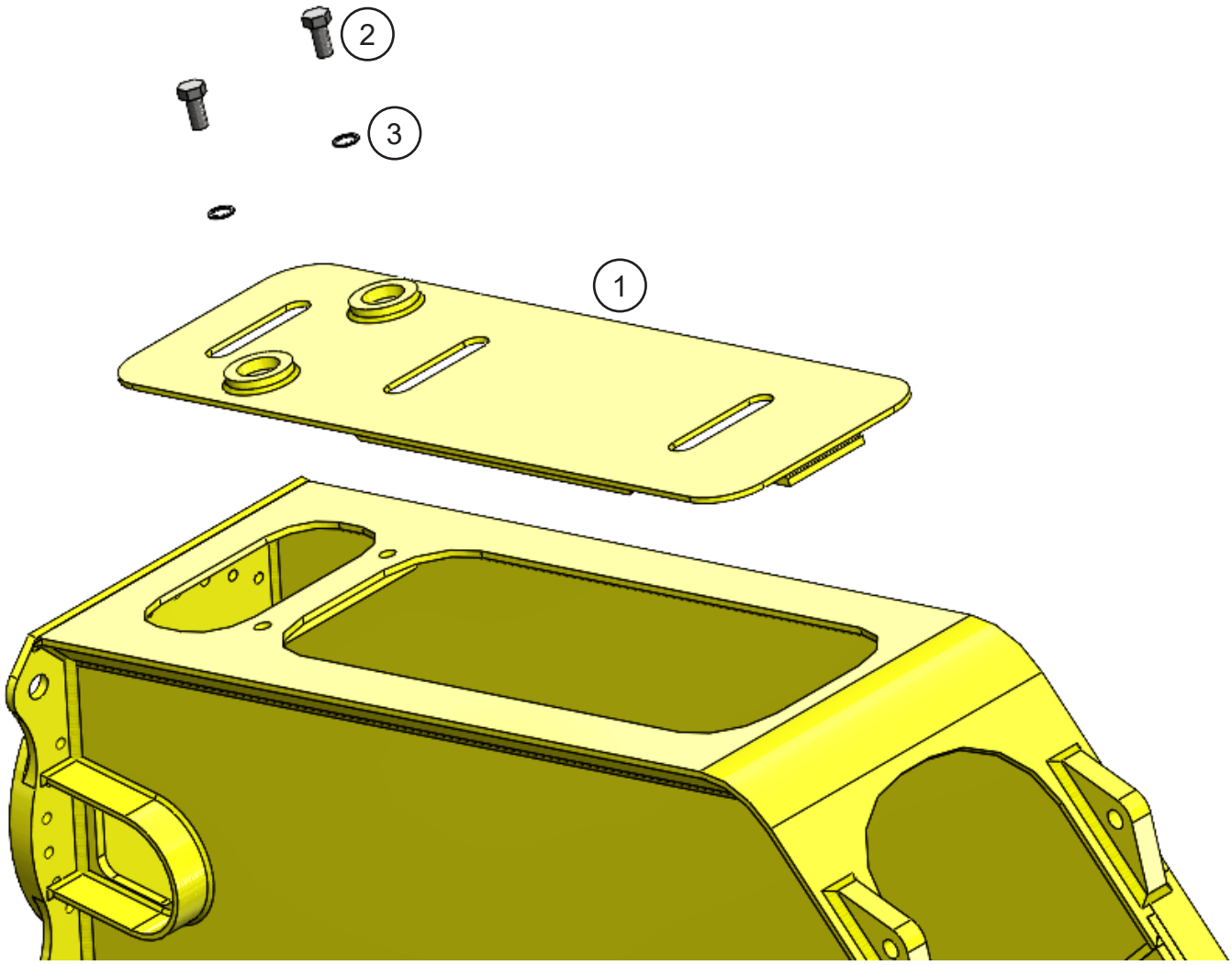
ASSEMBLY ACCESS COVERS



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ASSEMBLY ACCESS COVERS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3101422	Wldt Cover
2	2	F0124050	Hex Head Capscrew M24 x 3 x 50
3	2	F1900100	Nordlock Washer M25

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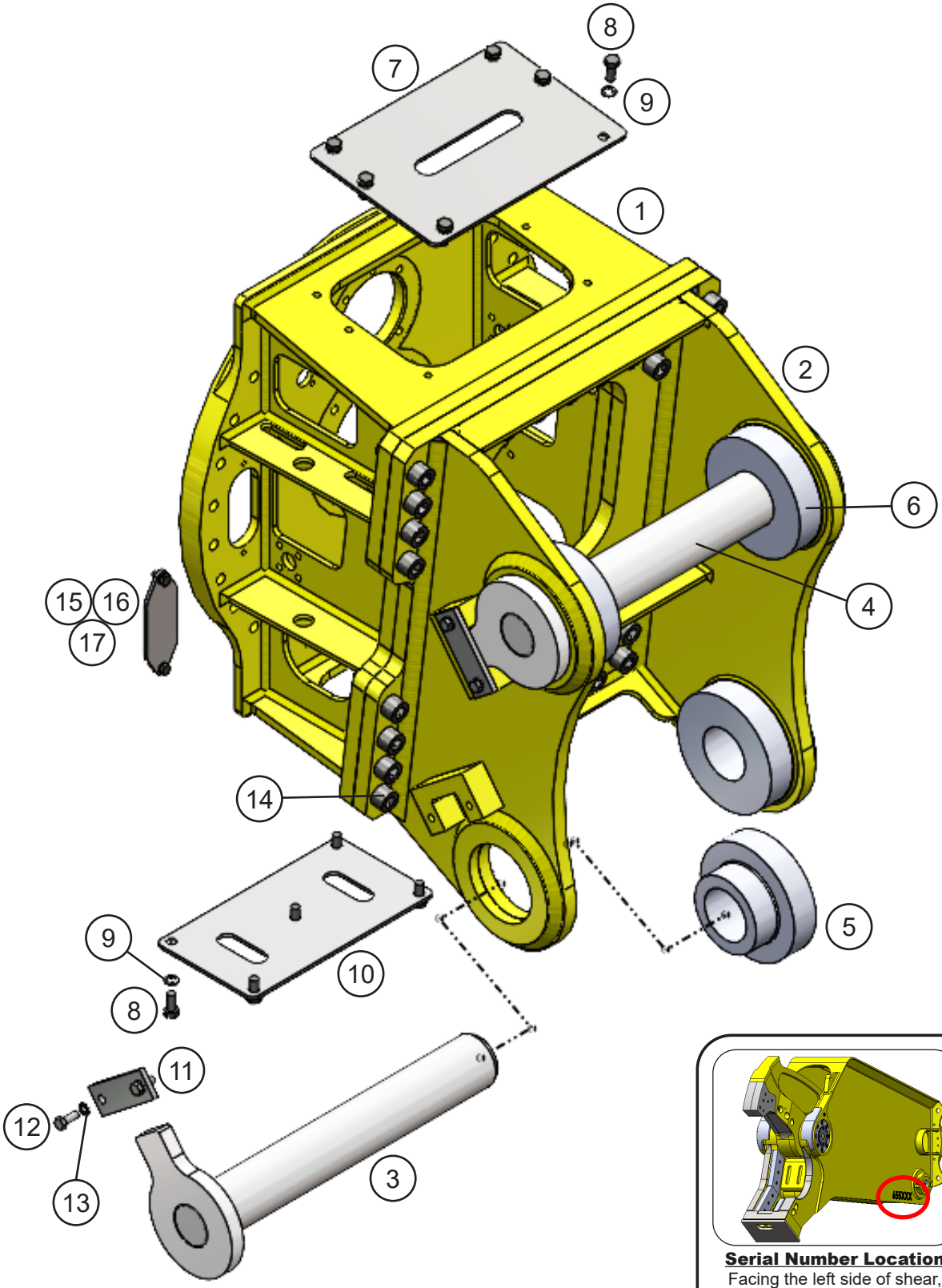
ASSEMBLY SUB-HEAD AND LUGS



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ASSEMBLY SUB-HEAD AND LUGS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	5519128	Mach Sub Head
2	1	*	Mach Lugs
3	1	*	Wldt Pin (Stick Connection)
4	1	*	Wldt Pin (Bucket Cyl. Connection)
5	2	*	Mach Spacer Sleeve (Stick Connection)
6	2	*	Mach Spacer Sleeve (Bucket Cyl. Connection)
7	1	5519153	Plt Top Cover
8	11	F0114030	Hex Head Capscrew M14 x 2.0 x 30
9	11	F1900056	Washer Nordlock 14mm
10	1	5519154	Plt Bottom Cover
11	2	5500752	Plt Strap
12	4	F0112030	Hex Head Capscrew M12 x 1.75 x 30
13	4	F1401200	Lock Washer M12
14	34	F0624060	Hex Head Capscrew M24 x 3.0 x 60
15	2	5519155	Plt Ring Bolt Cover
16	4	F0110020	Hex Head Capscrew M10 x 1.5 x 20
17	4	F1900040	Washer Nordlock 10mm

* Part numbers are Serial Number specific. For replacement parts call the Genesis Parts Department.

