

Slewing Ring Maintenance

The bolts that secure the slewing ring are critical for safe attachment operation. Improper torque may cause the bolts to fail and the attachment to break free, which may result in serious personal injury and equipment damage. Improper torque will also cause uneven slewing ring wear.



Thus, it's important to visually check slewing ring bolts every eight hours of operation. These bolts cannot be reused or retorqued, and loose or broken bolts, along with the bolts on either side, must be immediately replaced.

Rotating components must be greased daily. Grease fittings are located on the outside of the slewing ring and on the inside of the rotating head assembly. Grease locations are marked with decals.



Grease each fitting and then rotate the attachment two full rotations.

Grease containing Molybdenum (Moly) should never be used to grease any attachment component.

For normal conditions above 32°F (0°C), use a lithium-based, premium grade 2 extreme-pressure grease. For temperatures below 32°F, use a grade 0 grease.

Genesis GLG-2[®] anti-wear, extreme-pressure lithium grease, PN 6302601, is recommended for all temperature conditions.



See the **Safety & Operator's Manual** for your specific attachment for complete maintenance information and contact Tim at 218-349-5755, talseth@genesisattachments.com if you have any questions.