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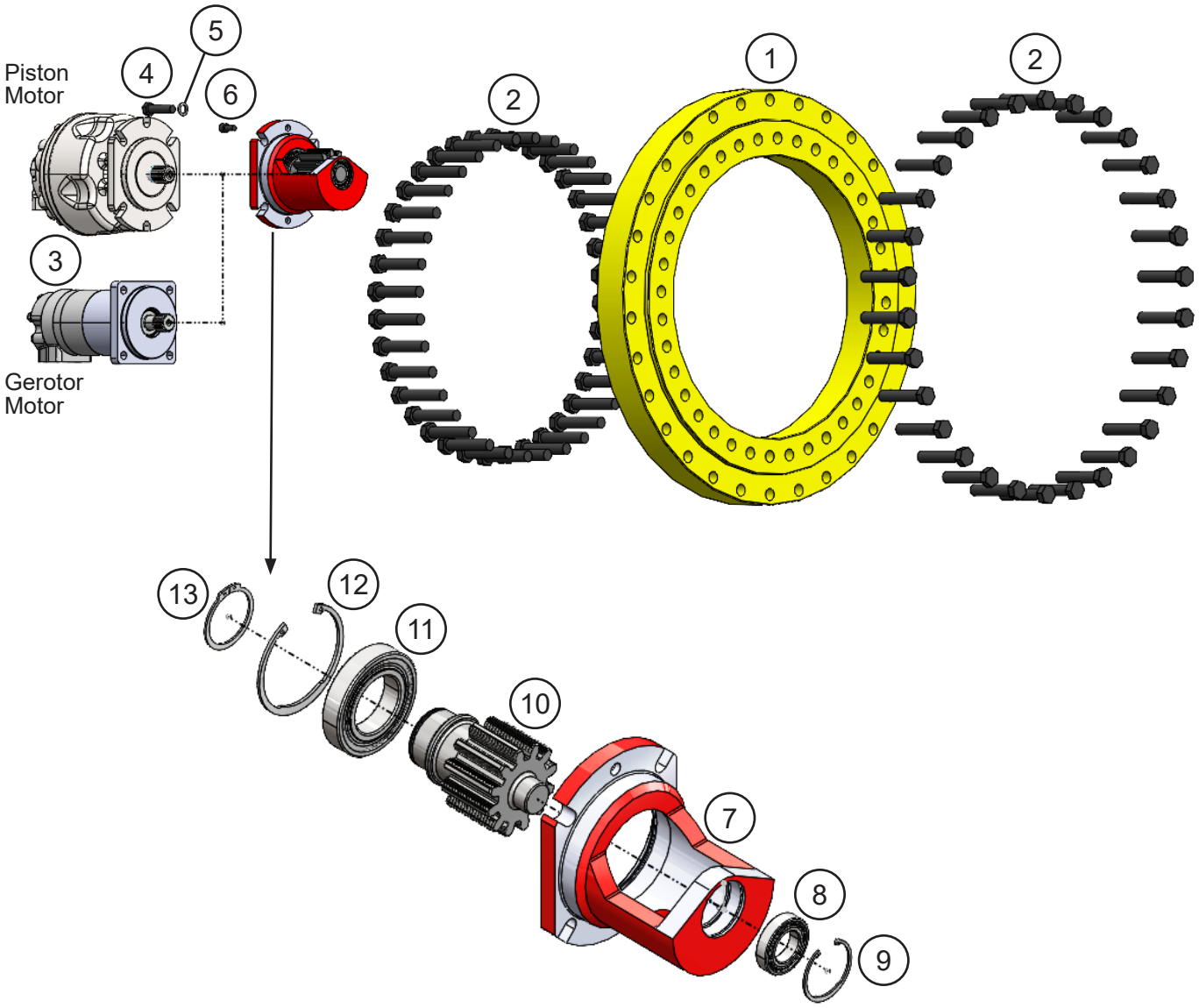
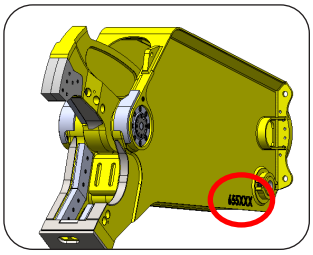
ASSEMBLY ROTATION





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ASSEMBLY ROTATION

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	6100092	Slewing Ring
2	66	F0120100	Hex Head Capscrew M20 x 2.5 x 100
3	1	6340016	Piston Motor
		6380223	Gerotor Motor
4	4	F0114055	Hex Head Capscrew M14 x 2.0 x 55
5	4	F1900056	Washer Nordlock 14mm
6	2	F0610020	Socket Head Capscrew M10 x 1.5 x 20
7	1	6380220	Mach Motor Shaft Extension Housing
8	1	6302680	Bearing
9	1	6200094	Snap Ring
10	1	6380221	Pinion
11	1	6302681	Bearing
12	1	6200093	Snap Ring
13	1	6200095	Snap Ring

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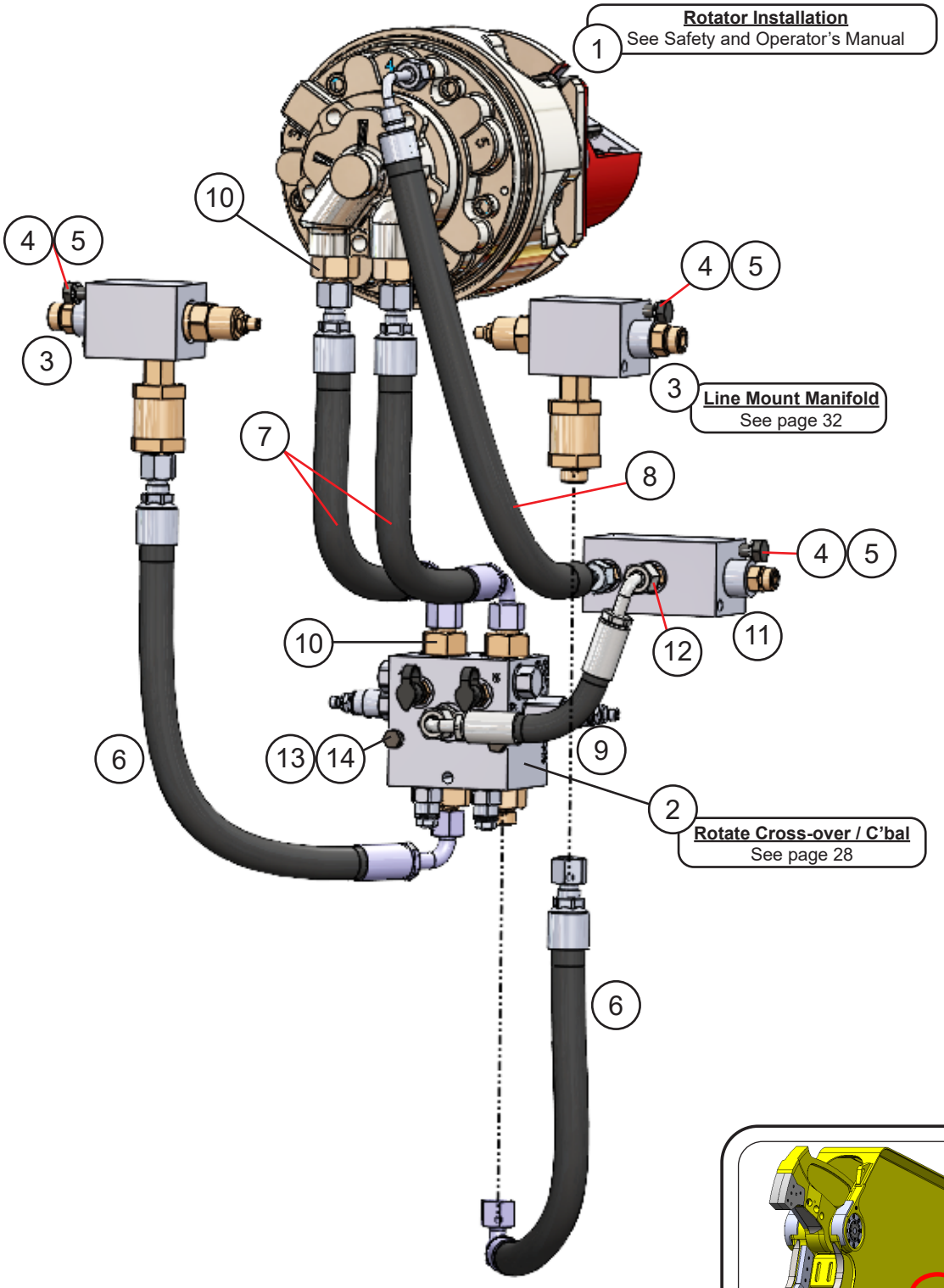
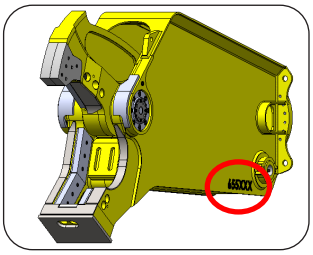
ASSEMBLY ROTATION CIRCUIT - PISTON MOTOR





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ASSEMBLY ROTATION CIRCUIT - PISTON MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	See page 22	Assembly Rotation - Piston Motor
2	1	See page 28	Rotate Cross-over / C'bal - Piston Motor
3	2	See page 32	Sub-Assembly Line Mount Manifold
4	6	F0110030	Hex Head Capscrew M10 x 1.5 x 30
5	6	F1900040	Washer Nordlock 10mm
6	2	1109372	Assy Hose
7	2	1109373	Assy Hose
8	1	1109376	Assy Hose
9	1	1109375	Assy Hose
10	6	6300052	Adapter 12MB-08MO
11	1	6302661	Case Drain Manifold
12	2	6300018	Adapter 06MB-06MO
13	2	F0108090	Hex Head Capscrew M8 x 1.25 x 90
14	2	F1900031	Washer Nordlock 8mm

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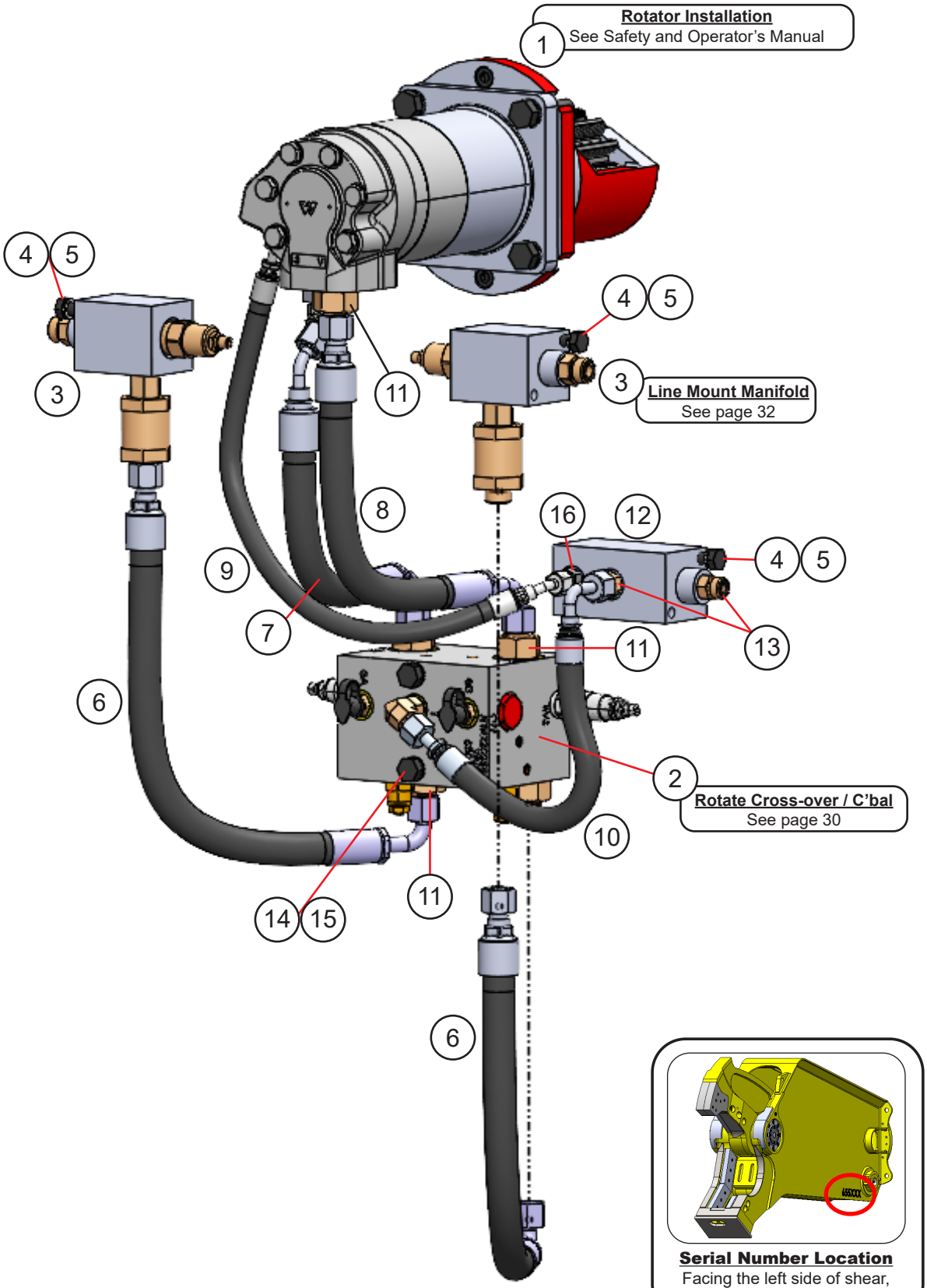
ASSEMBLY ROTATION CIRCUIT - GEROTOR MOTOR



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ASSEMBLY ROTATION CIRCUIT - GEROTOR MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	See page 22	Assembly Rotation - Gerotor Motor
2	1	See page 30	Rotate Cross-over / C'bal - Gerotor Motor
3	2	See page 32	Sub-Assembly Line Mount Manifold
4	6	F0110030	Hex Head Capscrew M10 x 1.5 x 30
5	6	F1900040	Washer Nordlock 10mm
6	1	1109372	Assy Hose
7	1	1109625	Assy Hose
8	1	1109373	Assy Hose
9	1	1109629	Assy Hose
10	1	1109375	Assy Hose
11	5	6300052	Adapter 12MB-08MO
12	1	6302661	Case Drain Manifold
13	2	6300018	Adapter 06MB-06MO
14	2	F0112130	Hex Head Capscrew M12 x 1.75 x 130
15	2	F1900050	Washer Nordlock 12mm
16	1	6310011	Adapter 06MB-04MO

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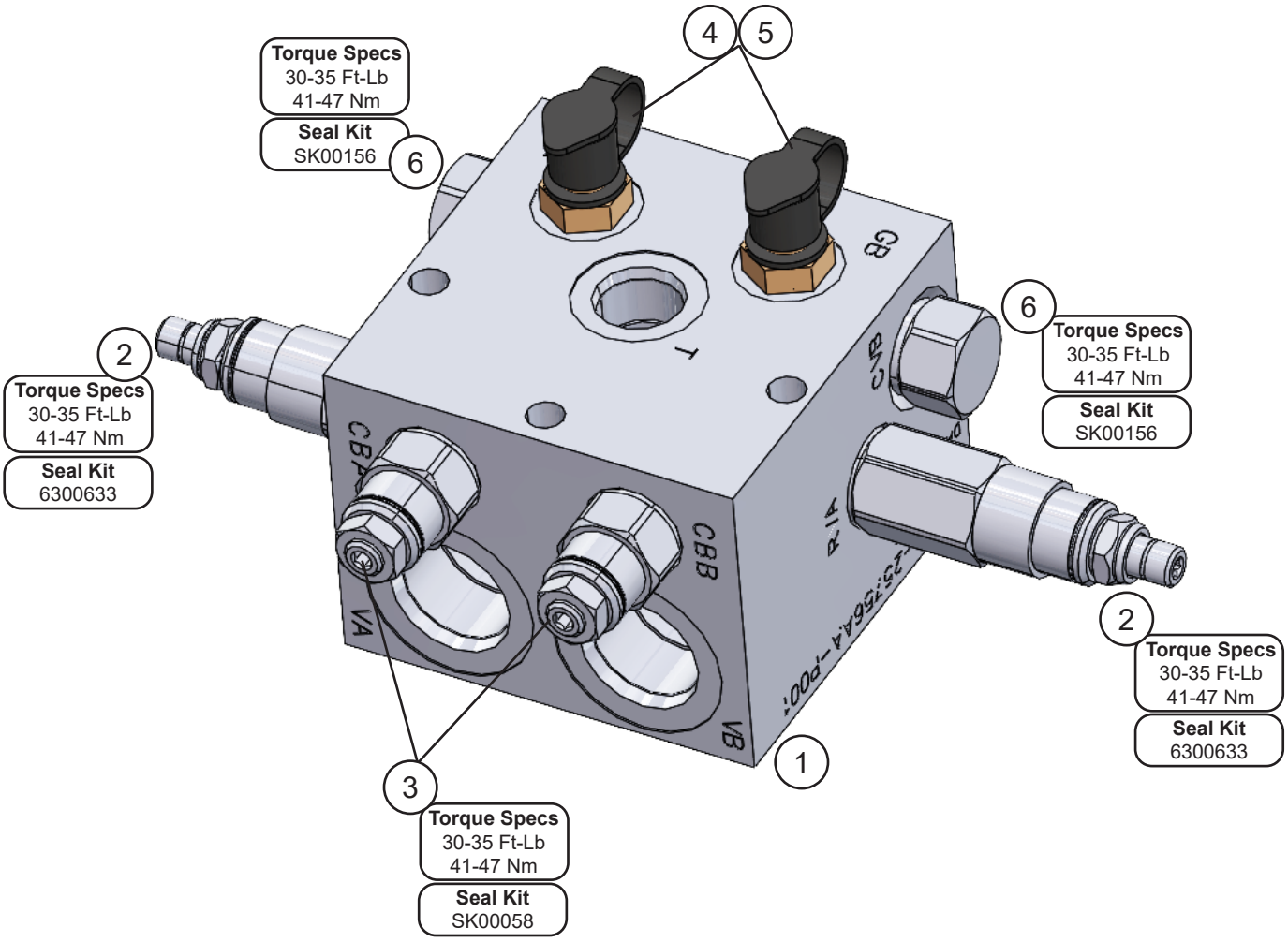
SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - PISTON MOTOR



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SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - PISTON MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6360160	Valve Block	
2	2	6390029	Valve Relief	**Seal Kit 6300633**
3	2	6380035	Valve Counterbalance	**Seal Kit SK00058**
4	2	6300014	Diagnostic Nipple	
5	2	6310001	Diagnostic Nipple Dust Cap	
6	2	6360088	Valve Check	**Seal Kit SK00156**

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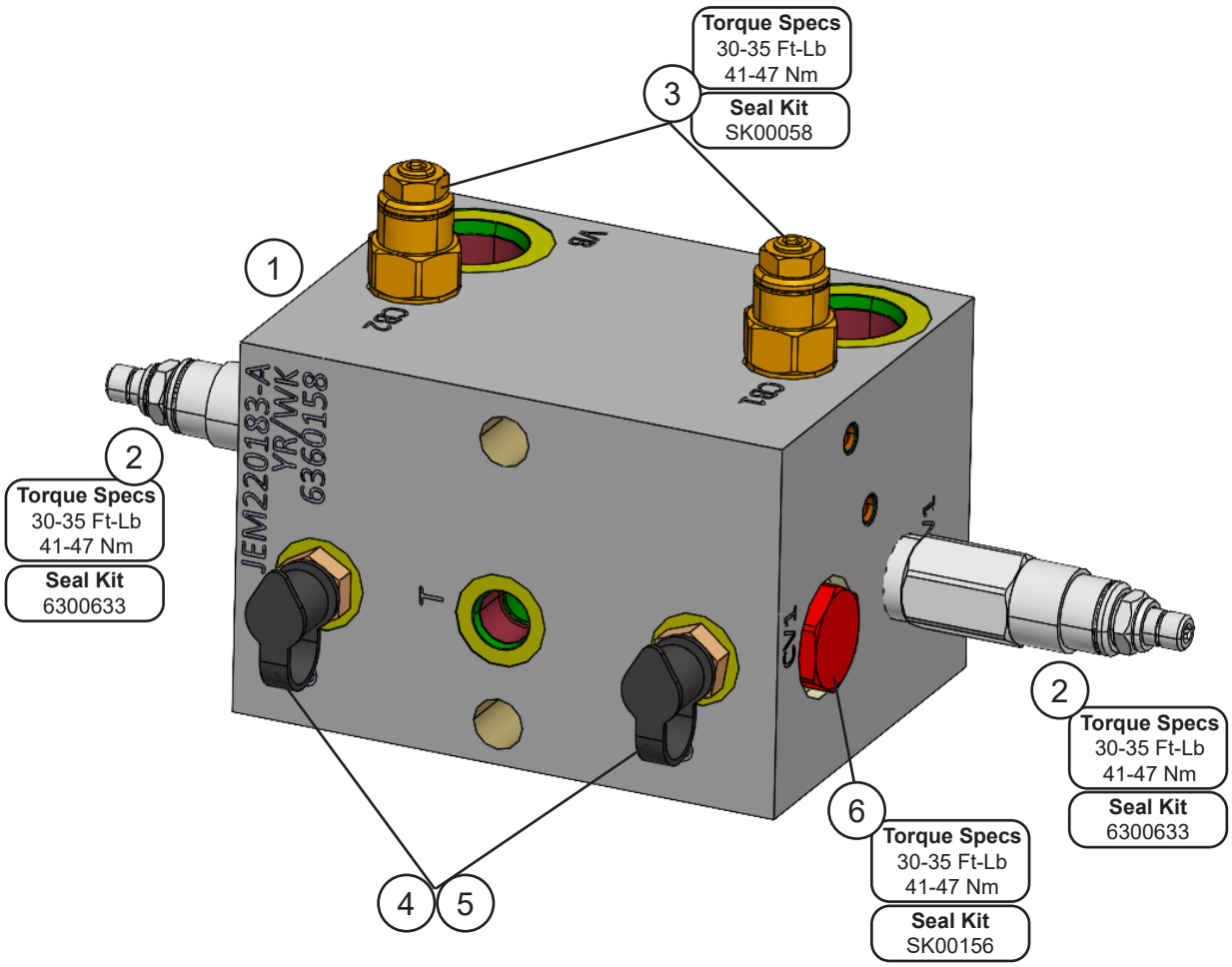
SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - GEROTOR MOTOR



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SUB-ASSEMBLY ROTATE CROSS-OVER / C'BAL - GEROTOR MOTOR

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6360158	Valve Block	
2	2	6301673	Valve Relief	**Seal Kit 6300633**
3	2	6380225	Valve Counterbalance	**Seal Kit SK00058**
4	2	6300014	Diagnostic Nipple	
5	2	6310001	Diagnostic Nipple Dust Cap	
6	2	6390028	Valve Check	**Seal Kit SK00271**

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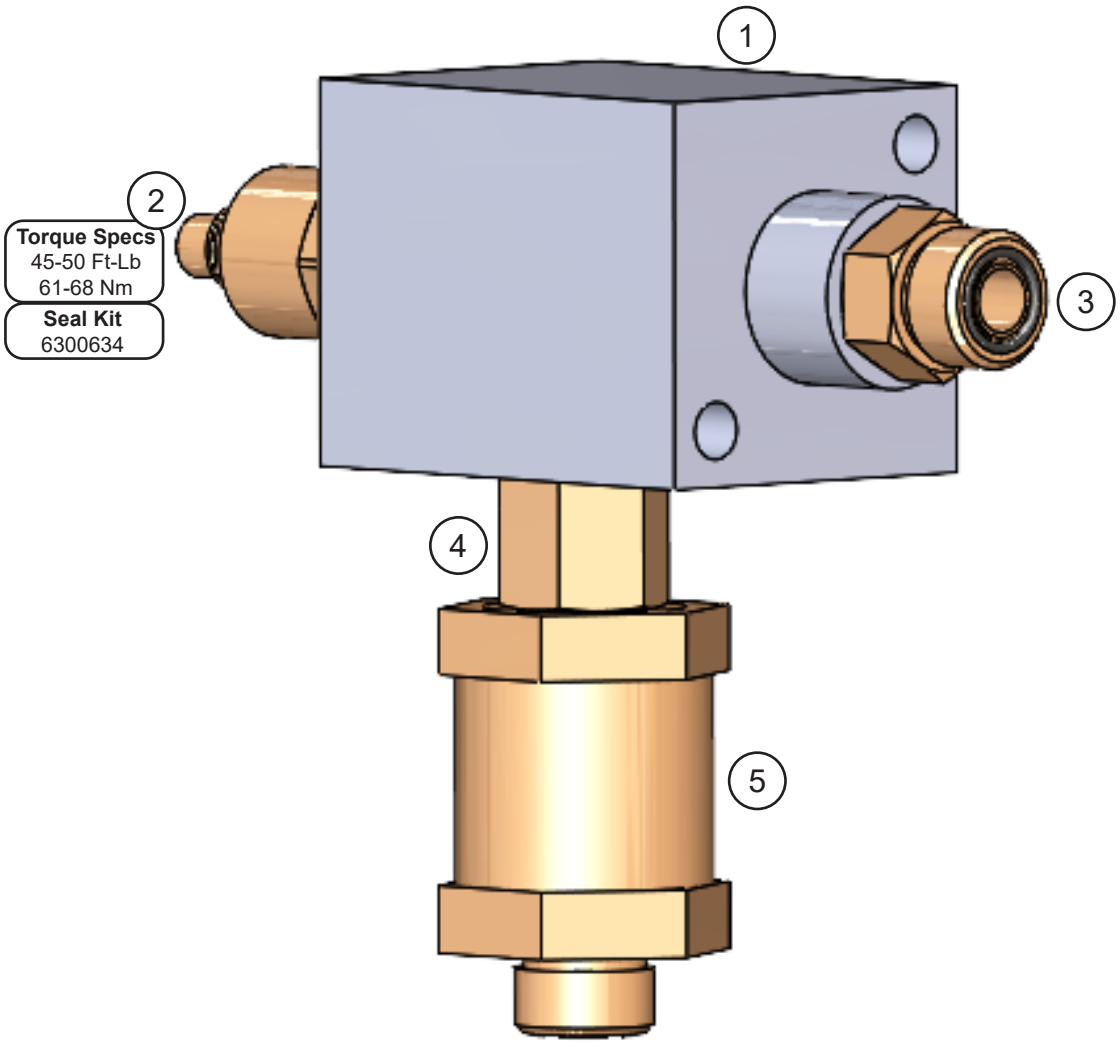
SUB-ASSEMBLY LINE MOUNT MANIFOLD



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SUB-ASSEMBLY LINE MOUNT MANIFOLD

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	6302658	Valve Line Body	
2	1	6300361	Valve Flow Control	**Seal Kit 6300634**
3	1	6310050	Adapter Bulkhead 08MB-08MO	
4	1	6310183	Adapter 08MB-08MB	
5	1	6300364	Filter	

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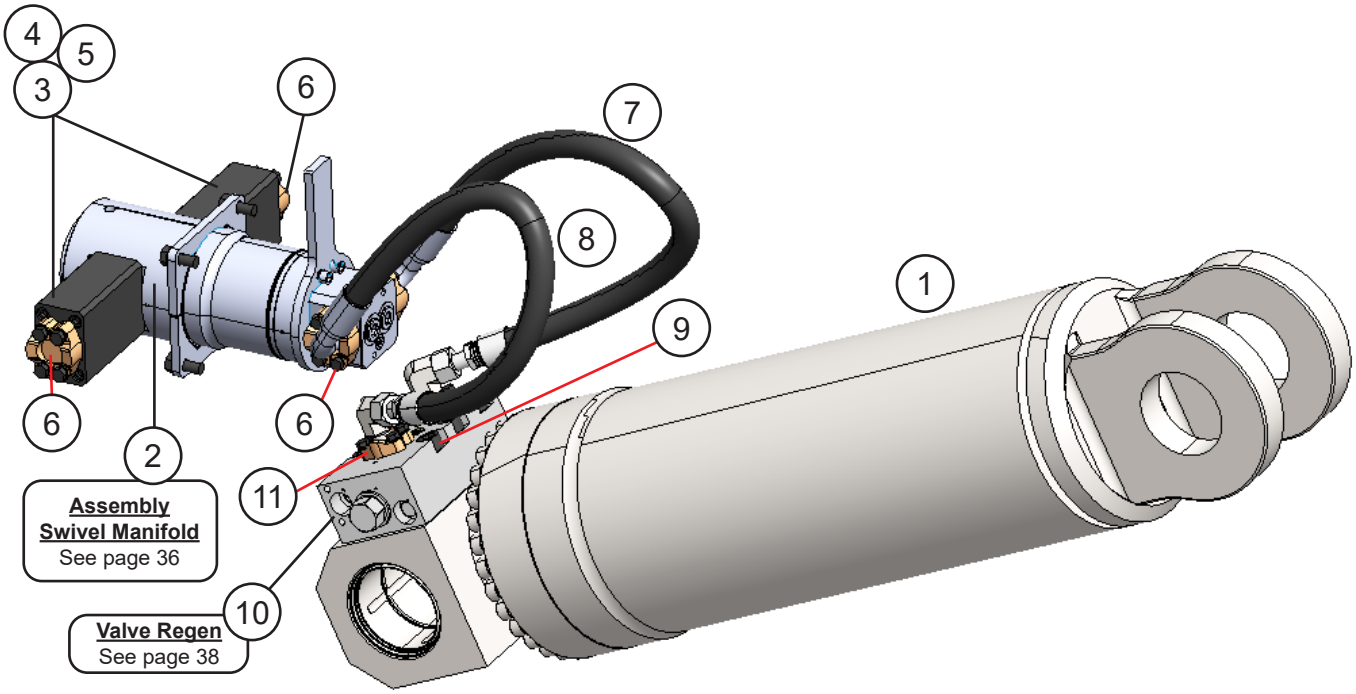
ASSEMBLY OPEN AND CLOSE CIRCUIT



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ASSEMBLY OPEN AND CLOSE CIRCUIT

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Assembly Cylinder
2	1	See page 36	Assembly Swivel Manifold
3	2	5519146	Mach Port Block
4	8	F0612170	Socket Head Capscrew M12 x 1.75 x 170
5	4	S0190219	O-Ring
6	5	**1" Split Flange Kit - Code 62**	
	2	H0262100	Split Flange Half 1.00 Code 62
	4	F0110050	Hex Head Capscrew M10 x 1.5 x 50
	4	F1401000	Lock Washer M10
	1	S0190219	O-Ring
7	1	3101437	Assy Hose
8	1	3101436	Assy Hose
9	6	F0620100	Socket Head Capscrew M20 x 2.50 x 100
10	1	See page 38	Valve Regen
11	2	**1" Split Flange Kit - Code 61**	
	2	H0261100	Split Flange Half 1.00 Code 61
	4	F0110035	Socket Head Capscrew M10 x 1.50 x 35
	4	F1401000	Lock Washer M10
	1	S0190219	O-Ring

* Part number is Serial Number specific. For replacement parts call the Genesis Parts Department. The cylinder Serial Number is required to order a cylinder seal kit.

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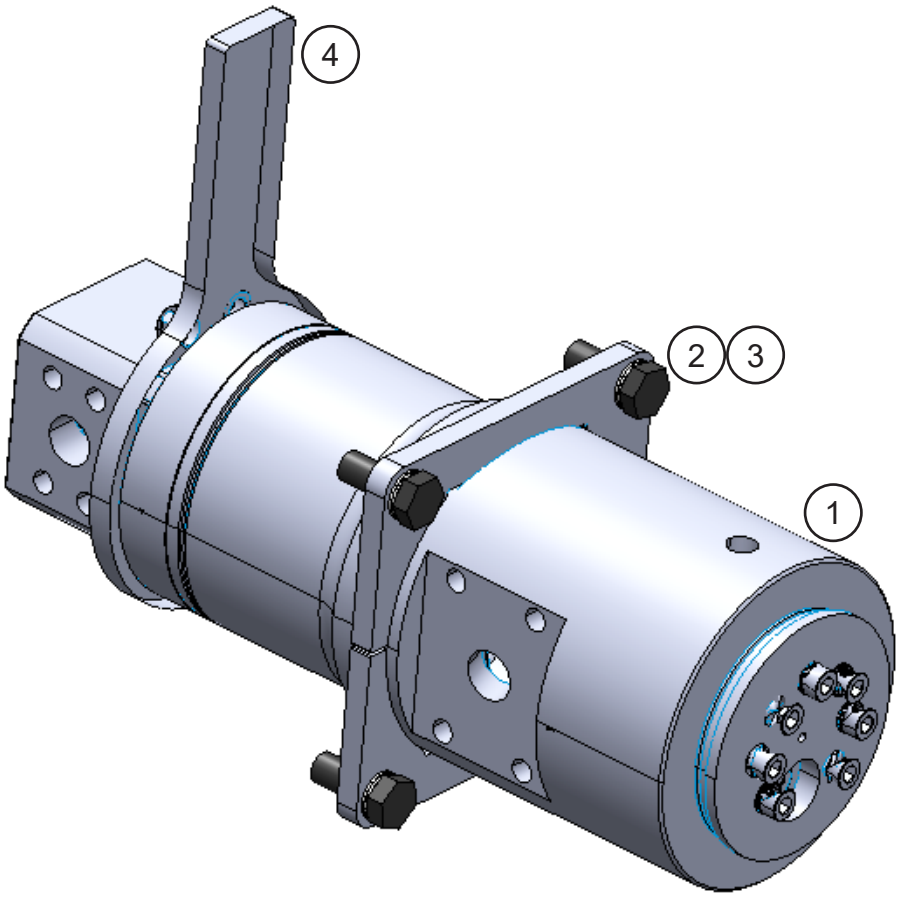
ASSEMBLY SWIVEL MANIFOLD



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ASSEMBLY SWIVEL MANIFOLD

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	*	Assembly Swivel Manifold
2	4	F0116040	Hex Head Capscrew M16 x 2.0 x 40
3	4	F1900063	Washer Nordlock 16mm
4	1	*	Torque Arm Kit

* Part numbers are Serial Number specific.

USA
715-395-5614
715-395-3405

Europe
+49 83 31 9 25 98 0

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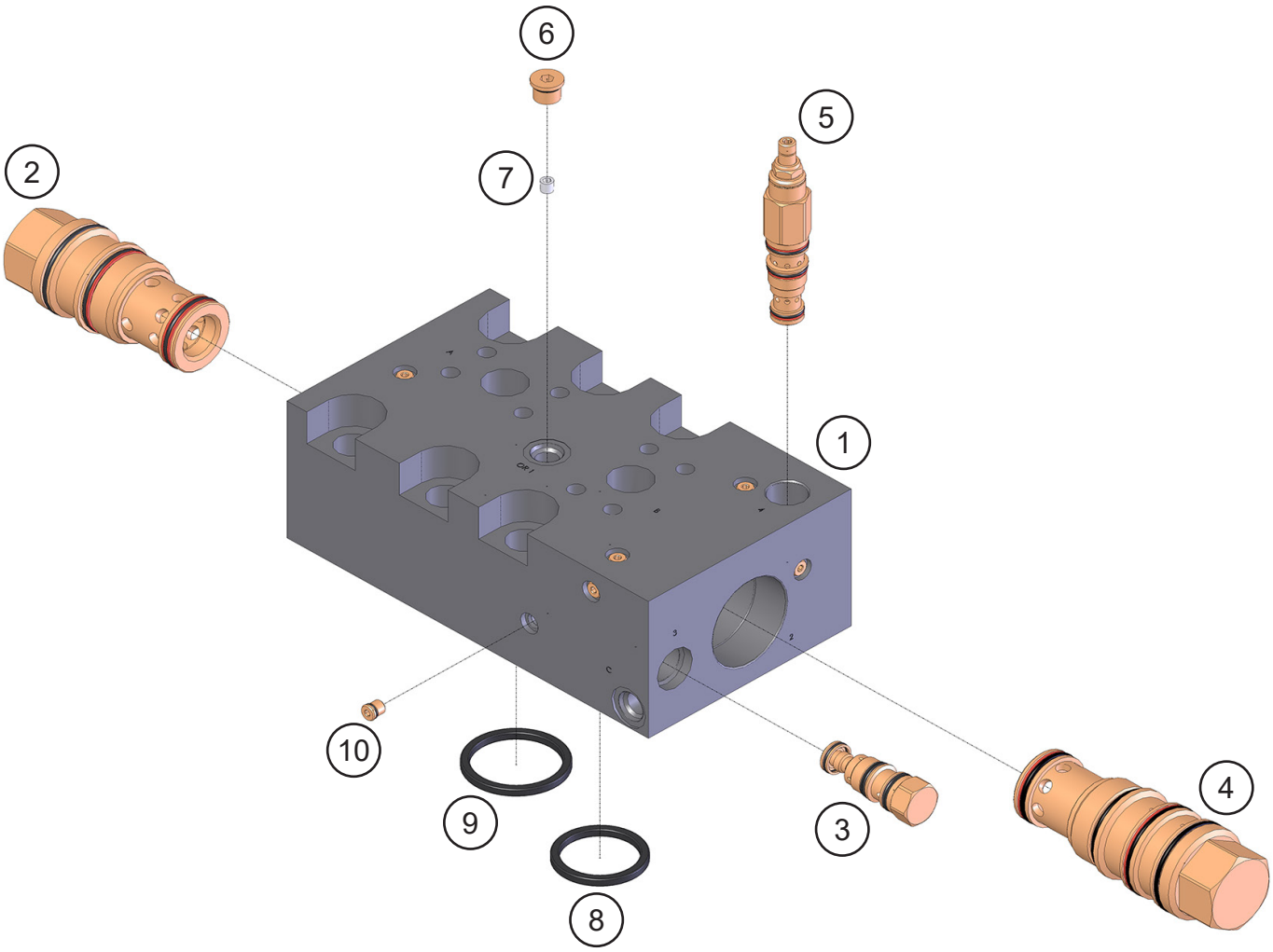
SUB-ASSEMBLY REGEN BLOCK



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SUB-ASSEMBLY REGEN BLOCK

ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	*	Mach Regen Manifold	**Seal Kit SK00047**
2	1	6380088	Valve Check COJA-XGV	**Seal Kit SK00024**
3	1	6300621	Valve Shuttle CSAB-XXV	**Seal Kit 6300622**
4	1	6300623	Valve Logic DKJS-XHV	**Seal Kit 6300624**
5	1	6300625	Valve PSI Reducer PRDB-LWV	**Seal Kit 6300622**
6	1	6300153	Plug Socket Head 06MB	
7	1	6300903	Mach Orifice	
8	1	6300638	O-Ring 1p-3705 High PSI Seal 2.0 OD	
9	1	6300723	O-Ring 1p-3705 High PSI Seal 2.25 OD	
10	1	6300075	Plug Socket Head 02MB	

* Part number is Serial Number specific. Contact the Genesis Parts or Service Department.

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Europe
+49 83 31 9 25 98 0

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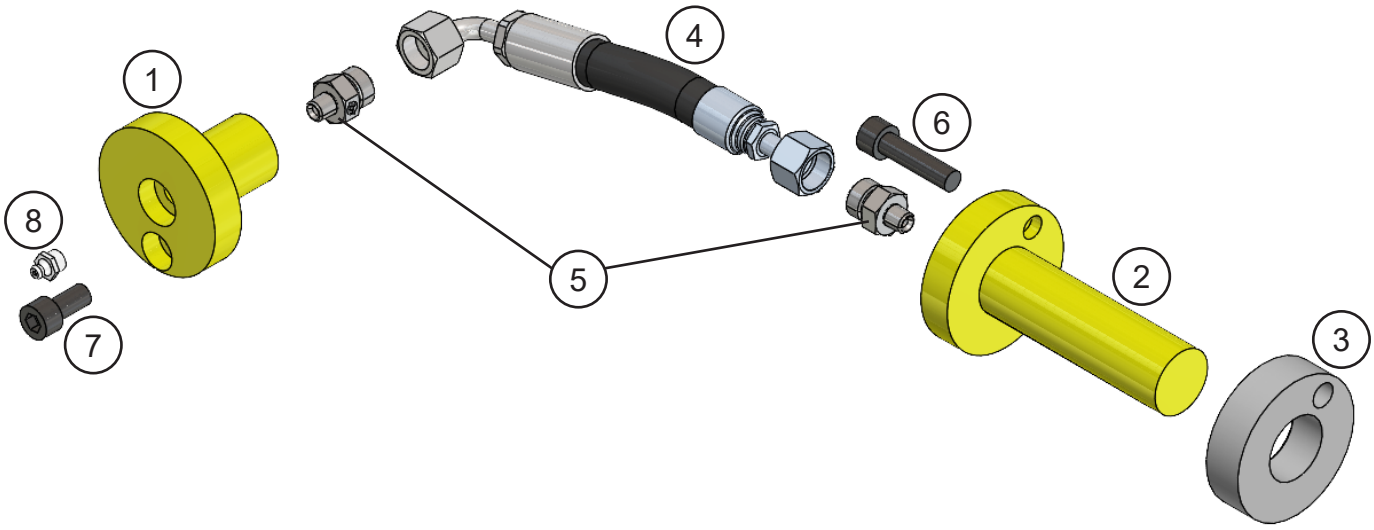
ASSEMBLY SLEWING RING LUBRICATION



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ASSEMBLY SLEWING RING LUBRICATION

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	5512411	Mach Grease Bulkhead Adapter
2	1	5512419	Mach Slewing Ring Grease Adapter
3	1	3502826	Mach Spacer Slewing Ring Grease Adapter
4	1	1109374	Assy Hose
5	2	6302679	Adapter 02MP-06MFS
6	1	F0610040	Socket Head Capscrew M10 x 1.5 x 40
7	1	F0610020	Socket Head Capscrew M10 x 1.5 x 20
8	1	6200002	Grease Fitting

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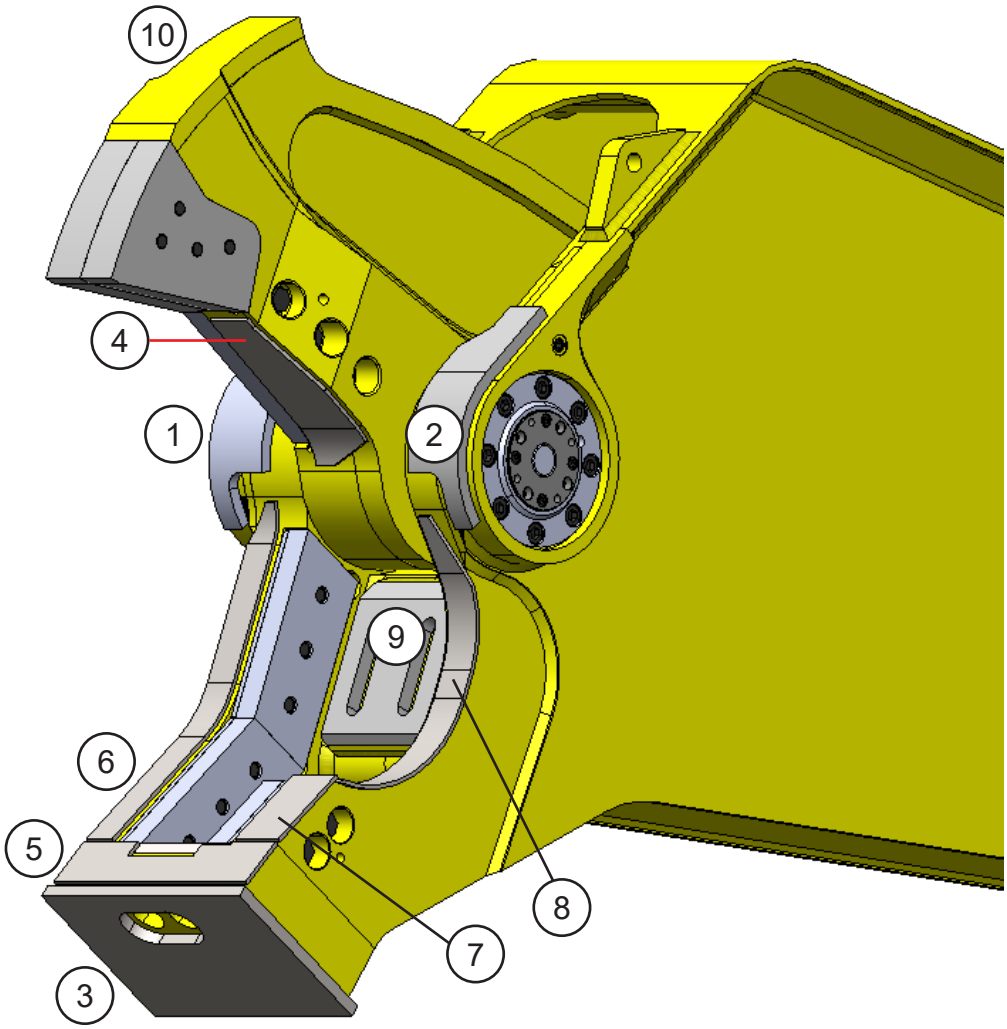
SHEAR JAW ARMOR® AND WEAR PLATES



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SHEAR JAW ARMOR® AND WEAR PLATES

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3101419	Wrap Guard RH
2	1	3101420	Wrap Guard LH
3	1	3101428	Jaw Armor Chin Front
4	1	3101429	Jaw Armor Upper
5	1	3101431	Jaw Armor Chin Top
6	1	3101430	Jaw Armor Lower Blade Side
7	1	3101432	Jaw Armor Guide Seat
8	1	3101433	Jaw Armor Guide Side
9	1	3101394	Trash Plate Guard
10	1	3101413	Rhino Horn

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BOLT TORQUE SPECIFICATIONS

Reference the product Thread Treatment Diagrams on page 45 to determine whether to use wet or dry torque values for specific bolts.

Reference Procedures on page 46 for threadlocker or anti-seize application and bolt and bolt hole cleaning.

Prior to torquing, clean all bolt holes, bolts and nuts to remove dirt, grease and oil, and identify bolt type.

Never re-torque bolts that use Loctite. If a bolt becomes loose or damaged after the initial use when Loctite was applied and the bolt was torqued, the bolt must be replaced.

Never break tightened bolts loose with a torque wrench. Doing so may break the torque wrench or take it out of calibration.

Torque wrenches should be calibrated on an annual basis.

When using a torque multiplier with a torque wrench, incorrect settings will be multiplied by the ratio of the torque wrench.

Never use an impact driver on a torque multiplier.

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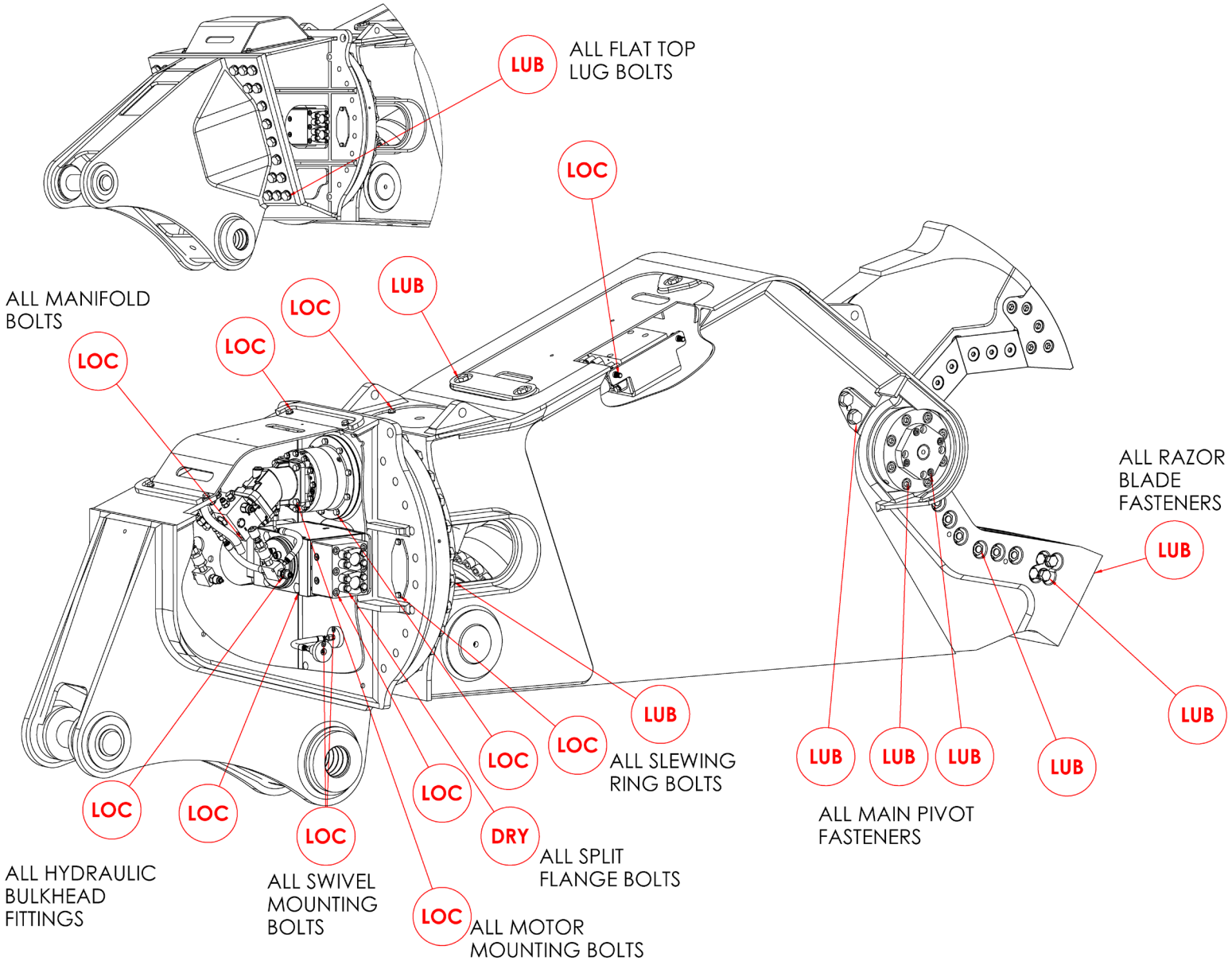
THREAD TREATMENT DIAGRAM

Mobile Shears

Use this diagram to determine what thread treatment, if any, is required for each fastener.
For thread treatment application procedures, see page 46. For prescribed torque values, see page 48.



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PROCEDURES

Reference the product Thread Treatment Diagrams on page 45 to determine which of the following procedures is required.

Cleaning

To ensure proper performance of thread treatment and accurate torque values, clean and degrease **all internal and external threads** prior to application of threadlocker, anti-seize or primer and before installation of hardware.

- Ensure both internal and external threads are free of dirt or debris.
- Use brake cleaner or similar cleaning solvent on all threads to remove any grease or oil.
- Allow threads to dry.

NOTICE

Failure to properly clean threads will cause threadlocker, primer, and/or anti-seize to not properly cure!

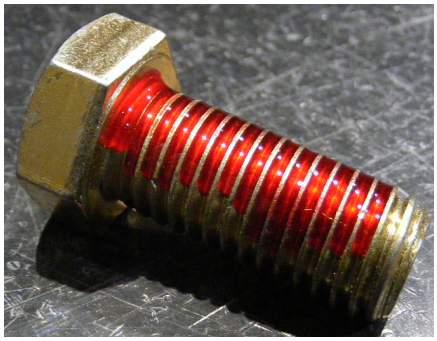
LOC

Threadlocker

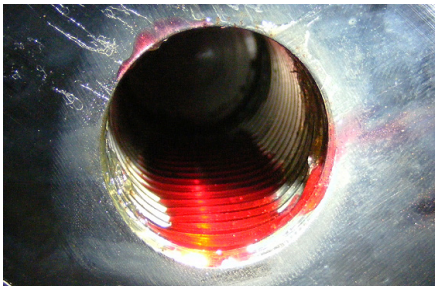
For bolted connections requiring threadlocker, use **Loctite 263** or equivalent applied using the following procedure:

- Clean and degrease all threads.
- For thru holes or nuts, apply threadlocker to bolt threads.
- For blind holes, apply stripe of threadlocker along the length of the hole (applying to the bolt can cause escaping air to remove threadlocker as the bolt is inserted).
- Torque bolt to specified **Wet Torque Value**, see page 48.

Threadlocker



Blind Hole



For threaded hydraulic fitting connections, use **Loctite 5452** or equivalent thread sealant in conjunction with **Loctite 7471** primer using the following procedure:

- Clean and degrease all threads.
- Apply Loctite 7471 primer to both external and internal threads and allow to dry.
- Apply threadlocker to 360 degrees of the threads on the male fitting, ensuring adequate coverage.
- Assemble fitting per directions in operator's manual.
- For O-ring boss and flat face O-ring connections, torque fittings to values specified on page 49.

Hydraulic Fitting

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PROCEDURES

LUB

Anti-Seize

For bolted connections requiring anti-seize lubrication, use **Loctite LB8008** or equivalent using the following procedure:

- Clean and degrease all threads.
- Apply thin coat of anti-seize to internal and external threads and under bolt head and/or nut, ensuring complete coverage.
- Torque bolt to specified **Wet Torque Value**, see page 48.

Anti-Seize

DRY

No Thread Treatment

- Clean and degrease all threads.
- Torque bolt to specified **Dry Torque Value**, see page 48.

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BOLT TORQUE SPECIFICATIONS

Dry Torque Values

		Hex/Socket Head		Flat Head	
Fastener Grade	**Size x Pitch**	**Nm**	**Ft-lb**	**Nm**	**Ft-lb**
CL 10.9	M8 x 1.25	35	26	27	20
	M10 x 1.50	71	53	58	42
	M12 x 1.75	124	92	101	73
	M14 x 1.50	200	148	163	118
	M14 x 2.00	200	148	163	118
	M16 x 2.00	311	230	254	184
	M20 x 1.50	610	450	498	360
	M20 x 2.50	608	449	497	359
	M24 x 3.00	1054	778	861	622
	M27 x 3.00	1543	1138	1260	910
	M30 x 3.50	2095	1545	1712	1236
	M36 x 4.00	3659	2699	2991	2159
8	1/4-20	14	11	11	8
	5/16-18	32	24	26	19
	3/8-16	59	44	48	35
	7/16-14	94	70	77	56
	1/2-13	143	106	116	84
	1/2-20	162	120	133	96
	5/8-11	287	212	234	169
	3/4-10	509	376	415	300
	7/8-9	821	606	670	484
	1.00-8	1232	909	1007	727
	1.00-14	1383	1020	1130	816
	1.25-7	2463	1817	2013	1453
L9	1.50-6	4287	3162	3504	2529

Wet Torque Values

		Hex/Socket Head		Flat Head	
Fastener Grade	**Size x Pitch**	**Nm**	**Ft-lb**	**Nm**	**Ft-lb**
CL 10.9	M8 x 1.25	29	22	23	17
	M10 x 1.50	61	45	49	36
	M12 x 1.75	105	78	85	62
	M14 x 1.50	150	111	121	88
	M14 x 2.00	170	126	138	100
	M16 x 2.00	265	196	216	156
	M20 x 1.50	456	337	372	269
	M20 x 2.50	517	382	422	305
	M24 x 3.00	894	660	731	528
	M27 x 3.00	1312	968	1072	774
	M30 x 3.50	1779	1312	1453	1049
	M36 x 4.00	3110	2294	2542	1835
8	1/4-20	13	10	11	8
	5/16-18	27	20	22	16
	3/8-16	50	37	40	29
	7/16-14	80	59	65	47
	1/2-13	122	90	99	72
	1/2-20	138	102	112	81
	5/8-11	244	180	199	144
	3/4-10	433	320	354	256
	7/8-9	698	515	570	412
	1.00-8	1046	772	854	617
	1.00-14	1175	867	960	693
	1.25-7	2095	1545	1712	1236
L9	1.50-6	3644	2688	2979	2150

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O-RING BOSS & FLAT FACE O-RING TORQUE SPECIFICATIONS

O-Ring Boss Torque Values		
Size Dash	**Nm**	**Ft-lb**
-4	22	16
-5	27	20
-6	36	26
-8	83	60
-10	110	80
-12	187	135
-14	249	180
-16	304	220
-20	387	280
-24	498	360

Flat Face O-Ring Torque Values		
Size Dash	**Nm**	**Ft-lb**
-4	18	13
-6	30	22
-8	60	44
-10	85	62
-12	121	88
-14	121	88
-16	160	116
-20	213	154
-24	274	198

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BOLT DRIVE SPECIFICATIONS

Thread Size x Pitch	Hex Head	Socket Head	Flat Head
	Wrench/Drive Size		
M8 x 1.25	13mm	6mm	5mm
M10 x 1.50	17mm	8mm	6mm
M12 x 1.75	19mm	10mm	8mm
M14 x 1.50	22mm	12mm	10mm
M14 x 2.00	22mm	12mm	10mm
M16 x 2.00	24mm	14mm	10mm
M20 x 1.50	30mm	17mm	12mm
M20 x 2.50	30mm	17mm	12mm
M24 x 3.00	36mm	19mm	14mm
M27 x 3.00	41mm	19mm	-
M30 x 3.50	46mm	22mm	-
M36 x 4.00	55mm	27mm	-
1/4-20	7/16"	3/16"	5/32"
5/16-18	1/2"	1/4"	3/16"
3/8-16	9/16"	5/16"	7/32"
7/16-14	5/8"	3/8"	1/4"
1/2-13	3/4"	3/8"	5/16"
1/2-20	3/4"	3/8"	5/16"
5/8-11	15/16"	1/2"	3/8"
3/4-10	1-1/8"	5/8"	1/2"
7/8-9	1-5/16"	3/4"	9/16"
1.00-8	1-1/2"	3/4"	5/8"
1.00-14	1-1/2"	3/4"	5/8"
1.25-7	1-7/8"	7/8"	7/8"
1.50-6	2-1/4"	1"	1"

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WARRANTY

Claim Procedure

Notify the Genesis Service Department of the potential warranty claim prior to making the repair. Digital pictures are very helpful for diagnosing problems and recommending repairs.

Contact the Genesis Service Department before making alterations, changes or repairs to any component that is going to be considered for warranty. Not doing so will void all Genesis warranty consideration.

The Genesis Service Department will issue an authorization number to track the repair costs, outgoing parts, and/or defective parts returning to the factory.

Replacement parts must be ordered using a purchase order number. Shipping is standard ground. Overnight shipping is available by request, and Genesis will not cover the shipping charge.

When the repair is complete, submit an invoice to the Genesis Service Department within 30 days. Include itemized internal labor reporting, parts lists and invoices for outside contractors. Reference the authorization number on all invoices.

When returning parts for warranty consideration, include a copy of any related Genesis paperwork along with any other necessary documentation to ensure proper processing and credit. The Genesis Service Department will provide the necessary forms.

Your account will be credited when the warranty claim is accepted.

Blade Warranty

Standard warranty on blades will only be considered on the first edge, and wear on the edge must be 1/8” radius or less. Genesis does not warranty cutting blades that are cracked or broken from top to bottom (perpendicular to the long edge of the blade). Genesis also does not cover fasteners, the labor to replace wear components or collateral damage, such as blade seats, from broken blades, the piercing blade tang or adjustment plates.

Please direct any questions to the Genesis Service Department: 715-395-5252

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PARTS ORDER POLICY AND PROCEDURE

Parts Orders Should Include

- Purchase order number
- Model and serial number of attachment
- Part number and quantity needed
- Shipping and billing address
- Method of shipment or required delivery date

Placing Orders

Orders may be placed by phone or e-mail. To e-mail an order, use the form on the following page or your purchase order form. Contact information is located at the front of this manual.

Part Numbers

Part numbers are listed in a separate Parts Manual or, if included, the Parts section of this manual. Contact the Genesis Parts Department with questions regarding part numbers, availability and pricing.

Shipping

All orders will be shipped best way surface unless an alternate shipping method is requested. Shipping charges are not included in the purchase price of parts.

Invoices

All invoices are due upon receipt. Any accounts with invoices open beyond 60 days are subject to review and may be placed on C.O.D. status without further notice.

Returns

Many unused Genesis parts may be returned with proper documentation. Return shipping is the responsibility of the purchaser. Credit will be issued upon return, less a 25% restocking fee. Documentation is required for credit of returned parts. Contact the Genesis Service Department at 715-395-5252 for an RGA (Return Goods Authorization) number and form. An RGA must accompany every return. Items shipped without an RGA may be returned to sender.

Warranty Returns

All parts returned to Genesis for warranty consideration must be returned with a completed RGA (Return Goods Authorization) provided by the Genesis Service Department. The form needs to be completed in its entirety, including any additional information requested by the Service Department. Return shipping is the responsibility of the sender and will be credited upon claim approval. A determination to accept or deny the claim will be made based upon the information available to Genesis. Warranty on purchased parts other than wear components is 6 months. Genesis does not cover labor costs to replace purchased parts replaced under warranty. There is no warranty period on wear parts or components.

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GENESIS®
The Promise of Performance.

PARTS ORDER FORM

Customer: _____ Date: _____

Phone: _____ Contact: _____

Shipping Address: E-mail: _____

_____ Billing Address:

_____ _____

_____ _____

Purchase Order: _____ Shipping Method: _____

Model: _____ Serial Number: _____

Quantity	Part Number	Description	Price

E-mail to the Genesis Parts Department: genesisparts@genesisattachments.com
For assistance, call 715-395-5252

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